



#### **Environmental Product Declaration**

In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021, and ISO 21930:2017

### **FENIX® NTM 10 mm black core**

### Arpa Industriale S.p.A.

Programme

Valid until

By Nemho, center of excellence for innovation and technology for Broadview Holding B.V.

Programme operator

EPD registration number
Publication date

www.environdec.com
EPD International AB

S-P-07516

2023-03-21

2028-03-20

International

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com





System

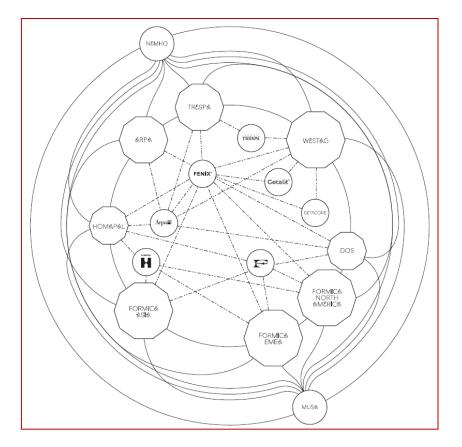


# **NEMHO**

Nemho is located in Weert in the Netherlands and it is the Innovation Centre of the material companies of the Broadview Holding, namely Arpa Industriale S.p.A., Trespa International, Formica, Homapal, Westag and DOS. Nemho carries out all sustainability-related activities, including LCA studies, for the above-mentioned companies.

Nemho is the owner of this EPD.

Contact Person: Sara Corrado (s.corrado@nemho.com).



# ARPA INDUSTRIALE S.P.A.

Since 1954, Arpa Industriale S.p.A. with its seat in BRA (Italy) has been designing and producing high pressure laminates (HPLs) for the most varied end uses: from architecture to interior design, from transportation to hospitality, from retail to kitchens. In 2013 Arpa launched FENIX®, an innovative material for interiors which was developed by an international, multidisciplinary team based on proprietary technologies.

Arpa Industriale S.p.A. is, amongst other certification schemes, certified according to ISO 9001 and FSC.





# FENIX NTM 10 MM BLACK CORE

FENIX NTM 10 mm black core is a paper-based material. It comprises individual layers of natural fibres, treated with thermosetting resins and pressed by simultaneous application of heat and pressure, in order to obtain a homogeneous non-porous high density product. FENIX NTM 10 mm black core is attributed with two integrated decorative layers.

Created with proprietary technologies, FENIX makes you experience unique features. At first glance, the surfaces strike for their supermatt appearance. By touching them, you feel how pleasantly soft they are, with the further surprise of leaving no fingerprints. Thermal healing of superficial micro-scratches is also possible.

FENIX NTM 10 mm black core is used for interior design horizontal and vertical applications.

#### PRODUCT IDENTIFICATION:

High pressure decorative thin and solid panels tested in accordance with the European standard EN 438 part 2 and solid panels partially CE marked according to EN 438 part 7.

#### UN CPC CODE

Not applicable.







ANTI-FINGERPRINT



THERMAL HEALING OFMICRO-SCRATCHES



# **METHODOLOGY**

This EPD has been developed based on the PCR for construction products 2019:14, Version 1.2.5.

#### **DECLARED UNIT**

The declared unit is 1 square meter of finished panel, 10 mm thick, weighing 14,6 kg, plus primary packaging. All the possible product décor layers, different for the color and for the finishing, are covered by this EPD.

#### REFERENCE SERVICE LIFE

Not applicable.

#### TIME REPRESENTATIVENESS

Data used for the LCA calculation refer to the production year 2021.

#### DATA, DATABASE(S) AND LCA SOFTWARE

Activities under the direct control of the company are modelled using specific data.

The LCA study was performed with the support of the Simapro LCA software (version 9.3).

Generic data are taken from Ecoinvent 3.8 ad Carbon Minds database.

#### **ELECTRICITY MODELLING**

The electricity mix is modelled based on guarantees of origin (GOs) purchased by Arpa Insutriale S.p.A in 2021 and includes the following sources: wind (41,7%), solar (33,7%), and hydropower (24,6%).

#### **ALLOCATION APPROACH**

Environmental impacts of multi-output processes at the plant level are allocated to the outputs based on their mass.

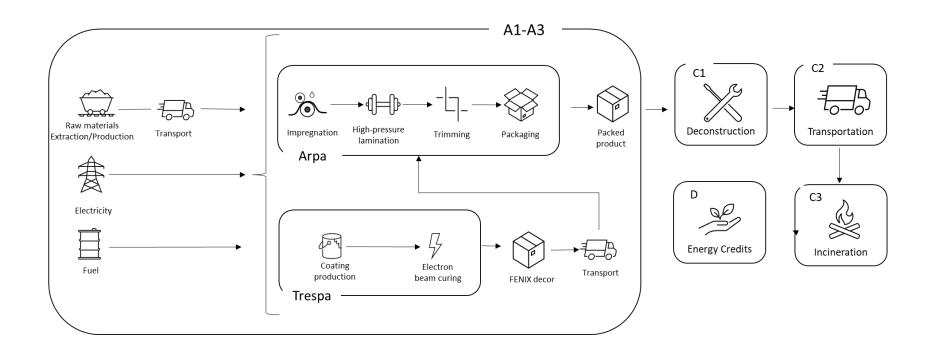


# **SYSTEM BOUNDARIES**

The system boundaries of this EPD are from cradle to gate with modules C1-C4 and module D (A1-A3+C+D).

The product stage (modules A1-A3) includes the manufacturing process of FENIX NTM 10mm black core, carried out in the plant of Arpa Industriale S.p.A., the production of raw materials, electricity, and natural gas.

The deconstruction of FENIX NTM 10mm black core (module C1) is modelled according to Gervasio et al. (2018). The transport at the end of life (module C2) assumed an average transport distance equal to 100km. Panels are commonly used as secondary material for energy recovery, therefore it is assumed that 100% of the product at the end of life is sent to incineration (module C3). Loads from material incineration and resulting energy credits (module D) are declared. Energy credits are calculated considering a lower heating value (LHV) of panels equal to 19 MJ/kg as showed by an incineration test run internally with the support of BioMassaKraftcentrale (Germany, Luhnen).





### MODULES DECLARED, GEOGRAPHICAL SCOPE, SHARE OF SPECIFIC DATA (IN GWP-GHG INDICATOR) AND DATA VARIATION

|                     | Pro                 | oduct sta | ige           |           | ruction<br>s stage        |     |             | U      | se staç     | ge            |                        |                       | E                          | ind of l  | ife stag         | е        | Resource<br>recovery<br>stage          |
|---------------------|---------------------|-----------|---------------|-----------|---------------------------|-----|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|--|
|                     | Raw material supply | Transport | Manufacturing | Transport | Construction installation | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-Recycling-<br>potential |
| Module              | A1                  | A2        | A3            | A4        | A5                        | B1  | B2          | В3     | B4          | B5            | B6                     | B7                    | C1                         | C2        | C3               | C4       | D                                      |
| Modules<br>declared | Х                   | Х         | Х             | ND        | ND                        | ND  | ND          | ND     | ND          | ND            | ND                     | ND                    | Х                          | Х         | X                | Х        | Х                                      |
| Geography           | GLO                 | GLO       | ΙΤ            | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | GLO                        | GLO       | GLO              | GLO      | GLO                                    |
| Specific data used  |                     | > 90%     |               | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                | -        | -                                      |
| Variation – sites   |                     | n.a.      |               | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                | -        | -                                      |

X: module declared, ND: module not declared, n.a: not applicable





# **CONTENT INFORMATION**

| Product components          | Weight<br>kg      | Post-consumer material weight-% | Biogenic material weight-% and kg C/kg |
|-----------------------------|-------------------|---------------------------------|--|
| Paper                       | 9,752 ± 0,195     | 0%                              | 66,7% ± 1,3%<br>0,476 ± 0,01           |
| Phenolic resin              | 4,555 ± 0,091     | 0%                              | 0<br>0%                                |
| Acrylic resins and coatings | $0,303 \pm 0,006$ | 0%                              | 0<br>0%                                |
| TOTAL                       | 14,61 ± 0,292     | 0%                              | 66,7% ± 1,3%<br>0,476 ± 0,01           |

| Packaging materials         | Weight, kg | Weight-% (versus the product) | Weight biogenic carbon, kg C/kg |
|-----------------------------|------------|-------------------------------|---------------------------------|
| Carboard and carboard boxes | 0,018      | 0%                            | 4,3%                            |
| Ledorex®                    | 0,096      | 1%                            | 0,0%                            |
| PP alveolare                | 0,076      | 1%                            | 0,0%                            |
| TOTAL                       | 0,189      | 1%                            | 4,3%                            |

FENIX NTM 10mm black core does not contain substances listed on the candidate list of Substances of Very High Concern, as published on the ECHA website, in concentrations exceeding 0.1 percentage by mass.





# **ENVIRONMENTAL PERFORMANCE**

#### POTENTIAL ENVIRONMENTAL IMPACT – MANDATORY INDICATORS ACCORDING TO EN 15804

|   | Res                    | sults for 1 m <sup>2</sup> of | FENIX NTM 10m | nm black core |          |          |           |
|---|------------------------|-------------------------------|---------------|---------------|----------|----------|-----------|
| Indicator   | Unit                   | Tot.A1-A3                     | C1            | C2            | C3       | C4       | D         |
| Climate change – total                                | kg CO <sub>2</sub> eq. | 2,34E+01                      | 9,25E-01      | 1,32E-01      | 2,55E+01 | 0,00E+00 | -1,46E+01 |
| Climate change - fossil                               | kg CO <sub>2</sub> eq. | 3,68E+01                      | 9,23E-01      | 1,31E-01      | 1,20E+01 | 0,00E+00 | -1,46E+01 |
| Climate change – biogenic                             | kg CO <sub>2</sub> eq. | -1,35E+01                     | 0,00E+00      | 0,00E+00      | 1,35E+01 | 0,00E+00 | 0,00E+00  |
| Climate change – land use and land use change         | kg CO <sub>2</sub> eq. | 3,67E-02                      | 1,69E-03      | 4,77E-05      | 1,19E-04 | 0,00E+00 | -1,51E-02 |
| Ozone depletion                                       | kg CFC 11 eq.          | 9,87E-06                      | 3,05E-08      | 3,16E-08      | 3,68E-08 | 0,00E+00 | -1,20E-06 |
| Acidification   | mol H+ eq.             | 1,28E-01                      | 4,56E-03      | 6,68E-04      | 6,41E-03 | 0,00E+00 | -4,22E-02 |
| Eutrophication aquatic freshwater                     | kg P eq.               | 1,35E-02                      | 4,33E-04      | 8,25E-06      | 8,95E-05 | 0,00E+00 | -6,27E-03 |
| Eutrophication aquatic marine                         | kg N eq.               | 3,17E-02                      | 8,70E-04      | 2,29E-04      | 3,71E-03 | 0,00E+00 | -7,42E-03 |
| Eutrophication terrestrial                            | mol N eq.              | 3,27E-01                      | 8,70E-03      | 2,51E-03      | 3,37E-02 | 0,00E+00 | -6,80E-02 |
| Photochemical ozone formation                         | kg NMVOC<br>eq.        | 1,02E-01                      | 2,35E-03      | 7,49E-04      | 8,50E-03 | 0,00E+00 | -2,21E-02 |
| Depletion of abiotic resources - minerals and metals* | kg Sb eq.              | 1,25E-04                      | 1,20E-06      | 3,04E-07      | 9,59E-07 | 0,00E+00 | -2,45E-05 |
| Depletion of abiotic resources - fossil fuels*        | MJ                     | 6,25E+02                      | 1,20E+01      | 2,06E+00      | 2,21E+00 | 0,00E+00 | -2,57E+02 |
| Water use   | m³ eq.                 | 1,13E+01                      | 1,47E-01      | 7,11E-03      | 7,73E-02 | 0,00E+00 | -1,51E+00 |

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





#### POTENTIAL ENVIRONMENTAL IMPACT – ADDITIONAL MANDATORY AND VOLUNTARY INDICATORS

| Results for 1 m <sup>2</sup> of FENIX NTM 10mm black core |            |          |          |          |          |          |           |  |  |
|---|------------|----------|----------|----------|----------|----------|-----------|--|--|
| Indicator Unit Tot.A1-A3 C1 C2 C3 C4 D                    |            |          |          |          |          |          |           |  |  |
| GWP-GHG**   | kg CO2 eq. | 3,63E+01 | 9,07E-01 | 1,31E-01 | 1,20E+01 | 0,00E+00 | -1,43E+01 |  |  |

#### POTENTIAL ENVIRONMENTAL IMPACT - ADDITIONAL VOLUNTARY INDICATORS. RESULTS FOR NORTH AMERICA CALCULATED ACCORDING TO ISO 21930

| Results for 1 m <sup>2</sup> of FENIX NTM 10mm black core        |               |           |          |          |          |          |           |  |  |  |
|--|---------------|-----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator  | Unit          | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |
| Climate change – GWP 100 (ISO 21930)                             | kg CO2 eq.    | 3,58E+01  | 8,96E-01 | 1,30E-01 | 1,20E+01 | 0,00E+00 | -1,41E+01 |  |  |  |
| Ozone depletion - ODP (ISO 21930)                                | kg CFC-11 eq. | 9,91E-06  | 3,64E-08 | 3,34E-08 | 3,82E-08 | 0,00E+00 | -1,26E-06 |  |  |  |
| Eutrophication potential - EP (ISO 21930)                        | kg N eq       | 1,25E-01  | 3,36E-03 | 1,32E-04 | 1,30E-02 | 0,00E+00 | -4,80E-02 |  |  |  |
| Acidification potential - AP (ISO 21930)                         | kg SO2 eq     | 1,07E-01  | 3,89E-03 | 5,91E-04 | 5,83E-03 | 0,00E+00 | -3,49E-02 |  |  |  |
| Photochemical ozone<br>formation potential – POCP<br>(ISO 21930) | kg O3 eq.     | 1,64E+00  | 4,91E-02 | 1,45E-02 | 1,82E-01 | 0,00E+00 | -3,77E-01 |  |  |  |

<sup>.\*\*</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product.





#### **U**SE OF RESOURCES

| Results for 1 m <sup>2</sup> of FENIX NTM 10mm black core  |      |           |          |          |          |          |           |  |  |  |
|--|------|-----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator  | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)          | MJ   | 3,73E+01  | 1,20E+00 | 2,04E-02 | 1,02E-01 | 0,00E+00 | -1,95E+01 |  |  |  |
| Use of renewable primary energy resources used as raw materials (PERM)   | MJ   | 3,36E+02  | 1,85E-01 | 5,90E-03 | 2,59E-02 | 0,00E+00 | -3,48E+00 |  |  |  |
| Total use of renewable primary energy resources (PERT)   | MJ   | 3,73E+02  | 1,38E+00 | 2,63E-02 | 1,28E-01 | 0,00E+00 | -2,30E+01 |  |  |  |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE) | MJ   | 5,01E+02  | 1,20E+01 | 2,06E+00 | 2,21E+00 | 0,00E+00 | -2,57E+02 |  |  |  |
| Use of non-renewable primary energy resources used as raw materials (PENRM)  | MJ   | 1,23E+02  | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00  |  |  |  |
| Total use of non-renewable primary energy re-sources (PENRT)   | MJ   | 6,25E+02  | 1,20E+01 | 2,06E+00 | 2,21E+00 | 0,00E+00 | -2,57E+02 |  |  |  |
| Use of secondary material (SM)   | kg   | 0,00E+00  | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00  |  |  |  |
| Use of renewable secondary fuels (RSF)   | MJ   | 1,24E+01  | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00  |  |  |  |
| Use of non-renewable secondary fuels (NRSF)  | MJ   | 1,67E+01  | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00  |  |  |  |
| Use of net fresh water (FW)  | m³   | 2,99E-01  | 6,70E-03 | 2,46E-04 | 8,37E-03 | 0,00E+00 | -1,11E-01 |  |  |  |





#### **WASTE PRODUCTION**

| Results for 1 m <sup>2</sup> of FENIX NTM 10mm black core |      |           |          |          |          |          |           |  |  |  |
|---|------|-----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator   | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |
| Hazardous waste disposed                                  | kg   | 8,21E-02  | 4,41E-03 | 1,14E-04 | 7,65E-01 | 0,00E+00 | -1,94E-02 |  |  |  |
| Non-hazardous waste disposed                              | kg   | 4,22E+00  | 5,83E-02 | 1,93E-01 | 3,17E-01 | 0,00E+00 | -4,98E-01 |  |  |  |
| Radioactive waste disposed                                | kg   | 1,86E-03  | 3,73E-05 | 1,40E-05 | 6,37E-06 | 0,00E+00 | -9,84E-04 |  |  |  |

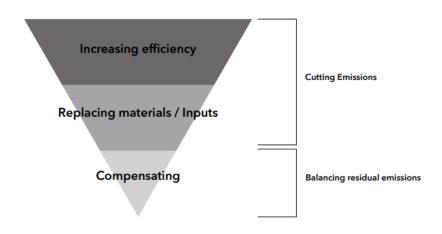
#### **OUTPUT FLOWS**

| Results for 1 m <sup>2</sup> of FENIX NTM 10mm black core |      |           |          |          |          |          |          |  |  |  |
|---|------|-----------|----------|----------|----------|----------|----------|--|--|--|
| Indicator   | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D        |  |  |  |
| Components for re-use                                     | kg   | 0,00E+00  | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |  |  |  |
| Material for recycling                                    | kg   | 4,34E-01  | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |  |  |  |
| Materials for energy recovery                             | kg   | 0,00E+00  | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |  |  |  |
| Exported energy, electricity                              | MJ   | 0,00E+00  | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 5,50E+01 |  |  |  |
| Exported energy, thermal                                  | MJ   | 0,00E+00  | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 1,12E+02 |  |  |  |



# **ADDITIONAL INFORMATION**

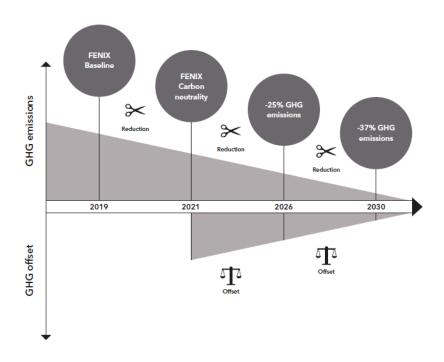
A credible carbon neutrality strategy is a long-term strategy. Companies should first invest in building a robust climate impact reduction strategy and compensate only what cannot be reasonably cut or reduced. In light of that, our strategy towards carbon neutrality is based on the following solutions' hierarchy:



FENIX was developed with this strategy in mind and is reflected in:

- How it is manufactured: FENIX products are produced in a state-of-the-art plant
- The source of electricity: only renewable electricity is used in the manufacturing process, either from the solar panels installed on the factory's roof or from the grid; and
- Its composition: approximately 60% of FENIX is made of biobased material;

Despite all the efforts, CO2 emissions cannot be completely eliminated, at least not in the short-term. Hard-to-abate emissions can be then compensated by an equivalent amount of removed CO<sub>2</sub>. By doing so, a product can be declared carbon neutral. The emissions generated throughout the whole life cycle of our FENIX products have been calculated (and verified by a third party) and will be completely compensated via certified carbon offsets, making our products carbon neutral.



Further details can be found in the www.fenixforinteriors.com website.

Information on the product, its performance, testing and certification evidence can be found on www.fenixforinteriors.info website.



# **PROGRAM INFORMATION**

| Programme: | The International EPD® System |
|------------|-------------------------------|
|            | EPD International AB          |
| Autologica | Box 210 60                    |
| Address:   | SE-100 31 Stockholm           |
|            | Sweden                        |
| Website:   | www.environdec.com            |
| E-mail:    | info@environdec.com           |

| Product Category Rules (PCR)  |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR)   |
| Product category rules (PCR): PCR 2019:14 CONSTRUCTION PRODUCTS VERSION 1.2.5   |
| PCR review was conducted by: the Technical Committee of the International EPD® System. Chair of the review is Claudia A. Peña. The review panel may be contacted via info@environdec.com  |
| Life Cycle Assessment (LCA)   |
| LCA accountability: Sara Corrado, Nemho   |
| Third-party verification  |
| Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:  |
|   |
| Internal auditor: Irmak Akal, Nemho   |
| Third-party verification: SGS Italia S.p.A. Via Caldera 21, 20153 Milano.(www.it.sgs.com) is an approved certification body accountable for third-party verification  |
| Third-party verifier is accredited by: Accredia, certificate n.006H   |
| *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v.4, Section 7.5. |
| Procedure for follow-up of data during EPD validity involves third party verifier:  |
| □ Yes ⊠ No  |

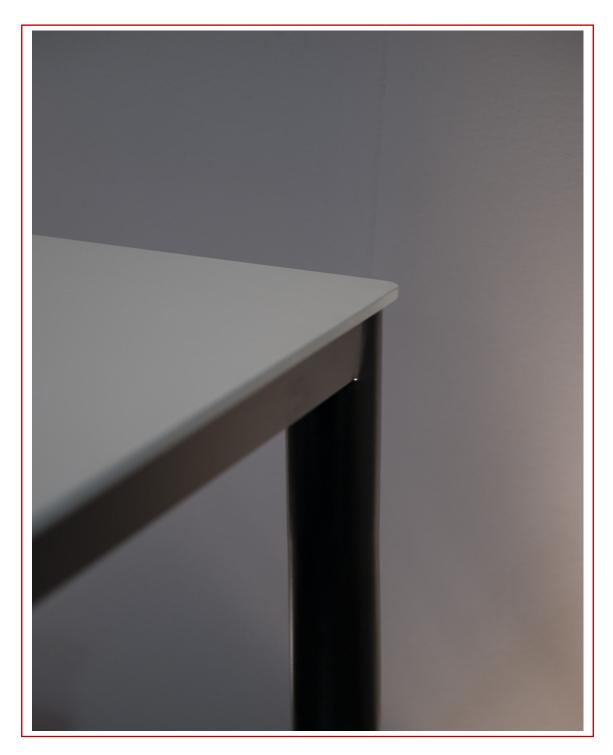


The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

# **REFERENCES**

- General Programme instructions of the International EPD® System. Version 4.
- Gervasio, Dimova, Pinto (2018). Benchmarking the Life-Cycle Environmental Performance of Buildings. Sustainability.
- LCA background report for FENIX® NTM10mm black core.
- PCR 2019:14 Construction products, Version 1.2.5.





#### **Environmental Product Declaration**

In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021, and ISO 21930:2017

# FENIX® NTM 4 mm Matched Colour Core

Arpa Industriale S.p.A.

Programma

By Nemho, center of excellence for innovation and technology for Broadview Holding B.V.

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| riogramme               |        | IIILEITIALIOITAI | ELD. | System |
|-------------------------|--------|------------------|------|--------|
|                         |        | environdec.com   |      |        |
| Programme operator      | EPD II | nternational AB  |      |        |
| EPD registration number | S-P-09 | 9986             |      |        |
| Publication date        | 2023-  | 10-16            |      |        |
| Valid until             | 2023-  | 10-15            |      |        |

International

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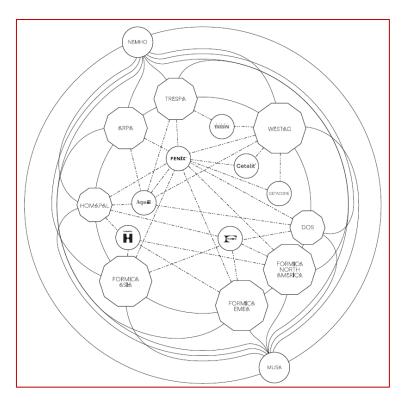


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Nemho is the owner of this EPD.

Contact Person: Sara Corrado (s.corrado@nemho.com).



# ARPA INDUSTRIALE S.P.A.

Since 1954, Arpa has been designing and manufacturing high-quality surface materials for a vast array of interior design uses. It offers a wide range of extremely diversified products, both in terms of structure and aesthetics. Arpa is also the creator of FENIX®, the innovative materials for interior design. Arpa decorative laminates are made in the 150,000 m² plant in Bra, Piedmont, and are the expression of the vivid and original Italian creativity. Over 65 years of investments in research, advanced technology, and personnel training have allowed Arpa to consolidate its reputation as a highly reliable player in the industry.

Arpa is, amongst other certification schemes, certified according to ISO 9001, FSC and PEFC.





# FENIX® NTM 4 MM MATCHED COLOUR CORE

FENIX® NTM 4 mm matched colour core is made of paper (over 60%) and thermosetting resins (30 - 40%). The FENIX products are created by a pressing process in which heat and pressure are applied simultaneously in order to obtain a homogeneous non-porous product.

The core structure is composed of paper, impregnated with thermosetting resins. The outer coloured surface is treated with next generation acrylic resins, which are hardened and fixed through an Electron Beam Curing process.

Created with proprietary technologies, FENIX makes you experience unique features. At first glance, the surfaces strike for their supermatt appearance. By touching them, you feel how pleasantly soft they

are, with the further surprise of leaving no fingerprints. Thermal healing of superficial micro-scratches is also possible.

FENIX NTM 4 mm matched colour core is used for interior design horizontal and vertical applications.

#### PRODUCT IDENTIFICATION

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#### UN CPC CODE

Not applicable.



LOW LIGHT REFLECTIVITY, EXTREMELY MATT SURFACE



SOFT TOUCH



ANTI-FINGERPRINT



THERMAL HEALING OF SUPERFICIAL MICRO-SCRATCHES



# **METHODOLOGY**

This EPD has been developed based on the PCR for construction products 2019:14, Version 1.2.5.

#### DECLARED UNIT

The declared unit is 1 square meter of finished panel, 4 mm thick, weighing 6.32 kg, plus primary packaging. All the possible product décor layers, different for the colour and for the finishing, are covered by this EPD.

FENIX NTM 4mm matched colour core is produced by Arpa in the production plant located in Bra (Italy).

#### REFERENCE SERVICE LIFE

Not applicable.

#### TIME REPRESENTATIVENESS

Data used for the LCA calculation refer to the production year 2022.

#### DATA, DATABASE(S) AND LCA SOFTWARE

Activities under the direct control of the company are modelled using specific data.

The LCA study was performed with the support of the Simapro LCA software (version 9.5).

Generic data are taken from Ecoinvent 3.9.1 ad Carbon Minds database.

#### **ELECTRICITY MODELLING**

Electricity used at Arpa comes partially from the grid and partially is generated onsite through PV panels. The grid electricity mix is modelled based on guarantees of origin (GOs) purchased by Arpa in 2022 and includes the following sources: wind (99%) and Bioliquids (1%).

#### **ALLOCATION APPROACH**

Environmental impacts of multi-output processes at the plant level are allocated to the outputs based on their mass.

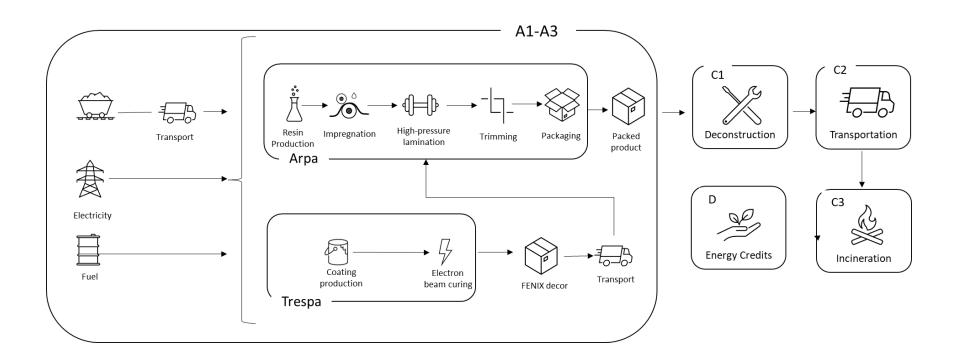


# **SYSTEM BOUNDARIES**

The system boundaries of this EPD are from cradle to gate with modules C1-C4 and module D (A1-A3+C+D).

The product stage (modules A1-A3) includes the manufacturing process of FENIX NTM 4 mm matched colour core, carried out in the plants of Arpa located in Bra (Italy), the production of raw materials, electricity, and natural gas.

The deconstruction of FENIX NTM 4 mm matched colour core (module C1) is modelled according to Gervasio et al. (2018). The transport of the panels at the end of life (module C2) assumed an average transport distance equal to 100km. FENIX is commonly used as secondary material for energy recovery, therefore it is assumed that at the end of life it is sent to incineration (module C3). Loads from material incineration and resulting energy credits (module D) are declared. Energy credits are calculated considering a lower heating value (LHV) of panels equal to 19 MJ/kg as showed by an incineration test run internally with the support of BioMassaKraftcentrale (Germany, Luhnen).





### MODULES DECLARED, GEOGRAPHICAL SCOPE, SHARE OF SPECIFIC DATA (IN GWP-GHG INDICATOR) AND DATA VARIATION

|                     | Pro                 | oduct sta | age           |           | ruction<br>s stage        | Use stage |             |        | End of life stage |               |                        | Resource<br>recovery<br>stage |                            |           |                  |          |  |
|---------------------|---------------------|-----------|---------------|-----------|---------------------------|-----------|-------------|--------|-------------------|---------------|------------------------|-------------------------------|----------------------------|-----------|------------------|----------|--|
|                     | Raw material supply | Transport | Manufacturing | Transport | Construction installation | Use       | Maintenance | Repair | Replacement       | Refurbishment | Operational energy use | Operational water use         | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-<br>Recycling-potential |
| Module              | A1                  | A2        | A3            | A4        | A5                        | B1        | B2          | В3     | B4                | B5            | В6                     | B7                            | C1                         | C2        | C3               | C4       | D                                      |
| Modules<br>declared | Х                   | Х         | X             | ND        | ND                        | ND        | ND          | ND     | ND                | ND            | ND                     | ND                            | X                          | X         | Х                | Х        | Х                                      |
| Geography           | GLO                 | GLO       | ITA           | -         | -                         | -         | -           | -      | -                 | -             | -                      | -                             | GLO                        | GLO       | GLO              | GLO      | GLO                                    |
| Specific data used  |                     | >90%      |               | -         | -                         | -         | -           | -      | -                 | -             | -                      | -                             | -                          | -         | 1                | -        | -                                      |
| Variation – sites   |                     | n.a.      |               | -         | -                         | -         | -           | -      | -                 | -             | -                      | -                             | -                          | -         | -                | -        | -                                      |

X: module declared, ND: module not declared, n.a: not applicable





# **CONTENT INFORMATION**

| Product components     | Weight, kg    | Post-consumer material, weight-% | Biogenic material, weight-% and kg<br>C/kg |
|------------------------|---------------|----------------------------------|--|
| Paper/woodchips        | 3.158 ± 0.063 | 0%                               | 50% ± 1%<br>0.252 ± 0.005                  |
| Core Resin             | 2.772 ± 0.055 | 0%                               | 0% ± 0%<br>0 ± 0                           |
| Décor Resin & Coatings | 0.387 ± 0.008 | 0%                               | 0% ± 0%<br>0 ± 0                           |
| TOTAL                  | 6.316 ± 0.126 | 0%                               | 50% ± 1%<br>0.252 ± 0.005                  |

| Packaging materials | Weight, kg | Weight-% (versus the product) | Weight biogenic carbon, kg C/kg |
|---------------------|------------|-------------------------------|---------------------------------|
| Plastic film        | 0.042      | 0.7%                          | 0.0%                            |
| Cardboard           | 0.006      | 0.1%                          | 3.6%                            |
| Ledorex             | 0.029      | 0.5%                          | 17.5%                           |
| TOTAL               | 0.077      | 1.2%                          | 21.1%                           |

FENIX NTM 4 mm matched colour core does not contain substances listed on the candidate list of Substances of Very High Concern, as published on the ECHA website, in concentrations exceeding 0.1 percentage by mass.





# **ENVIRONMENTAL PERFORMANCE**

#### POTENTIAL ENVIRONMENTAL IMPACT – MANDATORY INDICATORS ACCORDING TO EN 15804

| Results per 1 m <sup>2</sup> FENIX NTM 4 mm matched colour core |                        |           |          |          |          |          |           |  |
|---|------------------------|-----------|----------|----------|----------|----------|-----------|--|
| Indicator   | Unit                   | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |
| Climate change – total  | kg CO <sub>2</sub> eq. | 2.05E+01  | 4.10E-01 | 6.69E-02 | 1.11E+01 | 0.00E+00 | -6.18E+00 |  |
| Climate change - fossil   | kg CO <sub>2</sub> eq. | 2.63E+01  | 4.10E-01 | 6.69E-02 | 5.21E+00 | 0.00E+00 | -6.18E+00 |  |
| Climate change – biogenic                                       | kg CO <sub>2</sub> eq. | -5.84E+00 | 0.00E+00 | 0.00E+00 | 5.84E+00 | 0.00E+00 | 0.00E+00  |  |
| Climate change – land use and land use change                   | kg CO <sub>2</sub> eq. | 3.09E-02  | 8.32E-04 | 3.11E-05 | 4.45E-05 | 0.00E+00 | -6.41E-03 |  |
| Ozone depletion   | kg CFC 11 eq.          | 3.47E-06  | 2.55E-09 | 1.43E-09 | 9.74E-09 | 0.00E+00 | -2.04E-07 |  |
| Acidification   | mol H <sup>+</sup> eq. | 1.09E-01  | 1.95E-03 | 2.71E-04 | 2.75E-03 | 0.00E+00 | -1.48E-02 |  |
| Eutrophication aquatic freshwater                               | kg P eq.               | 5.73E-03  | 1.81E-04 | 4.67E-06 | 3.90E-05 | 0.00E+00 | -2.26E-03 |  |
| Eutrophication aquatic marine                                   | kg N eq.               | 2.17E-02  | 3.90E-04 | 1.03E-04 | 1.60E-03 | 0.00E+00 | -3.01E-03 |  |
| Eutrophication terrestrial                                      | mol N eq.              | 2.82E-01  | 3.91E-03 | 1.09E-03 | 1.46E-02 | 0.00E+00 | -2.84E-02 |  |
| Photochemical ozone formation                                   | kg NMVOC<br>eq.        | 8.84E-02  | 1.16E-03 | 4.11E-04 | 3.73E-03 | 0.00E+00 | -1.24E-02 |  |
| Depletion of abiotic resources - minerals and metals*           | kg Sb eq.              | 1.84E-04  | 3.64E-07 | 1.77E-07 | 2.78E-07 | 0.00E+00 | -8.20E-06 |  |
| Depletion of abiotic resources - fossil fuels*                  | MJ                     | 4.62E+02  | 5.17E+00 | 9.59E-01 | 9.53E-01 | 0.00E+00 | -1.06E+02 |  |
| Water use   | m³ eq.                 | 2.57E+01  | 6.97E-02 | 4.64E-03 | 3.02E-02 | 0.00E+00 | -6.42E-01 |  |

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





#### POTENTIAL ENVIRONMENTAL IMPACT – ADDITIONAL MANDATORY AND VOLUNTARY INDICATORS

| Results per per 1 m <sup>2</sup> FENIX NTM 4 mm matched colour core |            |          |          |          |          |          |           |  |
|---|------------|----------|----------|----------|----------|----------|-----------|--|
| Indicator Unit Tot.A1-A3 C1 C2 C3 C4 D                              |            |          |          |          |          |          |           |  |
| GWP-GHG**   | kg CO2 eq. | 2.56E+01 | 4.01E-01 | 6.52E-02 | 5.21E+00 | 0.00E+00 | -6.06E+00 |  |

#### POTENTIAL ENVIRONMENTAL IMPACT - ADDITIONAL VOLUNTARY INDICATORS. RESULTS FOR NORTH AMERICA CALCULATED ACCORDING TO ISO 21930

| Results per per 1 m <sup>2</sup> FENIX NTM 4 mm matched colour core |               |           |          |          |          |          |           |
|---|---------------|-----------|----------|----------|----------|----------|-----------|
| Indicator   | Unit          | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |
| Climate change – GWP 100 (ISO 21930)                                | kg CO2 eq.    | 2.51E+01  | 3.95E-01 | 6.42E-02 | 5.20E+00 | 0.00E+00 | -5.96E+00 |
| Ozone depletion - ODP (ISO 21930)                                   | kg CFC-11 eq. | 3.27E-06  | 4.60E-09 | 1.55E-09 | 1.01E-08 | 0.00E+00 | -2.15E-07 |
| Eutrophication potential - EP (ISO 21930)                           | kg N eq       | 5.82E-02  | 1.40E-03 | 5.47E-05 | 5.63E-03 | 0.00E+00 | -1.74E-02 |
| Acidification potential - AP (ISO 21930)                            | kg SO2 eq     | 8.68E-02  | 1.67E-03 | 2.42E-04 | 2.50E-03 | 0.00E+00 | -1.23E-02 |
| Photochemical ozone<br>formation potential – POCP<br>(ISO 21930)    | kg O3 eq.     | 1.10E+00  | 2.22E-02 | 6.31E-03 | 7.88E-02 | 0.00E+00 | -1.56E-01 |

<sup>.\*\*</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product.





#### **U**SE OF RESOURCES

|  | Results per per 1 m <sup>2</sup> FENIX NTM 4 mm matched colour core |           |          |          |          |          |           |  |  |  |  |  |
|--|---|-----------|----------|----------|----------|----------|-----------|--|--|--|--|--|
| Indicator  | Unit  | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |  |  |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)          | MJ  | 2.94E+01  | 5.43E-01 | 1.09E-02 | 4.50E-02 | 0.00E+00 | -8.84E+00 |  |  |  |  |  |
| Use of renewable primary energy resources used as raw materials (PERM)   | MJ  | 1.78E+02  | 8.72E-02 | 3.15E-03 | 1.02E-02 | 0.00E+00 | -1.65E+00 |  |  |  |  |  |
| Total use of renewable primary energy resources (PERT)   | MJ  | 2.07E+02  | 6.30E-01 | 1.40E-02 | 5.52E-02 | 0.00E+00 | -1.05E+01 |  |  |  |  |  |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE) | MJ  | 3.70E+02  | 5.17E+00 | 9.59E-01 | 9.53E-01 | 0.00E+00 | -1.06E+02 |  |  |  |  |  |
| Use of non-renewable primary energy resources used as raw materials (PENRM)  | MJ  | 9.21E+01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |  |  |  |
| Total use of non-renewable primary energy re-sources (PENRT)   | MJ  | 4.62E+02  | 5.17E+00 | 9.59E-01 | 9.53E-01 | 0.00E+00 | -1.06E+02 |  |  |  |  |  |
| Use of secondary material (SM)   | kg  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |  |  |  |
| Use of renewable secondary fuels (RSF)   | MJ  | 5.22E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |  |  |  |
| Use of non-renewable secondary fuels (NRSF)  | MJ  | 7.03E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |  |  |  |
| Use of net fresh water (FW)  | m <sup>3</sup>  | 7.07E-01  | 2.77E-03 | 1.51E-04 | 3.51E-03 | 0.00E+00 | -4.42E-02 |  |  |  |  |  |





#### **WASTE PRODUCTION**

| Results per per 1 m <sup>2</sup> FENIX NTM 4 mm matched colour core |      |           |          |          |          |          |           |  |  |  |
|---|------|-----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator   | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |
| Hazardous waste disposed  | kg   | 2.39E-02  | 1.63E-04 | 2.67E-05 | 3.30E-01 | 0.00E+00 | -2.04E-03 |  |  |  |
| Non-hazardous waste disposed  | kg   | 3.28E+00  | 2.37E-02 | 8.41E-02 | 1.37E-01 | 0.00E+00 | -2.34E-01 |  |  |  |
| Radioactive waste disposed  | kg   | 5.52E-04  | 1.40E-05 | 2.92E-07 | 9.55E-07 | 0.00E+00 | -4.01E-04 |  |  |  |

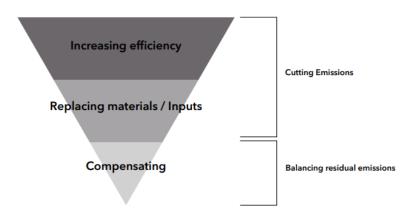
#### **OUTPUT FLOWS**

|                               | Results per per 1 m <sup>2</sup> FENIX NTM 4 mm matched colour core |           |          |          |          |          |          |  |  |  |  |
|-------------------------------|---|-----------|----------|----------|----------|----------|----------|--|--|--|--|
| Indicator                     | Unit  | Tot.A1-A3 | C1       | C2       | C3       | C4       | D        |  |  |  |  |
| Components for re-use         | kg  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |  |  |  |  |
| Material for recycling        | kg  | 1.78E-01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |  |  |  |  |
| Materials for energy recovery | kg  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |  |  |  |  |
| Exported energy, electricity  | MJ  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 2.38E-02 | 0.00E+00 | 0.00E+00 |  |  |  |  |
| Exported energy, thermal      | MJ  | 0.00E+00  | 0.00E+00 | 0.00E+00 | 4.82E-02 | 0.00E+00 | 0.00E+00 |  |  |  |  |



# **ADDITIONAL INFORMATION**

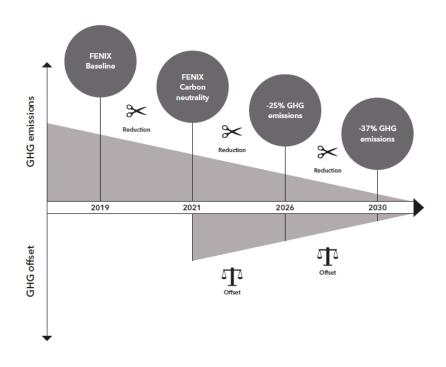
A credible carbon neutrality strategy is a long-term strategy. Companies should first invest in building a robust climate impact reduction strategy and compensate only what cannot be reasonably cut or reduced. In light of that, our strategy towards carbon neutrality is based on the following solutions' hierarchy:



FENIX was developed with this strategy in mind and is reflected in:

- How it is manufactured: FENIX panels are produced in a state-of-the-art plant
- The source of electricity: only renewable electricity is used in the manufacturing process, either from the solar panels installed on the factory's roof or from the grid; and
- Its composition: approximately 60% of FENIX is made of biobased material.

Despite all the efforts,  $CO_2$  emissions cannot be completely eliminated, at least not in the short-term. Hard-to-abate emissions can be then compensated by an equivalent amount of removed  $CO_2$ . By doing so, a product can be declared carbon neutral. The emissions generated throughout the whole life cycle of our FENIX products have been calculated (and verified by a third party) and will be completely compensated via certified carbon offsets, making our products carbon neutral.



Further details can be found in the fenixforinteriors.com website. - Information on the product, its performance, testing and certification evidence can be found on www.fenixforinteriors.info website.



# **PROGRAM INFORMATION**

| Programme: | The International EPD® System                              |
|------------|--|
| Address:   | EPD International AB Box 210 60 SE-100 31 Stockholm Sweden |
| Website:   | www.environdec.com   |
| E-mail:    | info@environdec.com  |

| Product Category Rules (PCR)  |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR)   |
| Product category rules (PCR): PCR 2019:14 CONSTRUCTION PRODUCTS VERSION 1.2.5   |
| PCR review was conducted by: the Technical Committee of the International EPD® System. Chair of the review is Claudia A. Peña. The review panel may be contacted via info@environdec.com  |
| Life Cycle Assessment (LCA)   |
| LCA accountability: Anandu Syrus, Nemho   |
| Third-party verification  |
| Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:  |
|   |
| Internal auditor: Lara Naested, Nemho   |
| Third-party verification: SGS Italia S.p.A. Via Caldera 21, 20153 Milano.(www.it.sgs.com) is an approved certification body accountable for third-party verification  |
| Third-party verifier is accredited by: Accredia, certificate n.006H   |
| *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v.4, Section 7.5. |
| Procedure for follow-up of data during EPD validity involves third party verifier:  |
| □ Yes ⊠ No  |



The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

# **REFERENCES**

- General Programme instructions of the International EPD® System. Version 4.
- Gervasio, Dimova, Pinto (2018). Benchmarking the Life-Cycle Environmental Performance of Buildings. Sustainability.
- LCA background report for FENIX NTM 4 mm matched colour core.
- PCR 2019:14 Construction products, Version 1.2.5





#### **Environmental Product Declaration**

In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021, and ISO 21930:2017

# FENIX® NTM 4 mm black core *Arpa Industriale S.p.A.*

Drogramma

By Nemho, center of excellence for innovation and technology for Broadview Holding B.V.

| riogramme               | THE    | IIILEITIALIOITAI | ELD. | System |
|-------------------------|--------|------------------|------|--------|
|                         | www.e  | environdec.com   |      |        |
| Programme operator      | EPD I  | nternational AB  |      |        |
| EPD registration number | S-P-09 | 9532             |      |        |
| Publication date        | 2023-  | 10-09            |      |        |
| Valid until             | 2028-  | 10-08            |      |        |

International

The

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com





System

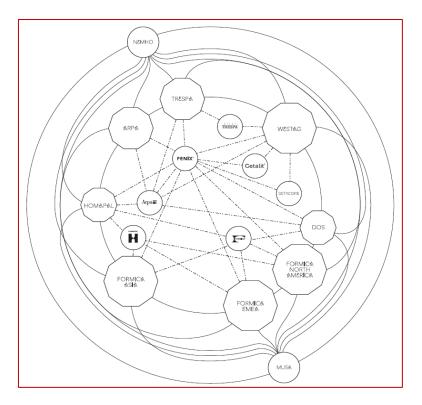


# **NEMHO**

Nemho is located in Weert in the Netherlands and it is the Innovation Centre of the material companies of the Broadview Holding, namely Arpa Industriale S.p.A., Trespa International, Formica, Homapal, Westag and DOS. Nemho carries out all sustainability-related activities, including LCA studies, for the above-mentioned companies.

Nemho is the owner of this EPD.

Contact Person: Sara Corrado (s.corrado@nemho.com).



# ARPA INDUSTRIALE S.P.A.

Since 1954, Arpa Industriale has been designing and manufacturing high-quality surface materials for a vast array of interior design uses. It offers a wide range of extremely diversified products, both in terms of structure and aesthetics. Arpa Industriale is also the creator of FENIX®, the innovative materials for interior design. Arpa decorative laminates are made in the 150,000 m² plant in Bra, Piedmont, and are the expression of the vivid and original Italian creativity. Over 65 years of investments in research, advanced technology, and personnel training have allowed Arpa to consolidate its reputation as a highly reliable player in the industry.

Arpa Industriale S.p.A. is, amongst other certification schemes, certified according to ISO 9001, FSC, and PEFC.





# **FENIX® NTM 4 MM BLACK CORE**

FENIX® NTM 4 mm black core is made of paper (over 60%) and thermosetting resins (30 - 40%). The FENIX products are created by a pressing process in which heat and pressure are applied simultaneously in order to obtain a homogeneous non-porous product.

The core structure is composed of paper, impregnated with thermosetting resins. The outer colored surface is treated with next generation acrylic resins, which are hardened and fixed through an Electron Beam Curing process.

Created with proprietary technologies, FENIX makes you experience unique features. At first glance, the surfaces strike for their supermatt appearance. By touching them, you feel how pleasantly soft they

are, with the further surprise of leaving no fingerprints. Thermal healing of superficial micro-scratches is also possible.

FENIX NTM 4 mm black core is used for interior design horizontal and vertical applications.

#### PRODUCT IDENTIFICATION

High pressure decorative thin and solid panels tested in accordance with the European standard EN 438 part 2 and solid panels partially CE marked according to EN 438 part 7.

#### UN CPC CODE

Not applicable.



LOW LIGHT REFLECTIVITY, EXTREMELY MATT SURFACE



SOFT TOUCH



ANTI-FINGERPRINT



THERMAL HEALING OF SUPERFICIAL MICRO-SCRATCHES



# **METHODOLOGY**

This EPD has been developed based on the PCR for construction products 2019:14, Version 1.2.5.

#### DECLARED UNIT

The declared unit is 1 square meter of finished panel, 4 mm thick, weighing 5.84 kg, plus primary packaging. All the possible product décor layers, different for the color and for the finishing, are covered by this EPD.

FENIX NTM 4mm black core is produced by Arpa in the production plant located in Bra (Italy).

#### REFERENCE SERVICE LIFE

Not applicable.

#### TIME REPRESENTATIVENESS

Data used for the LCA calculation refer to the production year 2022.

#### DATA, DATABASE(S) AND LCA SOFTWARE

Activities under the direct control of the company are modelled using specific data.

The LCA study was performed with the support of the Simapro LCA software (version 9.5).

Generic data are taken from Ecoinvent 3.9.1 ad Carbon Minds database.

#### **ELECTRICITY MODELLING**

Electricity used at Arpa Industriale S.p.A. comes partially from the grid and partially is generated onsite through PV panels. The grid electricity mix is modelled based on guarantees of origin (GOs) purchased by Arpa Industriale S.p.A in 2022 and includes the following sources: wind (99%) and Bioliquids (1%).

#### **ALLOCATION APPROACH**

Environmental impacts of multi-output processes at the plant level are allocated to the outputs based on their mass.

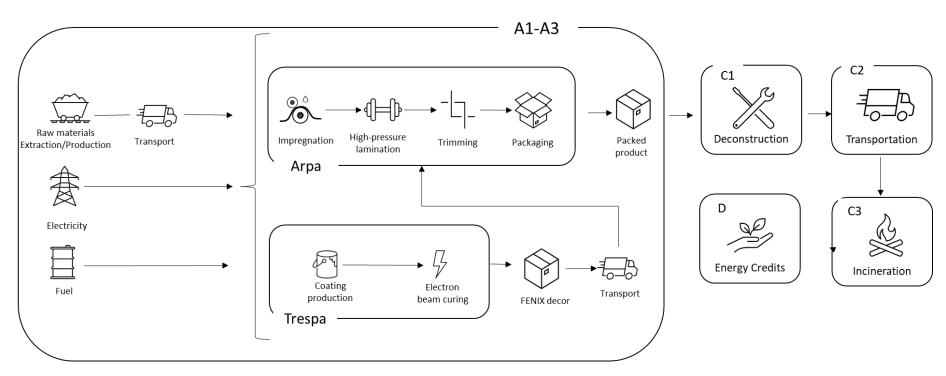


# **SYSTEM BOUNDARIES**

The system boundaries of this EPD are from cradle to gate with modules C1-C4 and module D (A1-A3+C+D).

The product stage (modules A1-A3) includes the manufacturing process of FENIX NTM 4 mm black core, carried out in the plants of Arpa located in Bra (Italy), the production of raw materials, electricity, and natural gas.

The deconstruction of FENIX NTM 4 mm black core (module C1) is modelled according to Gervasio et al. (2018). The transport of the panels at the end of life (module C2) assumed an average transport distance equal to 100km. FENIX is commonly used as secondary material for energy recovery, therefore it is assumed that at the end of life is sent to incineration (module C3). Loads from material incineration and resulting energy credits (module D) are declared. Energy credits are calculated considering a lower heating value (LHV) of panels equal to 19 MJ/kg as showed by an incineration test run internally with the support of BioMassaKraftcentrale (Germany, Luhnen).





### MODULES DECLARED, GEOGRAPHICAL SCOPE, SHARE OF SPECIFIC DATA (IN GWP-GHG INDICATOR) AND DATA VARIATION

|                     | Product stage       |           | Construction process stage |           | Use stage                 |     |             |        |             |               | End of life stage      |                       |                            | Resource recovery stage |                  |          |  |
|---------------------|---------------------|-----------|----------------------------|-----------|---------------------------|-----|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-------------------------|------------------|----------|--|
|                     | Raw material supply | Transport | Manufacturing              | Transport | Construction installation | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport               | Waste processing | Disposal | Reuse-Recovery-<br>Recycling-potential |
| Module              | A1                  | A2        | А3                         | A4        | <b>A</b> 5                | B1  | B2          | В3     | B4          | B5            | В6                     | B7                    | C1                         | C2                      | C3               | C4       | D                                      |
| Modules<br>declared | Х                   | Х         | Х                          | ND        | ND                        | ND  | ND          | ND     | ND          | ND            | ND                     | ND                    | Х                          | X                       | Χ                | X        | Х                                      |
| Geography           | GLO                 | GLO       | ITA                        | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | GLO                        | GLO                     | GLO              | GLO      | GLO                                    |
| Specific data used  |                     | >90%      |                            | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -                       | -                | -        | -                                      |
| Variation – sites   |                     | n.a.      |                            | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -                       | -                | -        | -                                      |

X: module declared, ND: module not declared, n.a: not applicable



# **CONTENT INFORMATION**

| Product components | Weight, kg    | Post-consumer material, weight-% | Biogenic material, weight-% and kg<br>C/kg |
|--------------------|---------------|----------------------------------|--|
| Paper/woodchips    | 3.627 ± 0.073 | 0%                               | 62.1% ± 1.2%<br>0.271 ± 0.005              |
| Phenolic resin     | 1.829 ± 0.037 | 0%                               | 0% ± 0%<br>0 ± 0                           |
| Melamine resin     | 0.388 ± 0.008 | 0%                               | 0% ± 0%<br>0 ± 0                           |
| TOTAL              | 5.844 ± 0.117 | 0%                               | 62.1% ± 1.2%<br>0.271 ± 0.005              |

| Packaging materials | Weight, kg | Weight-% (versus the product) | Weight biogenic carbon, kg C/kg |
|---------------------|------------|-------------------------------|---------------------------------|
| Plastic film        | 0.039      | 0.7%                          | 0.0%                            |
| Cardboard           | 0.006      | 0.1%                          | 3.6%                            |
| Ledorex             | 0.027      | 0.5%                          | 17.5%                           |
| TOTAL               | 0.071      | 1.2%                          | 21.1%                           |

FENIX 4 mm black core does not contain substances listed on the candidate list of Substances of Very High Concern, as published on the ECHA website, in concentrations exceeding 0.1 percentage by mass.





# **ENVIRONMENTAL PERFORMANCE**

#### POTENTIAL ENVIRONMENTAL IMPACT – MANDATORY INDICATORS ACCORDING TO EN 15804

| Results per 1 m <sup>2</sup> FENIX NTM 4 mm black core |                        |           |          |          |          |          |           |  |  |
|--|------------------------|-----------|----------|----------|----------|----------|-----------|--|--|
| Indicator  | Unit                   | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |
| Climate change – total                                 | kg CO <sub>2</sub> eq. | 1.19E+01  | 3.80E-01 | 6.19E-02 | 1.06E+01 | 0.00E+00 | -5.72E+00 |  |  |
| Climate change - fossil                                | kg CO <sub>2</sub> eq. | 1.77E+01  | 3.79E-01 | 6.19E-02 | 4.82E+00 | 0.00E+00 | -5.72E+00 |  |  |
| Climate change – biogenic                              | kg CO <sub>2</sub> eq. | -5.81E+00 | 0.00E+00 | 0.00E+00 | 5.81E+00 | 0.00E+00 | 0.00E+00  |  |  |
| Climate change – land use and land use change          | kg CO <sub>2</sub> eq. | 1.84E-02  | 7.70E-04 | 2.88E-05 | 4.12E-05 | 0.00E+00 | -5.93E-03 |  |  |
| Ozone depletion  | kg CFC 11 eq.          | 4.24E-06  | 2.36E-09 | 1.33E-09 | 9.01E-09 | 0.00E+00 | -1.89E-07 |  |  |
| Acidification  | mol H⁺ eq.             | 5.89E-02  | 1.81E-03 | 2.50E-04 | 2.55E-03 | 0.00E+00 | -1.37E-02 |  |  |
| Eutrophication aquatic freshwater                      | kg P eq.               | 7.16E-03  | 1.68E-04 | 4.32E-06 | 3.60E-05 | 0.00E+00 | -2.10E-03 |  |  |
| Eutrophication aquatic marine                          | kg N eq.               | 1.59E-02  | 3.61E-04 | 9.49E-05 | 1.48E-03 | 0.00E+00 | -2.79E-03 |  |  |
| Eutrophication terrestrial                             | mol N eq.              | 1.54E-01  | 3.62E-03 | 1.01E-03 | 1.35E-02 | 0.00E+00 | -2.62E-02 |  |  |
| Photochemical ozone formation                          | kg NMVOC<br>eq.        | 5.97E-02  | 1.07E-03 | 3.80E-04 | 3.46E-03 | 0.00E+00 | -1.14E-02 |  |  |
| Depletion of abiotic resources - minerals and metals*  | kg Sb eq.              | 6.85E-05  | 3.37E-07 | 1.64E-07 | 2.58E-07 | 0.00E+00 | -7.59E-06 |  |  |
| Depletion of abiotic resources - fossil fuels*         | MJ                     | 2.98E+02  | 4.79E+00 | 8.87E-01 | 8.82E-01 | 0.00E+00 | -9.85E+01 |  |  |
| Water use  | m³ eq.                 | 5.19E+00  | 6.45E-02 | 4.30E-03 | 2.80E-02 | 0.00E+00 | -5.94E-01 |  |  |

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





### POTENTIAL ENVIRONMENTAL IMPACT – ADDITIONAL MANDATORY AND VOLUNTARY INDICATORS

| Results per per 1 m <sup>2</sup> FENIX NTM 4 mm black core |            |          |          |          |          |          |           |  |  |  |
|--|------------|----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator Unit Tot.A1-A3 C1 C2 C3 C4 D                     |            |          |          |          |          |          |           |  |  |  |
| GWP-GHG**  | kg CO2 eq. | 1.74E+01 | 3.71E-01 | 6.04E-02 | 4.82E+00 | 0.00E+00 | -5.61E+00 |  |  |  |

## POTENTIAL ENVIRONMENTAL IMPACT - ADDITIONAL VOLUNTARY INDICATORS. RESULTS FOR NORTH AMERICA CALCULATED ACCORDING TO ISO 21930

|  | Resu          | Its per per 1 m <sup>2</sup> F | ENIX NTM 4 mi | m black core |          |          |           |
|--|---------------|--------------------------------|---------------|--------------|----------|----------|-----------|
| Indicator  | Unit          | Tot.A1-A3                      | C1            | C2           | C3       | C4       | D         |
| Climate change – GWP 100 (ISO 21930)                             | kg CO2 eq.    | 1.71E+01                       | 3.65E-01      | 5.94E-02     | 4.82E+00 | 0.00E+00 | -5.52E+00 |
| Ozone depletion - ODP (ISO 21930)                                | kg CFC-11 eq. | 4.09E-06                       | 4.26E-09      | 1.43E-09     | 9.34E-09 | 0.00E+00 | -1.99E-07 |
| Eutrophication potential - EP (ISO 21930)                        | kg N eq       | 6.63E-02                       | 1.29E-03      | 5.06E-05     | 5.21E-03 | 0.00E+00 | -1.61E-02 |
| Acidification potential - AP (ISO 21930)                         | kg SO2 eq     | 4.94E-02                       | 1.55E-03      | 2.24E-04     | 2.32E-03 | 0.00E+00 | -1.13E-02 |
| Photochemical ozone<br>formation potential – POCP<br>(ISO 21930) | kg O3 eq.     | 8.00E-01                       | 2.05E-02      | 5.84E-03     | 7.29E-02 | 0.00E+00 | -1.45E-01 |

<sup>.\*\*</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product.





## **U**SE OF RESOURCES

|  | Resul | ts per per 1 m <sup>2</sup> F | ENIX NTM 4 m | m black core |          |          |           |
|--|-------|-------------------------------|--------------|--------------|----------|----------|-----------|
| Indicator  | Unit  | Tot.A1-A3                     | C1           | C2           | C3       | C4       | D         |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)          | MJ    | 1.99E+01                      | 5.02E-01     | 1.01E-02     | 4.17E-02 | 0.00E+00 | -8.18E+00 |
| Use of renewable primary energy resources used as raw materials (PERM)   | MJ    | 1.43E+02                      | 8.07E-02     | 2.91E-03     | 9.43E-03 | 0.00E+00 | -1.53E+00 |
| Total use of renewable primary energy resources (PERT)   | MJ    | 1.63E+02                      | 5.83E-01     | 1.30E-02     | 5.11E-02 | 0.00E+00 | -9.71E+00 |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE) | MJ    | 2.48E+02                      | 4.79E+00     | 8.87E-01     | 8.82E-01 | 0.00E+00 | -9.84E+01 |
| Use of non-renewable primary energy resources used as raw materials (PENRM)  | MJ    | 5.00E+01                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total use of non-renewable primary energy re-sources (PENRT)   | MJ    | 2.98E+02                      | 4.79E+00     | 8.87E-01     | 8.82E-01 | 0.00E+00 | -9.84E+01 |
| Use of secondary material (SM)   | kg    | 0.00E+00                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of renewable secondary fuels (RSF)   | MJ    | 4.83E+00                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of non-renewable secondary fuels (NRSF)  | MJ    | 6.50E+00                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of net fresh water (FW)  | m³    | 1.39E-01                      | 2.56E-03     | 1.39E-04     | 3.25E-03 | 0.00E+00 | -4.09E-02 |





## **WASTE PRODUCTION**

| Results per per 1 m <sup>2</sup> FENIX NTM 4 mm black core |      |           |          |          |          |          |           |  |  |  |  |  |
|--|------|-----------|----------|----------|----------|----------|-----------|--|--|--|--|--|
| Indicator  | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |  |  |
| Hazardous waste disposed                                   | kg   | 2.23E-02  | 1.51E-04 | 2.47E-05 | 3.06E-01 | 0.00E+00 | -1.89E-03 |  |  |  |  |  |
| Non-hazardous waste disposed                               | kg   | 2.29E+00  | 2.19E-02 | 7.78E-02 | 1.27E-01 | 0.00E+00 | -2.17E-01 |  |  |  |  |  |
| Radioactive waste disposed                                 | kg   | 7.46E-04  | 1.29E-05 | 2.71E-07 | 8.84E-07 | 0.00E+00 | -3.71E-04 |  |  |  |  |  |

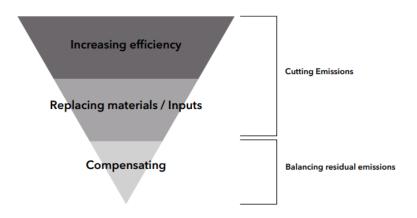
## **OUTPUT FLOWS**

|                               | Result | ts per per 1 m² l | FENIX NTM 4 m | m black core |          |          |          |
|-------------------------------|--------|-------------------|---------------|--------------|----------|----------|----------|
| Indicator                     | Unit   | Tot.A1-A3         | C1            | C2           | C3       | C4       | D        |
| Components for re-use         | kg     | 0.00E+00          | 0.00E+00      | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Material for recycling        | kg     | 1.66E-01          | 0.00E+00      | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Materials for energy recovery | kg     | 0.00E+00          | 0.00E+00      | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy, electricity  | MJ     | 0.00E+00          | 0.00E+00      | 0.00E+00     | 2.20E-02 | 0.00E+00 | 0.00E+00 |
| Exported energy, thermal      | MJ     | 0.00E+00          | 0.00E+00      | 0.00E+00     | 4.46E-02 | 0.00E+00 | 0.00E+00 |



# **ADDITIONAL INFORMATION**

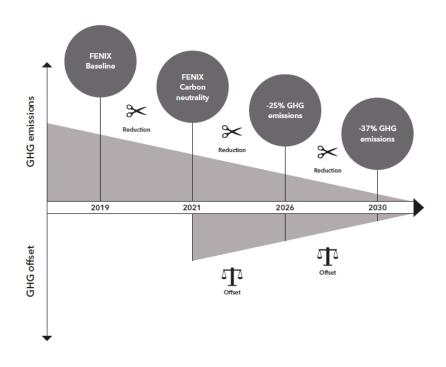
A credible carbon neutrality strategy is a long-term strategy. Companies should first invest in building a robust climate impact reduction strategy and compensate only what cannot be reasonably cut or reduced. In light of that, our strategy towards carbon neutrality is based on the following solutions' hierarchy:



FENIX was developed with this strategy in mind and is reflected in:

- How it is manufactured: FENIX panels are produced in a state-of-the-art plant
- The source of electricity: only renewable electricity is used in the manufacturing process, either from the solar panels installed on the factory's roof or from the grid; and
- Its composition: approximately 60% of FENIX is made of biobased material.

Despite all the efforts, CO2 emissions cannot be completely eliminated, at least not in the short-term. Hard-to-abate emissions can be then compensated by an equivalent amount of removed CO<sub>2</sub>. By doing so, a product can be declared carbon neutral. The emissions generated throughout the whole life cycle of our FENIX products have been calculated (and verified by a third party) and will be completely compensated via certified carbon offsets, making our products carbon neutral.



Further details can be found in the fenixforinteriors.com website. - Information on the product, its performance, testing and certification evidence can be found on www.fenixforinteriors.info website.



# **PROGRAM INFORMATION**

| Programme: | The International EPD® System                              |
|------------|--|
| Address:   | EPD International AB Box 210 60 SE-100 31 Stockholm Sweden |
| Website:   | www.environdec.com   |
| E-mail:    | info@environdec.com  |

| Product Category Rules (PCR)  |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR)   |
| Product category rules (PCR): PCR 2019:14 CONSTRUCTION PRODUCTS VERSION 1.2.5:  |
| PCR review was conducted by: the Technical Committee of the International EPD® System. Chair of the review is Claudia A. Peña. The review panel may be contacted via info@environdec.com  |
| Life Cycle Assessment (LCA)   |
| LCA accountability: Anandu Syrus, Nemho   |
| Third-party verification  |
| Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:  |
| ☑ EPD verification by EPD Process Certification*  |
| Internal auditor: Irmak Akal, Nemho   |
| Third-party verification: SGS Italia S.p.A. Via Caldera 21, 20153 Milano.(www.it.sgs.com) is an approved certification body accountable for third-party verification  |
| Third-party verifier is accredited by: Accredia, certificate n.006H   |
| *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v.4, Section 7.5. |
| Procedure for follow-up of data during EPD validity involves third party verifier:  |
| □ Yes ⊠ No  |



The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

# **REFERENCES**

- General Programme instructions of the International EPD® System. Version 4.
- Gervasio, Dimova, Pinto (2018). Benchmarking the Life-Cycle Environmental Performance of Buildings. Sustainability.
- LCA background report for FENIX NTM 4 mm black core.
- PCR 2019:14 Construction products, Version 1.2.5.





## **Environmental Product Declaration**

In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021, and ISO 21930:2017

# **FENIX® NTM 6 mm black core**

Arpa Industriale S.p.A.

By Nemho, center of excellence for innovation and technology for Broadview Holding B.V.

| Programme               | The   |                                    | EPD® | System |
|-------------------------|-------|------------------------------------|------|--------|
| Programme operator      |       | environdec.com<br>International AB |      |        |
| EPD registration number | S-P-0 | 9987                               |      |        |
| Publication date        | 2023- | 10-31                              |      |        |
| Valid until             | 2028- | 10-30                              |      |        |

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com





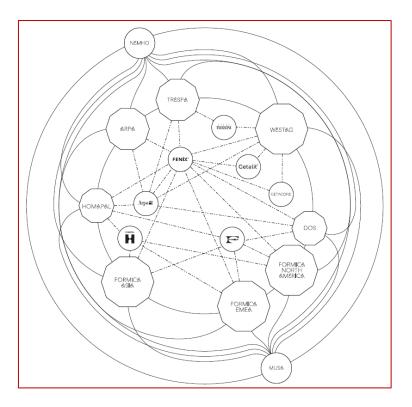


## **NEMHO**

Nemho is located in Weert in the Netherlands and it is the Innovation Centre of the material companies of the Broadview Holding, namely Arpa Industriale S.p.A., Trespa International, Formica, Homapal, Westag and DOS. Nemho carries out all sustainability-related activities, including LCA studies, for the above-mentioned companies.

Nemho is the owner of this EPD.

Contact Person: Sara Corrado (s.corrado@nemho.com).



## ARPA INDUSTRIALE S.P.A.

Since 1954, Arpa Industriale has been designing and manufacturing high-quality surface materials for a vast array of interior design uses. It offers a wide range of extremely diversified products, both in terms of structure and aesthetics. Arpa Industriale is also the creator of FENIX®, the innovative materials for interior design. Arpa decorative laminates are made in the 150,000 m² plant in Bra, Piedmont, and are the expression of the vivid and original Italian creativity. Over 65 years of investments in research, advanced technology, and personnel training have allowed Arpa to consolidate its reputation as a highly reliable player in the industry.

Arpa Industriale S.p.A. is, amongst other certification schemes, certified according to ISO 9001, FSC and PEFC.





# FENIX® NTM 6 MM BLACK CORE

FENIX® NTM 6 mm black core is made of paper (over 60%) and thermosetting resins (30 - 40%). The FENIX products are created by a pressing process in which heat and pressure are applied simultaneously in order to obtain a homogeneous non-porous product.

The core structure is composed of paper, impregnated with thermosetting resins. The outer colored surface is treated with next generation acrylic resins, which are hardened and fixed through an Electron Beam Curing process.

Created with proprietary technologies, FENIX makes you experience unique features. At first glance, the surfaces strike for their supermatt appearance. By touching them, you feel how pleasantly soft they

are, with the further surprise of leaving no fingerprints. Thermal healing of superficial micro-scratches is also possible.

FENIX NTM 6 mm black core is used for interior design horizontal and vertical applications.

### PRODUCT IDENTIFICATION

High pressure decorative solid panels tested in accordance with the European standard EN 438 part 2 and solid panels partially CE marked according to EN 438 part 7.

### UN CPC CODE

Not applicable.



LOW LIGHT REFLECTIVITY, EXTREMELY MATT SURFACE



SOFT TOUCH



**ANTI-FINGERPRINT** 



THERMAL HEALING OF SUPERFICIAL MICRO-SCRATCHES



## **METHODOLOGY**

This EPD has been developed based on the PCR for construction products 2019:14, Version 1.2.5.

### DECLARED UNIT

The declared unit is 1 square meter of finished panel, 6 mm thick, weighing 8.77 kg, plus primary packaging. All the possible product décor layers, different for the color and for the finishing, are covered by this EPD.

FENIX NTM 6mm black core is produced by Arpa in the production plant located in Bra (Italy).

### REFERENCE SERVICE LIFE

Not applicable.

### TIME REPRESENTATIVENESS

Data used for the LCA calculation refer to the production year 2022.

## DATA, DATABASE(S) AND LCA SOFTWARE

Activities under the direct control of the company are modelled using specific data.

The LCA study was performed with the support of the Simapro LCA software (version 9.5).

Generic data are taken from Ecoinvent 3.9.1 ad Carbon Minds database.

### **ELECTRICITY MODELLING**

Electricity used at Arpa Industriale S.p.A. comes partially from the grid and partially is generated onsite through PV panels. The grid electricity mix is modelled based on guarantees of origin (GOs) purchased by Arpa Industriale S.p.A in 2022 and includes the following sources: wind (99%) and bioliquids (1%).

### **ALLOCATION APPROACH**

Environmental impacts of multi-output processes at the plant level are allocated to the outputs based on their mass.

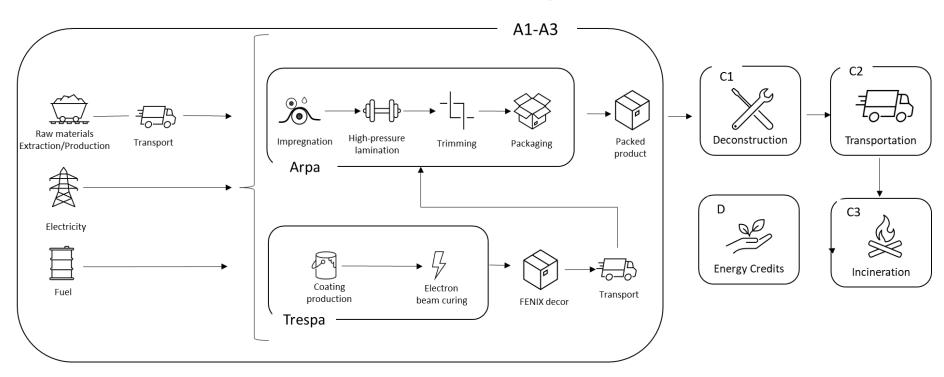


# **SYSTEM BOUNDARIES**

The system boundaries of this EPD are from cradle to gate with modules C1-C4 and module D (A1-A3+C+D).

The product stage (modules A1-A3) includes the manufacturing process of FENIX NTM 6 mm black core, carried out in the plants of Arpa located in Bra (Italy), the production of raw materials, electricity, and natural gas.

The deconstruction of FENIX NTM 6 mm black core (module C1) is modelled according to Gervasio et al. (2018). The transport of the panels at the end of life (module C2) assumed an average transport distance equal to 100km. FENIX is commonly used as secondary material for energy recovery, therefore it is assumed that at the end of life is sent to incineration (module C3). Loads from material incineration and resulting energy credits (module D) are declared. Energy credits are calculated considering a lower heating value (LHV) of panels equal to 19 MJ/kg as showed by an incineration test run internally with the support of BioMassaKraftcentrale (Germany, Luhnen).





## MODULES DECLARED, GEOGRAPHICAL SCOPE, SHARE OF SPECIFIC DATA (IN GWP-GHG INDICATOR) AND DATA VARIATION

|                     | Pro                 | oduct sta | ige           |           | ruction<br>s stage        |     | Use stage   |        |             |               |                        | End of life stage     |                            |           |                  | Resource<br>recovery<br>stage |  |
|---------------------|---------------------|-----------|---------------|-----------|---------------------------|-----|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|-------------------------------|--|
|                     | Raw material supply | Transport | Manufacturing | Transport | Construction installation | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal                      | Reuse-Recovery-Recycling-<br>potential |
| Module              | A1                  | A2        | A3            | A4        | A5                        | B1  | B2          | В3     | B4          | B5            | B6                     | B7                    | C1                         | C2        | C3               | C4                            | D                                      |
| Modules<br>declared | Х                   | Х         | X             | ND        | ND                        | ND  | ND          | ND     | ND          | ND            | ND                     | ND                    | Х                          | Х         | X                | Х                             | Х                                      |
| Geography           | GLO                 | GLO       | ITA           | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | GLO                        | GLO       | GLO              | GLO                           | GLO                                    |
| Specific data used  |                     | >90%      |               | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                | -                             | -                                      |
| Variation – sites   |                     | n.a.      |               | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                | -                             | -                                      |

X: module declared, ND: module not declared, n.a.: not applicable



# **CONTENT INFORMATION**

| Product components | Weight, kg    | Post-consumer material, weight-% | Biogenic material, weight-% and kg<br>C/kg |
|--------------------|---------------|----------------------------------|--|
| Paper/woodchips    | 5.528 ± 0.111 | 0%                               | 63.1% ± 1.3%<br>0.266 ± 0.005              |
| Phenolic resin     | 2.85 ± 0.057  | 0%                               | 0% ± 0%<br>0 ± 0                           |
| Melamine resin     | 0.388 ± 0.008 | 0%                               | 0% ± 0%<br>0 ± 0                           |
| TOTAL              | 8.766 ± 0.175 | 0%                               | 63.1% ± 1.3%<br>0.266 ± 0.005              |

| Packaging materials | Weight, kg | Weight-% (versus the product) | Weight biogenic carbon, kg C/kg |
|---------------------|------------|-------------------------------|---------------------------------|
| Plastic film        | 0.058      | 0.7%                          | 0.0%                            |
| Cardboard           | 0.008      | 0.1%                          | 3.6%                            |
| Ledorex             | 0.041      | 0.5%                          | 17.5%                           |
| TOTAL               | 0.107      | 1.2%                          | 21.1%                           |

FENIX NTM 6 mm black core does not contain substances listed on the candidate list of Substances of Very High Concern, as published on the ECHA website, in concentrations exceeding 0.1 percentage by mass.





# **ENVIRONMENTAL PERFORMANCE**

### POTENTIAL ENVIRONMENTAL IMPACT – MANDATORY INDICATORS ACCORDING TO EN 15804

|   | Re                     | esults per 1 m² F | FENIX NTM 6 mi | n black core |          |          |           |
|---|------------------------|-------------------|----------------|--------------|----------|----------|-----------|
| Indicator   | Unit                   | Tot.A1-A3         | C1             | C2           | C3       | C4       | D         |
| Climate change – total                                | kg CO <sub>2</sub> eq. | 1.66E+01          | 5.70E-01       | 9.29E-02     | 1.58E+01 | 0.00E+00 | -8.58E+00 |
| Climate change - fossil                               | kg CO <sub>2</sub> eq. | 2.52E+01          | 5.69E-01       | 9.28E-02     | 7.23E+00 | 0.00E+00 | -8.57E+00 |
| Climate change – biogenic                             | kg CO <sub>2</sub> eq. | -8.57E+00         | 0.00E+00       | 0.00E+00     | 8.57E+00 | 0.00E+00 | 0.00E+00  |
| Climate change – land use and land use change         | kg CO <sub>2</sub> eq. | 2.62E-02          | 1.16E-03       | 4.32E-05     | 6.18E-05 | 0.00E+00 | -8.90E-03 |
| Ozone depletion                                       | kg CFC 11 eq.          | 5.09E-06          | 3.53E-09       | 1.99E-09     | 1.35E-08 | 0.00E+00 | -2.84E-07 |
| Acidification   | mol H <sup>+</sup> eq. | 8.17E-02          | 2.71E-03       | 3.75E-04     | 3.82E-03 | 0.00E+00 | -2.05E-02 |
| Eutrophication aquatic freshwater                     | kg P eq.               | 1.03E-02          | 2.51E-04       | 6.48E-06     | 5.41E-05 | 0.00E+00 | -3.14E-03 |
| Eutrophication aquatic marine                         | kg N eq.               | 2.25E-02          | 5.41E-04       | 1.42E-04     | 2.23E-03 | 0.00E+00 | -4.18E-03 |
| Eutrophication terrestrial                            | mol N eq.              | 2.19E-01          | 5.43E-03       | 1.52E-03     | 2.02E-02 | 0.00E+00 | -3.94E-02 |
| Photochemical ozone formation                         | kg NMVOC<br>eq.        | 8.45E-02          | 1.61E-03       | 5.70E-04     | 5.18E-03 | 0.00E+00 | -1.72E-02 |
| Depletion of abiotic resources - minerals and metals* | kg Sb eq.              | 8.26E-05          | 5.05E-07       | 2.46E-07     | 3.86E-07 | 0.00E+00 | -1.14E-05 |
| Depletion of abiotic resources - fossil fuels*        | MJ                     | 4.21E+02          | 7.18E+00       | 1.33E+00     | 1.32E+00 | 0.00E+00 | -1.48E+02 |
| Water use   | m³ eq.                 | 6.96E+00          | 9.68E-02       | 6.45E-03     | 4.20E-02 | 0.00E+00 | -8.92E-01 |

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





### POTENTIAL ENVIRONMENTAL IMPACT – ADDITIONAL MANDATORY AND VOLUNTARY INDICATORS

| Results per per 1 m <sup>2</sup> FENIX NTM 6 mm black core |            |          |          |          |          |          |           |  |  |  |
|--|------------|----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator Unit Tot.A1-A3 C1 C2 C3 C4 D                     |            |          |          |          |          |          |           |  |  |  |
| GWP-GHG**  | kg CO2 eq. | 2.47E+01 | 5.57E-01 | 9.05E-02 | 7.23E+00 | 0.00E+00 | -8.41E+00 |  |  |  |

## POTENTIAL ENVIRONMENTAL IMPACT - ADDITIONAL VOLUNTARY INDICATORS. RESULTS FOR NORTH AMERICA CALCULATED ACCORDING TO ISO 21930

|  | Results per per 1 m <sup>2</sup> FENIX NTM 6 mm black core |           |          |          |          |          |           |  |  |  |  |  |
|--|--|-----------|----------|----------|----------|----------|-----------|--|--|--|--|--|
| Indicator  | Unit   | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |  |  |
| Climate change – GWP 100 (ISO 21930)                             | kg CO2 eq.   | 2.43E+01  | 5.48E-01 | 8.91E-02 | 7.22E+00 | 0.00E+00 | -8.28E+00 |  |  |  |  |  |
| Ozone depletion - ODP (ISO 21930)                                | kg CFC-11 eq.  | 4.98E-06  | 6.38E-09 | 2.15E-09 | 1.40E-08 | 0.00E+00 | -2.99E-07 |  |  |  |  |  |
| Eutrophication potential - EP (ISO 21930)                        | kg N eq  | 9.52E-02  | 1.94E-03 | 7.59E-05 | 7.82E-03 | 0.00E+00 | -2.41E-02 |  |  |  |  |  |
| Acidification potential - AP (ISO 21930)                         | kg SO2 eq  | 6.86E-02  | 2.32E-03 | 3.36E-04 | 3.48E-03 | 0.00E+00 | -1.70E-02 |  |  |  |  |  |
| Photochemical ozone<br>formation potential – POCP<br>(ISO 21930) | kg O3 eq.  | 1.12E+00  | 3.08E-02 | 8.76E-03 | 1.09E-01 | 0.00E+00 | -2.17E-01 |  |  |  |  |  |

<sup>.\*\*</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product.





## **U**SE OF RESOURCES

|  | Resul | ts per per 1 m <sup>2</sup> F | ENIX NTM 6 m | m black core |          |          |           |
|--|-------|-------------------------------|--------------|--------------|----------|----------|-----------|
| Indicator  | Unit  | Tot.A1-A3                     | C1           | C2           | C3       | C4       | D         |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)          | MJ    | 2.74E+01                      | 7.53E-01     | 1.51E-02     | 6.25E-02 | 0.00E+00 | -1.23E+01 |
| Use of renewable primary energy resources used as raw materials (PERM)   | MJ    | 2.10E+02                      | 1.21E-01     | 4.37E-03     | 1.41E-02 | 0.00E+00 | -2.29E+00 |
| Total use of renewable primary energy resources (PERT)   | MJ    | 2.38E+02                      | 8.75E-01     | 1.95E-02     | 7.66E-02 | 0.00E+00 | -1.46E+01 |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE) | MJ    | 3.46E+02                      | 7.18E+00     | 1.33E+00     | 1.32E+00 | 0.00E+00 | -1.48E+02 |
| Use of non-renewable primary energy resources used as raw materials (PENRM)  | MJ    | 7.50E+01                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total use of non-renewable primary energy re-sources (PENRT)   | MJ    | 4.21E+02                      | 7.18E+00     | 1.33E+00     | 1.32E+00 | 0.00E+00 | -1.48E+02 |
| Use of secondary material (SM)   | kg    | 0.00E+00                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of renewable secondary fuels (RSF)   | MJ    | 7.25E+00                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of non-renewable secondary fuels (NRSF)  | MJ    | 9.75E+00                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of net fresh water (FW)  | m³    | 1.86E-01                      | 3.84E-03     | 2.09E-04     | 4.88E-03 | 0.00E+00 | -6.13E-02 |





## **WASTE PRODUCTION**

| Results per per 1 m <sup>2</sup> FENIX NTM 6 mm black core |      |           |          |          |          |          |           |  |  |  |  |
|--|------|-----------|----------|----------|----------|----------|-----------|--|--|--|--|
| Indicator  | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |  |
| Hazardous waste disposed                                   | kg   | 3.13E-02  | 2.26E-04 | 3.71E-05 | 4.59E-01 | 0.00E+00 | -2.84E-03 |  |  |  |  |
| Non-hazardous waste disposed                               | kg   | 3.22E+00  | 3.29E-02 | 1.17E-01 | 1.90E-01 | 0.00E+00 | -3.25E-01 |  |  |  |  |
| Radioactive waste disposed                                 | kg   | 1.09E-03  | 1.94E-05 | 4.06E-07 | 1.33E-06 | 0.00E+00 | -5.56E-04 |  |  |  |  |

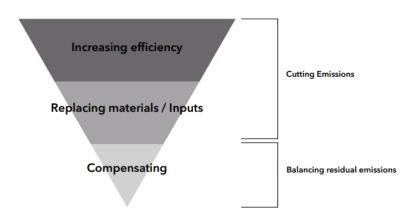
## **OUTPUT FLOWS**

|                               | Result | ts per per 1 m² l    | FENIX NTM 6 m | m black core |          |          |          |
|-------------------------------|--------|----------------------|---------------|--------------|----------|----------|----------|
| Indicator                     | Unit   | Unit Tot.A1-A3 C1 C2 |               | C3           | C4       | D        |          |
| Components for re-use         | kg     | 0.00E+00             | 0.00E+00      | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Material for recycling        | kg     | 2.48E-01             | 0.00E+00      | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Materials for energy recovery | kg     | 0.00E+00             | 0.00E+00      | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy, electricity  | MJ     | 0.00E+00             | 0.00E+00      | 0.00E+00     | 3.30E-02 | 0.00E+00 | 0.00E+00 |
| Exported energy, thermal      | MJ     | 0.00E+00             | 0.00E+00      | 0.00E+00     | 6.70E-02 | 0.00E+00 | 0.00E+00 |



# **ADDITIONAL INFORMATION**

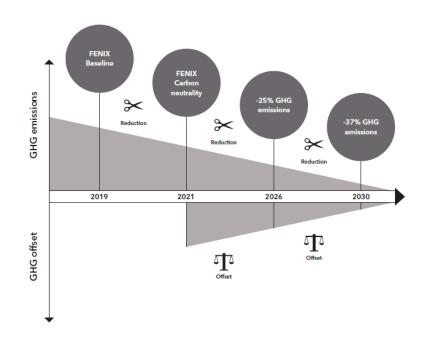
A credible carbon neutrality strategy is a long-term strategy. Companies should first invest in building a robust climate impact reduction strategy and compensate only what cannot be reasonably cut or reduced. In light of that, our strategy towards carbon neutrality is based on the following solutions' hierarchy:



FENIX was developed with this strategy in mind and is reflected in:

- How it is manufactured: FENIX panels are produced in a state-of-the-art plant
- The source of electricity: only renewable electricity is used in the manufacturing process, either from the solar panels installed on the factory's roof or from the grid; and
- Its composition: approximately 60% of FENIX is made of biobased material.

Despite all the efforts,  $CO_2$  emissions cannot be completely eliminated, at least not in the short-term. Hard-to-abate emissions can be then compensated by an equivalent amount of removed  $CO_2$ . By doing so, a product can be declared carbon neutral. The emissions generated throughout the whole life cycle of our FENIX products have been calculated (and verified by a third party) and will be completely compensated via certified carbon offsets, making our products carbon neutral.



Further details can be found in the fenixforinteriors.com website. - Information on the product, its performance, testing and certification evidence can be found on www.fenixforinteriors.info website.



# **PROGRAM INFORMATION**

| Programme: | The International EPD® System                              |
|------------|--|
| Address:   | EPD International AB Box 210 60 SE-100 31 Stockholm Sweden |
| Website:   | www.environdec.com   |
| E-mail:    | info@environdec.com  |

| Product Category Rules (PCR)  |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR)   |
| Product category rules (PCR): PCR 2019:14 CONSTRUCTION PRODUCTS VERSION 1.2.5   |
| PCR review was conducted by: the Technical Committee of the International EPD® System. Chair of the review is Claudia A. Peña. The review panel may be contacted via info@environdec.com  |
| Life Cycle Assessment (LCA)   |
| LCA accountability: Anandu Syrus, Nemho   |
| Third-party verification  |
| Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:  |
| ☑ EPD verification by EPD Process Certification*  |
| Internal auditor: Irmak Akal, Nemho   |
| Third-party verification: SGS Italia S.p.A. Via Caldera 21, 20153 Milano.(www.it.sgs.com) is an approved certification body accountable for third-party verification  |
| Third-party verifier is accredited by: Accredia, certificate n.006H   |
| *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v.4, Section 7.5. |
| Procedure for follow-up of data during EPD validity involves third party verifier:  |
| □ Yes ⊠ No  |

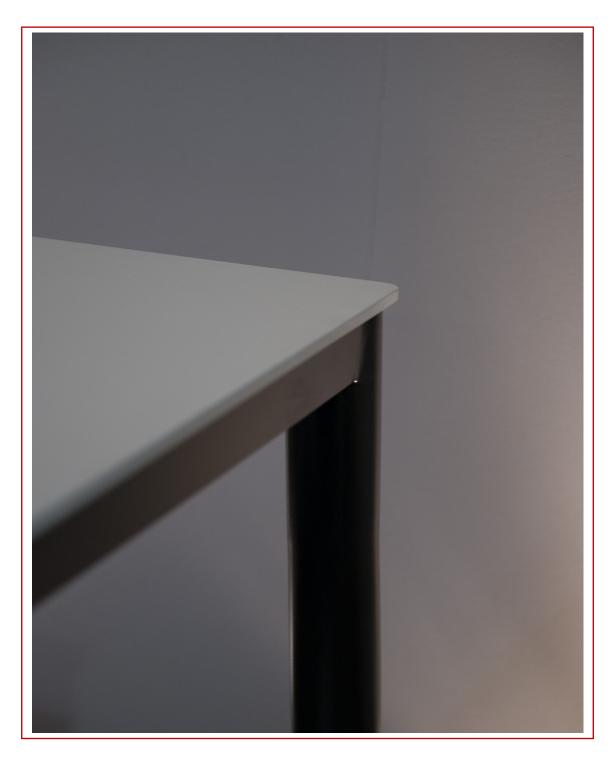


The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

# **REFERENCES**

- General Programme instructions of the International EPD® System. Version 4.
- Gervasio, Dimova, Pinto (2018). Benchmarking the Life-Cycle Environmental Performance of Buildings. Sustainability.
- LCA background report for FENIX NTM 6 mm black core.
- PCR 2019:14 Construction products, Version 1.2.5.





## **Environmental Product Declaration**

In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021, and ISO 21930:2017

# **FENIX® NTM 6 mm Matched Colour Core**

Arpa Industriale S.p.A.

By Nemho, center of excellence for innovation and technology for Broadview Holding B.V.

| Programme               | The International                          | EPD® | System |
|-------------------------|--|------|--------|
| Programme operator      | www.environdec.com<br>EPD International AB |      |        |
| EPD registration number | S-P-10174                                  |      |        |
| Publication date        | 2023-10-31                                 |      |        |
| Valid until             | 2028-10-30                                 |      |        |

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com





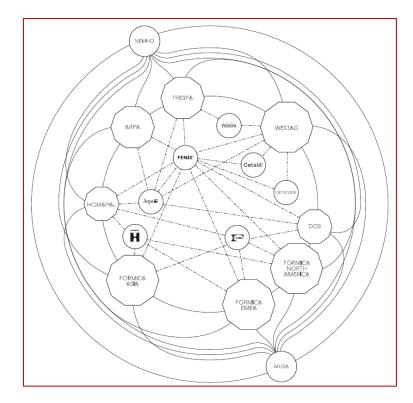


## **NEMHO**

Nemho is located in Weert in the Netherlands and it is the Innovation Centre of the material companies of the Broadview Holding, namely Arpa Industriale S.p.A. (Will be referred to as Arpa from here on), Trespa International, Formica, Homapal, Westag and DOS. Nemho carries out all sustainability-related activities, including LCA studies, for the above-mentioned companies.

Nemho is the owner of this EPD.

Contact Person: Sara Corrado (s.corrado@nemho.com).



## ARPA INDUSTRIALE S.P.A.

Since 1954, Arpa has been designing and manufacturing high-quality surface materials for a vast array of interior design uses. It offers a wide range of extremely diversified products, both in terms of structure and aesthetics. Arpa is also the creator of FENIX®, the innovative materials for interior design. Arpa decorative laminates are made in the 150,000 m² plant in Bra, Piedmont, and are the expression of the vivid and original Italian creativity. Over 65 years of investments in research, advanced technology, and personnel training have allowed Arpa to consolidate its reputation as a highly reliable player in the industry.

Arpa is, amongst other certification schemes, certified according to ISO 9001, FSC and PEFC.





## FENIX® NTM 6 MM MATCHED COLOUR CORE

FENIX® NTM 6 mm matched colour core is made of paper (over 60%) and thermosetting resins (30 - 40%). The FENIX products are created by a pressing process in which heat and pressure are applied simultaneously in order to obtain a homogeneous non-porous product.

The core structure is composed of paper, impregnated with thermosetting resins. The outer coloured surface is treated with next generation acrylic resins, which are hardened and fixed through an Electron Beam Curing process.

Created with proprietary technologies, FENIX makes you experience unique features. At first glance, the surfaces strike for their supermatt appearance. By touching them, you feel how pleasantly soft they

are, with the further surprise of leaving no fingerprints. Thermal healing of superficial micro-scratches is also possible.

FENIX NTM 6 mm matched colour core is used for interior design horizontal and vertical applications.

### PRODUCT IDENTIFICATION

High pressure decorative solid panels are tested in accordance with the European standard EN 438 part 4 and solid panels are partially CE marked according to EN 438 part 7.

### UN CPC CODE

Not applicable.



LOW LIGHT REFLECTIVITY, EXTREMELY MATT SURFACE



SOFT TOUCH



ANTI-FINGERPRINT



THERMAL HEALING OF SUPERFICIAL MICRO-SCRATCHES



## **METHODOLOGY**

This EPD has been developed based on the PCR for construction products 2019:14, Version 1.2.5.

### DECLARED UNIT

The declared unit is 1 square meter of finished panel, 6 mm thick, weighing 9.47 kg, plus primary packaging. All the possible product décor layers, different for the colour and for the finishing, are covered by this EPD.

FENIX NTM 6 mm matched colour core is produced by Arpa in the production plant located in Bra (Italy).

### REFERENCE SERVICE LIFE

Not applicable.

### TIME REPRESENTATIVENESS

Data used for the LCA calculation refer to the production year 2022.

## DATA, DATABASE(S) AND LCA SOFTWARE

Activities under the direct control of the company are modelled using specific data.

The LCA study was performed with the support of the Simapro LCA software (version 9.5).

Generic data are taken from Ecoinvent 3.9.1 ad Carbon Minds database.

### **ELECTRICITY MODELLING**

Electricity used at Arpa comes partially from the grid and partially is generated onsite through PV panels. The grid electricity mix is modelled based on guarantees of origin (GOs) purchased by Arpa in 2022 and includes the following sources: wind (99%) and bioliquids (1%).

### **ALLOCATION APPROACH**

Environmental impacts of multi-output processes at the plant level are allocated to the outputs based on their mass.

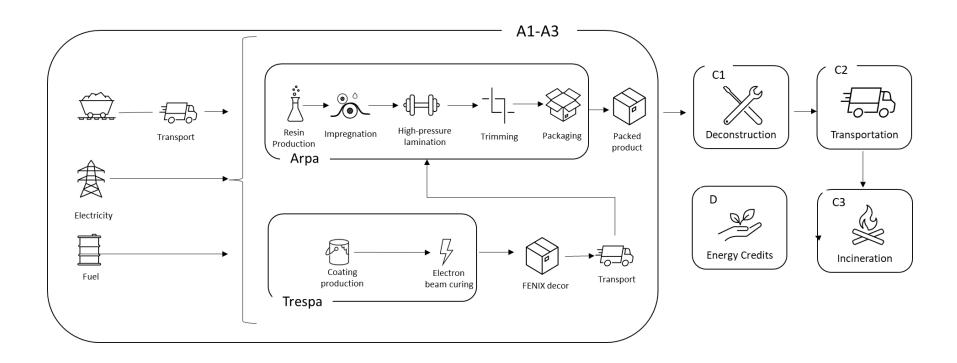


## **SYSTEM BOUNDARIES**

The system boundaries of this EPD are from cradle to gate with modules C1-C4 and module D (A1-A3+C+D).

The product stage (modules A1-A3) includes the manufacturing process of FENIX NTM 6 mm matched colour core, carried out in the plants of Arpa located in Bra (Italy), the production of raw materials, electricity, and natural gas.

The deconstruction of FENIX NTM 6 mm matched colour core (module C1) is modelled according to Gervasio et al. (2018). The transport of the panels at the end of life (module C2) assumed an average transport distance equal to 100km. FENIX is commonly used as secondary material for energy recovery, therefore it is assumed that at the end of life is sent to incineration (module C3). Loads from material incineration and resulting energy credits (module D) are declared. Energy credits are calculated considering a lower heating value (LHV) of panels equal to 19 MJ/kg as showed by an incineration test run internally with the support of BioMassaKraftcentrale (Germany, Luhnen).





## MODULES DECLARED, GEOGRAPHICAL SCOPE, SHARE OF SPECIFIC DATA (IN GWP-GHG INDICATOR) AND DATA VARIATION

|                     | Pro                 | oduct sta | age           |           | ruction<br>s stage        | Use stage |             |        |             |               | End of life stage      |                       |                            |           | Resource recovery stage |          |  |
|---------------------|---------------------|-----------|---------------|-----------|---------------------------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|-------------------------|----------|--|
|                     | Raw material supply | Transport | Manufacturing | Transport | Construction installation | Use       | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing        | Disposal | Reuse-Recovery-<br>Recycling-potential |
| Module              | A1                  | A2        | А3            | A4        | A5                        | B1        | B2          | В3     | B4          | B5            | В6                     | В7                    | C1                         | C2        | C3                      | C4       | D                                      |
| Modules<br>declared | Х                   | Х         | X             | ND        | ND                        | ND        | ND          | ND     | ND          | ND            | ND                     | ND                    | X                          | Χ         | Χ                       | Х        | Х                                      |
| Geography           | GLO                 | GLO       | ITA           | -         | -                         | -         | -           | -      | -           | -             | -                      | -                     | GLO                        | GLO       | GLO                     | GLO      | GLO                                    |
| Specific data used  |                     | >90%      |               | -         | -                         | -         | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                       | -        | -                                      |
| Variation – sites   |                     | n.a.      |               | -         | -                         | -         | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                       | -        | -                                      |

X: module declared, ND: module not declared, n.a: not applicable





# **CONTENT INFORMATION**

| Product components     | Weight, kg    | Post-consumer material, weight-% | Biogenic material, weight-% and kg<br>C/kg |
|------------------------|---------------|----------------------------------|--|
| Paper/woodchips        | 4.783 ± 0.096 | 0%                               | 50.5% ± 1%<br>0.248 ± 0.005                |
| Core Resin             | 4.304 ± 0.086 | 0%                               | 0% ± 0%<br>0 ± 0                           |
| Décor Resin & Coatings | 0.387 ± 0.008 | 0%                               | 0% ± 0%<br>0 ± 0                           |
| TOTAL                  | 9.474 ± 0.189 | 0%                               | 50.5% ± 1%<br>0.248 ± 0.005                |

| Packaging materials | Weight, kg | Weight-% (versus the product) | Weight biogenic carbon, kg C/kg |
|---------------------|------------|-------------------------------|---------------------------------|
| Plastic film        | 0.063      | 0.7%                          | 0.0%                            |
| Cardboard           | 0.009      | 0.1%                          | 3.6%                            |
| Ledorex             | 0.044      | 0.5%                          | 17.5%                           |
| TOTAL               | 0.116      | 1.2%                          | 21.1%                           |

FENIX NTM 6 mm matched colour core does not contain substances listed on the candidate list of Substances of Very High Concern, as published on the ECHA website, in concentrations exceeding 0.1 percentage by mass.





# **ENVIRONMENTAL PERFORMANCE**

### POTENTIAL ENVIRONMENTAL IMPACT – MANDATORY INDICATORS ACCORDING TO EN 15804

|   | Results                | per 1 m <sup>2</sup> FENIX | NTM 6 mm mat | ched colour co | re       |          |           |
|---|------------------------|----------------------------|--------------|----------------|----------|----------|-----------|
| Indicator   | Unit                   | Tot.A1-A3                  | C1           | C2             | C3       | C4       | D         |
| Climate change – total                                | kg CO <sub>2</sub> eq. | 2.95E+01                   | 6.16E-01     | 1.00E-01       | 1.64E+01 | 0.00E+00 | -9.28E+00 |
| Climate change - fossil                               | kg CO <sub>2</sub> eq. | 3.80E+01                   | 6.14E-01     | 1.00E-01       | 7.81E+00 | 0.00E+00 | -9.27E+00 |
| Climate change – biogenic                             | kg CO <sub>2</sub> eq. | -8.62E+00                  | 0.00E+00     | 0.00E+00       | 8.62E+00 | 0.00E+00 | 0.00E+00  |
| Climate change – land use and land use change         | kg CO <sub>2</sub> eq. | 4.50E-02                   | 1.25E-03     | 4.66E-05       | 6.68E-05 | 0.00E+00 | -9.62E-03 |
| Ozone depletion                                       | kg CFC 11 eq.          | 3.92E-06                   | 3.82E-09     | 2.15E-09       | 1.46E-08 | 0.00E+00 | -3.06E-07 |
| Acidification   | mol H <sup>+</sup> eq. | 1.57E-01                   | 2.93E-03     | 4.06E-04       | 4.13E-03 | 0.00E+00 | -2.21E-02 |
| Eutrophication aquatic freshwater                     | kg P eq.               | 8.19E-03                   | 2.72E-04     | 7.00E-06       | 5.84E-05 | 0.00E+00 | -3.40E-03 |
| Eutrophication aquatic marine                         | kg N eq.               | 3.12E-02                   | 5.85E-04     | 1.54E-04       | 2.40E-03 | 0.00E+00 | -4.52E-03 |
| Eutrophication terrestrial                            | mol N eq.              | 4.11E-01                   | 5.87E-03     | 1.64E-03       | 2.19E-02 | 0.00E+00 | -4.25E-02 |
| Photochemical ozone formation                         | kg NMVOC<br>eq.        | 1.28E-01                   | 1.74E-03     | 6.16E-04       | 5.60E-03 | 0.00E+00 | -1.85E-02 |
| Depletion of abiotic resources - minerals and metals* | kg Sb eq.              | 2.56E-04                   | 5.46E-07     | 2.65E-07       | 4.18E-07 | 0.00E+00 | -1.23E-05 |
| Depletion of abiotic resources - fossil fuels*        | MJ                     | 6.68E+02                   | 7.76E+00     | 1.44E+00       | 1.43E+00 | 0.00E+00 | -1.60E+02 |
| Water use   | m³ eq.                 | 3.77E+01                   | 1.05E-01     | 6.97E-03       | 4.54E-02 | 0.00E+00 | -9.64E-01 |

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





### POTENTIAL ENVIRONMENTAL IMPACT – ADDITIONAL MANDATORY AND VOLUNTARY INDICATORS

| Results per per 1 m <sup>2</sup> FENIX NTM 6 mm matched colour core |            |           |          |          |          |          |           |
|---|------------|-----------|----------|----------|----------|----------|-----------|
| Indicator   | Unit       | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |
| GWP-GHG**   | kg CO2 eq. | 3.71E+01  | 6.02E-01 | 9.79E-02 | 7.81E+00 | 0.00E+00 | -9.09E+00 |

## POTENTIAL ENVIRONMENTAL IMPACT - ADDITIONAL VOLUNTARY INDICATORS. RESULTS FOR NORTH AMERICA CALCULATED ACCORDING TO ISO 21930

| Results per per 1 m <sup>2</sup> FENIX NTM 6 mm matched colour core |               |           |          |          |          |          |           |
|---|---------------|-----------|----------|----------|----------|----------|-----------|
| Indicator   | Unit          | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |
| Climate change – GWP 100 (ISO 21930)                                | kg CO2 eq.    | 3.63E+01  | 5.92E-01 | 9.63E-02 | 7.81E+00 | 0.00E+00 | -8.95E+00 |
| Ozone depletion - ODP (ISO 21930)                                   | kg CFC-11 eq. | 3.75E-06  | 6.90E-09 | 2.32E-09 | 1.51E-08 | 0.00E+00 | -3.23E-07 |
| Eutrophication potential - EP (ISO 21930)                           | kg N eq       | 8.30E-02  | 2.10E-03 | 8.20E-05 | 8.45E-03 | 0.00E+00 | -2.61E-02 |
| Acidification potential - AP (ISO 21930)                            | kg SO2 eq     | 1.25E-01  | 2.51E-03 | 3.63E-04 | 3.76E-03 | 0.00E+00 | -1.84E-02 |
| Photochemical ozone<br>formation potential – POCP<br>(ISO 21930)    | kg O3 eq.     | 1.58E+00  | 3.33E-02 | 9.46E-03 | 1.18E-01 | 0.00E+00 | -2.35E-01 |

<sup>.\*\*</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product.





## **U**SE OF RESOURCES

|  | Results pe | r per 1 m² FENIX | NTM 6 mm ma | tched colour co | ore      |          |           |
|--|------------|------------------|-------------|-----------------|----------|----------|-----------|
| Indicator  | Unit       | Tot.A1-A3        | C1          | C2              | C3       | C4       | D         |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)          | MJ         | 4.16E+01         | 8.14E-01    | 1.63E-02        | 6.75E-02 | 0.00E+00 | -1.33E+01 |
| Use of renewable primary energy resources used as raw materials (PERM)   | MJ         | 2.62E+02         | 1.31E-01    | 4.73E-03        | 1.53E-02 | 0.00E+00 | -2.48E+00 |
| Total use of renewable primary energy resources (PERT)   | MJ         | 3.03E+02         | 9.45E-01    | 2.11E-02        | 8.28E-02 | 0.00E+00 | -1.57E+01 |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE) | MJ         | 5.30E+02         | 7.76E+00    | 1.44E+00        | 1.43E+00 | 0.00E+00 | -1.60E+02 |
| Use of non-renewable primary energy resources used as raw materials (PENRM)  | MJ         | 1.38E+02         | 0.00E+00    | 0.00E+00        | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total use of non-renewable primary energy re-sources (PENRT)   | MJ         | 6.68E+02         | 7.76E+00    | 1.44E+00        | 1.43E+00 | 0.00E+00 | -1.60E+02 |
| Use of secondary material (SM)   | kg         | 0.00E+00         | 0.00E+00    | 0.00E+00        | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of renewable secondary fuels (RSF)   | MJ         | 7.83E+00         | 0.00E+00    | 0.00E+00        | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of non-renewable secondary fuels (NRSF)  | MJ         | 1.05E+01         | 0.00E+00    | 0.00E+00        | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of net fresh water (FW)  | m³         | 1.04E+00         | 4.15E-03    | 2.26E-04        | 5.27E-03 | 0.00E+00 | -6.62E-02 |





## **WASTE PRODUCTION**

| Results per per 1 m <sup>2</sup> FENIX NTM 6 mm matched colour core |      |           |          |          |          |          |           |
|---|------|-----------|----------|----------|----------|----------|-----------|
| Indicator   | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |
| Hazardous waste disposed  | kg   | 3.37E-02  | 2.44E-04 | 4.01E-05 | 4.96E-01 | 0.00E+00 | -3.07E-03 |
| Non-hazardous waste disposed  | kg   | 4.71E+00  | 3.55E-02 | 1.26E-01 | 2.05E-01 | 0.00E+00 | -3.52E-01 |
| Radioactive waste disposed  | kg   | 7.99E-04  | 2.09E-05 | 4.39E-07 | 1.43E-06 | 0.00E+00 | -6.01E-04 |

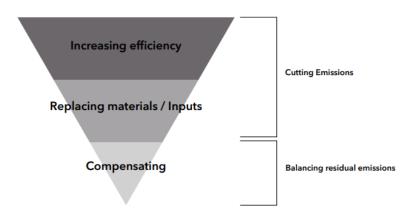
## **OUTPUT FLOWS**

| Results per per 1 m <sup>2</sup> FENIX NTM 6 mm matched colour core |      |           |          |          |          |          |          |
|---|------|-----------|----------|----------|----------|----------|----------|
| Indicator   | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D        |
| Components for re-use   | kg   | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Material for recycling  | kg   | 2.67E-01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Materials for energy recovery                                       | kg   | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy, electricity  | MJ   | 0.00E+00  | 0.00E+00 | 0.00E+00 | 3.56E-02 | 0.00E+00 | 0.00E+00 |
| Exported energy, thermal  | MJ   | 0.00E+00  | 0.00E+00 | 0.00E+00 | 7.24E-02 | 0.00E+00 | 0.00E+00 |



# **ADDITIONAL INFORMATION**

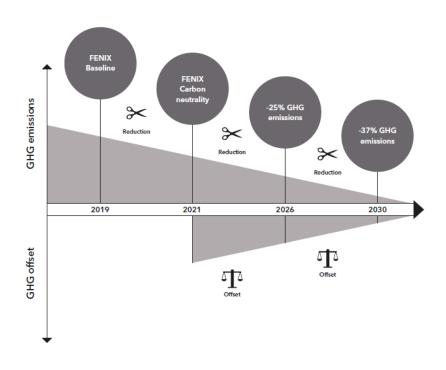
A credible carbon neutrality strategy is a long-term strategy. Companies should first invest in building a robust climate impact reduction strategy and compensate only what cannot be reasonably cut or reduced. In light of that, our strategy towards carbon neutrality is based on the following solutions' hierarchy:



FENIX was developed with this strategy in mind and is reflected in:

- How it is manufactured: FENIX panels are produced in a state-of-the-art plant
- The source of electricity: only renewable electricity is used in the manufacturing process, either from the solar panels installed on the factory's roof or from the grid; and
- Its composition: approximately 60% of FENIX is made of biobased material.

Despite all the efforts,  $CO_2$  emissions cannot be completely eliminated, at least not in the short-term. Hard-to-abate emissions can be then compensated by an equivalent amount of removed  $CO_2$ . By doing so, a product can be declared carbon neutral. The emissions generated throughout the whole life cycle of our FENIX products have been calculated (and verified by a third party) and will be completely compensated via certified carbon offsets, making our products carbon neutral.



Further details can be found in the fenixforinteriors.com website. - Information on the product, its performance, testing and certification evidence can be found on www.fenixforinteriors.info website.



# **PROGRAM INFORMATION**

| Programme: | The International EPD® System |
|------------|-------------------------------|
| Address:   | EPD International AB          |
|            | Box 210 60                    |
|            | SE-100 31 Stockholm           |
|            | Sweden                        |
| Website:   | www.environdec.com            |
| E-mail:    | info@environdec.com           |

| Product Category Rules (PCR)  |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR)   |
| Product category rules (PCR): PCR 2019:14 CONSTRUCTION PRODUCTS VERSION 1.2.5   |
| PCR review was conducted by: the Technical Committee of the International EPD® System. Chair of the review is Claudia A. Peña. The review panel may be contacted via info@environdec.com  |
| Life Cycle Assessment (LCA)   |
| LCA accountability: Anandu Syrus, Nemho   |
| Third-party verification  |
| Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:  |
| ⊠ EPD verification by EPD Process Certification*  |
| Internal auditor: Lara Naested, Nemho   |
| Third-party verification: SGS Italia S.p.A. Via Caldera 21, 20153 Milano.(www.it.sgs.com) is an approved certification body accountable for third-party verification  |
| Third-party verifier is accredited by: Accredia, certificate n.006H   |
| *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v.4, Section 7.5. |
| Procedure for follow-up of data during EPD validity involves third party verifier:  |
| □ Yes ⊠ No  |



The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

# **REFERENCES**

- General Programme instructions of the International EPD® System. Version 4.
- Gervasio, Dimova, Pinto (2018). Benchmarking the Life-Cycle Environmental Performance of Buildings. Sustainability.
- LCA background report for FENIX NTM 6 mm matched colour core.
- PCR 2019:14 Construction products, Version 1.2.5.





## **Environmental Product Declaration**

In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021, and ISO 21930:2017

# **FENIX® NTM 8 mm black core**

Arpa Industriale S.p.A.

Programme

Valid until

By Nemho, center of excellence for innovation and technology for Broadview Holding B.V.

| J                       | www.environdec.com   |
|-------------------------|----------------------|
| Programme operator      | EPD International AB |
| EPD registration number | S-P-10171            |
| Publication date        | 2023-10-31           |

International

The

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com

2028-10-30





System

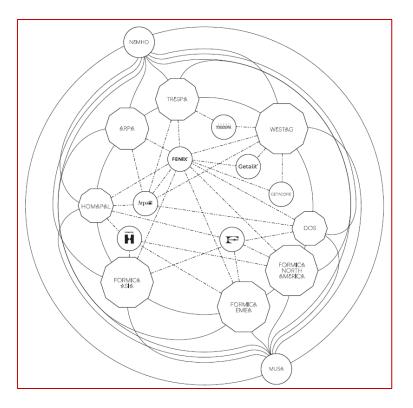


## **NEMHO**

Nemho is located in Weert in the Netherlands and it is the Innovation Centre of the material companies of the Broadview Holding, namely Arpa Industriale S.p.A., Trespa International, Formica, Homapal, Westag and DOS. Nemho carries out all sustainability-related activities, including LCA studies, for the above-mentioned companies.

Nemho is the owner of this EPD.

Contact Person: Sara Corrado (s.corrado@nemho.com).



# **ARPA INDUSTRIALE S.P.A.**

Since 1954, Arpa Industriale has been designing and manufacturing high-quality surface materials for a vast array of interior design uses. It offers a wide range of extremely diversified products, both in terms of structure and aesthetics. Arpa Industriale is also the creator of FENIX®, the innovative materials for interior design. Arpa decorative laminates are made in the 150,000 m² plant in Bra, Piedmont, and are the expression of the vivid and original Italian creativity. Over 65 years of investments in research, advanced technology, and personnel training have allowed Arpa to consolidate its reputation as a highly reliable player in the industry.

Arpa Industriale S.p.A. is, amongst other certification schemes, certified according to ISO 9001, FSC and PEFC.





# FENIX® NTM 8 MM BLACK CORE

FENIX® NTM 8 mm black core is made of paper (over 60%) and thermosetting resins (30 - 40%). The FENIX products are created by a pressing process in which heat and pressure are applied simultaneously in order to obtain a homogeneous non-porous product.

The core structure is composed of paper, impregnated with thermosetting resins. The outer colored surface is treated with next generation acrylic resins, which are hardened and fixed through an Electron Beam Curing process.

Created with proprietary technologies, FENIX makes you experience unique features. At first glance, the surfaces strike for their supermatt appearance. By touching them, you feel how pleasantly soft they

are, with the further surprise of leaving no fingerprints. Thermal healing of superficial micro-scratches is also possible.

FENIX NTM 8 mm black core is used for interior design horizontal and vertical applications.

#### PRODUCT IDENTIFICATION

High pressure decorative solid panels tested in accordance with the European standard EN 438 part 2 and solid panels partially CE marked according to EN 438 part 7.

### UN CPC CODE

Not applicable.



LOW LIGHT REFLECTIVITY, EXTREMELY MATT SURFACE



SOFT TOUCH



**ANTI-FINGERPRINT** 



THERMAL HEALING OF SUPERFICIAL MICRO-SCRATCHES



# **METHODOLOGY**

This EPD has been developed based on the PCR for construction products 2019:14, Version 1.2.5.

#### DECLARED UNIT

The declared unit is 1 square meter of finished panel, 8 mm thick, weighing 11.69 kg, plus primary packaging. All the possible product décor layers, different for the color and for the finishing, are covered by this EPD.

FENIX NTM 8 mm black core is produced by Arpa in the production plant located in Bra (Italy).

### REFERENCE SERVICE LIFE

Not applicable.

### TIME REPRESENTATIVENESS

Data used for the LCA calculation refer to the production year 2022.

### DATA, DATABASE(S) AND LCA SOFTWARE

Activities under the direct control of the company are modelled using specific data.

The LCA study was performed with the support of the Simapro LCA software (version 9.5).

Generic data are taken from Ecoinvent 3.9.1 ad Carbon Minds database.

#### **ELECTRICITY MODELLING**

Electricity used at Arpa Industriale S.p.A. comes partially from the grid and partially is generated onsite through PV panels. The grid electricity mix is modelled based on guarantees of origin (GOs) purchased by Arpa Industriale S.p.A in 2022 and includes the following sources: wind (99%) and bioliquids (1%).

### **ALLOCATION APPROACH**

Environmental impacts of multi-output processes at the plant level are allocated to the outputs based on their mass

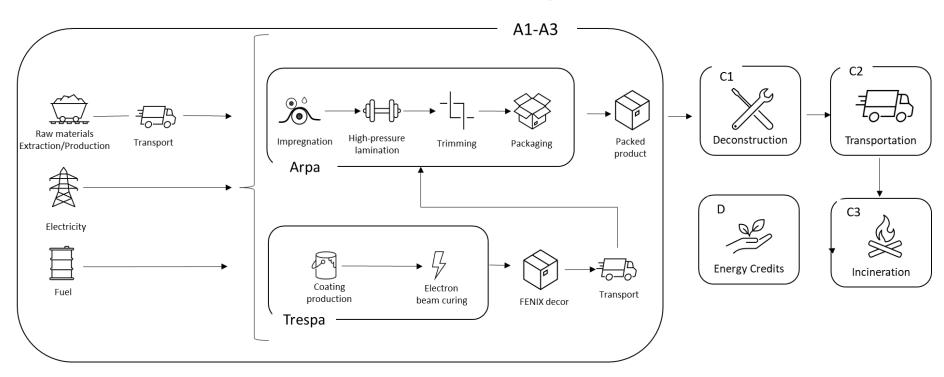


# **SYSTEM BOUNDARIES**

The system boundaries of this EPD are from cradle to gate with modules C1-C4 and module D (A1-A3+C+D).

The product stage (modules A1-A3) includes the manufacturing process of FENIX NTM 8 mm black core, carried out in the plants of Arpa located in Bra (Italy), the production of raw materials, electricity, and natural gas.

The deconstruction of FENIX NTM 8 mm black core (module C1) is modelled according to Gervasio et al. (2018). The transport of the panels at the end of life (module C2) assumed an average transport distance equal to 100km. FENIX is commonly used as secondary material for energy recovery, therefore it is assumed that at the end of life is sent to incineration (module C3). Loads from material incineration and resulting energy credits (module D) are declared. Energy credits are calculated considering a lower heating value (LHV) of panels equal to 19 MJ/kg as showed by an incineration test run internally with the support of BioMassaKraftcentrale (Germany, Luhnen).





### MODULES DECLARED, GEOGRAPHICAL SCOPE, SHARE OF SPECIFIC DATA (IN GWP-GHG INDICATOR) AND DATA VARIATION

|                     | Product stage Construction process stage |           |               |           |                           |     | Use stage   |        |             |               |                        |                       | End of life stage          |           |                  |          | Resource<br>recovery<br>stage          |
|---------------------|--|-----------|---------------|-----------|---------------------------|-----|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|--|
|                     | Raw material supply                      | Transport | Manufacturing | Transport | Construction installation | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-<br>Recycling-potential |
| Module              | A1                                       | A2        | А3            | A4        | A5                        | B1  | B2          | В3     | B4          | B5            | В6                     | B7                    | C1                         | C2        | C3               | C4       | D                                      |
| Modules<br>declared | Х  | Х         | Х             | ND        | ND                        | ND  | ND          | ND     | ND          | ND            | ND                     | ND                    | Х                          | X         | Χ                | X        | Х                                      |
| Geography           | GLO                                      | GLO       | ITA           | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | GLO                        | GLO       | GLO              | GLO      | GLO                                    |
| Specific data used  |  | >90%      |               | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                | -        | -                                      |
| Variation – sites   |  | n.a.      |               | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                | -        | -                                      |

X: module declared, ND: module not declared, n.a: not applicable



# **CONTENT INFORMATION**

| Product components | Weight, kg     | Post-consumer material, weight-% | Biogenic material, weight-% and kg<br>C/kg |
|--------------------|----------------|----------------------------------|--|
| Paper/woodchips    | 7.43 ± 0.149   | 0%                               | 63.6% ± 1.3%<br>0.264 ± 0.005              |
| Phenolic resin     | 3.87 ± 0.077   | 0%                               | 0% ± 0%<br>0 ± 0                           |
| Melamine resin     | 0.388 ± 0.008  | 0%                               | 0% ± 0%<br>0 ± 0                           |
| TOTAL              | 11.688 ± 0.234 | 0%                               | 63.6% ± 1.3%<br>0.264 ± 0.005              |

| Packaging materials | Weight, kg | Weight-% (versus the product) | Weight biogenic carbon, kg C/kg |
|---------------------|------------|-------------------------------|---------------------------------|
| Plastic film        | 0.078      | 0.7%                          | 0.0%                            |
| Cardboard           | 0.011      | 0.1%                          | 3.6%                            |
| Ledorex             | 0.054      | 0.5%                          | 17.5%                           |
| TOTAL               | 0.143      | 1.2%                          | 21.1%                           |

FENIX NTM 8 mm black core does not contain substances listed on the candidate list of Substances of Very High Concern, as published on the ECHA website, in concentrations exceeding 0.1 percentage by mass.





# **ENVIRONMENTAL PERFORMANCE**

### POTENTIAL ENVIRONMENTAL IMPACT – MANDATORY INDICATORS ACCORDING TO EN 15804

|   | Re                     | esults per 1 m² F | FENIX NTM 8 mr | n black core |          |          |           |
|---|------------------------|-------------------|----------------|--------------|----------|----------|-----------|
| Indicator   | Unit                   | Tot.A1-A3         | C1             | C2           | C3       | C4       | D         |
| Climate change – total                                | kg CO <sub>2</sub> eq. | 2.13E+01          | 7.60E-01       | 1.24E-01     | 2.10E+01 | 0.00E+00 | -1.14E+01 |
| Climate change - fossil                               | kg CO <sub>2</sub> eq. | 3.26E+01          | 7.58E-01       | 1.24E-01     | 9.64E+00 | 0.00E+00 | -1.14E+01 |
| Climate change – biogenic                             | kg CO <sub>2</sub> eq. | -1.13E+01         | 0.00E+00       | 0.00E+00     | 1.13E+01 | 0.00E+00 | 0.00E+00  |
| Climate change – land use and land use change         | kg CO <sub>2</sub> eq. | 3.40E-02          | 1.54E-03       | 5.75E-05     | 8.24E-05 | 0.00E+00 | -1.19E-02 |
| Ozone depletion                                       | kg CFC 11 eq.          | 5.93E-06          | 4.71E-09       | 2.65E-09     | 1.80E-08 | 0.00E+00 | -3.78E-07 |
| Acidification   | mol H⁺ eq.             | 1.04E-01          | 3.61E-03       | 5.01E-04     | 5.10E-03 | 0.00E+00 | -2.73E-02 |
| Eutrophication aquatic freshwater                     | kg P eq.               | 1.35E-02          | 3.35E-04       | 8.64E-06     | 7.21E-05 | 0.00E+00 | -4.19E-03 |
| Eutrophication aquatic marine                         | kg N eq.               | 2.92E-02          | 7.21E-04       | 1.90E-04     | 2.97E-03 | 0.00E+00 | -5.58E-03 |
| Eutrophication terrestrial                            | mol N eq.              | 2.83E-01          | 7.24E-03       | 2.03E-03     | 2.70E-02 | 0.00E+00 | -5.25E-02 |
| Photochemical ozone formation                         | kg NMVOC<br>eq.        | 1.09E-01          | 2.15E-03       | 7.60E-04     | 6.91E-03 | 0.00E+00 | -2.29E-02 |
| Depletion of abiotic resources - minerals and metals* | kg Sb eq.              | 9.67E-05          | 6.73E-07       | 3.27E-07     | 5.15E-07 | 0.00E+00 | -1.52E-05 |
| Depletion of abiotic resources - fossil fuels*        | MJ                     | 5.45E+02          | 9.58E+00       | 1.77E+00     | 1.76E+00 | 0.00E+00 | -1.97E+02 |
| Water use   | m³ eq.                 | 8.74E+00          | 1.29E-01       | 8.59E-03     | 5.60E-02 | 0.00E+00 | -1.19E+00 |

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





### POTENTIAL ENVIRONMENTAL IMPACT – ADDITIONAL MANDATORY AND VOLUNTARY INDICATORS

| Results per per 1 m <sup>2</sup> FENIX NTM 8 mm black core |            |          |          |          |          |          |           |  |  |  |  |  |  |
|--|------------|----------|----------|----------|----------|----------|-----------|--|--|--|--|--|--|
| Indicator Unit Tot.A1-A3 C1 C2 C3 C4 D                     |            |          |          |          |          |          |           |  |  |  |  |  |  |
| GWP-GHG**  | kg CO2 eq. | 3.21E+01 | 7.42E-01 | 1.21E-01 | 9.63E+00 | 0.00E+00 | -1.12E+01 |  |  |  |  |  |  |

### POTENTIAL ENVIRONMENTAL IMPACT - ADDITIONAL VOLUNTARY INDICATORS. RESULTS FOR NORTH AMERICA CALCULATED ACCORDING TO ISO 21930

|  | Results per per 1 m <sup>2</sup> FENIX NTM 8 mm black core |           |          |          |          |          |           |  |  |  |  |  |  |  |  |
|--|--|-----------|----------|----------|----------|----------|-----------|--|--|--|--|--|--|--|--|
| Indicator  | Unit   | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |  |  |  |  |  |
| Climate change – GWP 100 (ISO 21930)                             | kg CO2 eq.   | 3.15E+01  | 7.31E-01 | 1.19E-01 | 9.63E+00 | 0.00E+00 | -1.10E+01 |  |  |  |  |  |  |  |  |
| Ozone depletion - ODP (ISO 21930)                                | kg CFC-11 eq.  | 5.86E-06  | 8.51E-09 | 2.87E-09 | 1.87E-08 | 0.00E+00 | -3.99E-07 |  |  |  |  |  |  |  |  |
| Eutrophication potential - EP (ISO 21930)                        | kg N eq  | 1.24E-01  | 2.58E-03 | 1.01E-04 | 1.04E-02 | 0.00E+00 | -3.22E-02 |  |  |  |  |  |  |  |  |
| Acidification potential - AP (ISO 21930)                         | kg SO2 eq  | 8.77E-02  | 3.10E-03 | 4.48E-04 | 4.63E-03 | 0.00E+00 | -2.27E-02 |  |  |  |  |  |  |  |  |
| Photochemical ozone<br>formation potential – POCP<br>(ISO 21930) | kg O3 eq.  | 1.45E+00  | 4.10E-02 | 1.17E-02 | 1.46E-01 | 0.00E+00 | -2.90E-01 |  |  |  |  |  |  |  |  |

<sup>.\*\*</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product.





### **U**SE OF RESOURCES

|  | Resul | ts per per 1 m <sup>2</sup> F | ENIX NTM 8 m | m black core |          |          |           |
|--|-------|-------------------------------|--------------|--------------|----------|----------|-----------|
| Indicator  | Unit  | Tot.A1-A3                     | C1           | C2           | C3       | C4       | D         |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)          | MJ    | 3.48E+01                      | 1.00E+00     | 2.01E-02     | 8.33E-02 | 0.00E+00 | -1.64E+01 |
| Use of renewable primary energy resources used as raw materials (PERM)   | MJ    | 2.77E+02                      | 1.61E-01     | 5.83E-03     | 1.89E-02 | 0.00E+00 | -3.06E+00 |
| Total use of renewable primary energy resources (PERT)   | MJ    | 3.12E+02                      | 1.17E+00     | 2.60E-02     | 1.02E-01 | 0.00E+00 | -1.94E+01 |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE) | MJ    | 4.45E+02                      | 9.57E+00     | 1.77E+00     | 1.76E+00 | 0.00E+00 | -1.97E+02 |
| Use of non-renewable primary energy resources used as raw materials (PENRM)  | MJ    | 1.00E+02                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total use of non-renewable primary energy re-sources (PENRT)   | MJ    | 5.45E+02                      | 9.57E+00     | 1.77E+00     | 1.76E+00 | 0.00E+00 | -1.97E+02 |
| Use of secondary material (SM)   | kg    | 0.00E+00                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of renewable secondary fuels (RSF)   | MJ    | 9.67E+00                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of non-renewable secondary fuels (NRSF)  | MJ    | 1.30E+01                      | 0.00E+00     | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of net fresh water (FW)  | m³    | 2.34E-01                      | 5.12E-03     | 2.79E-04     | 6.50E-03 | 0.00E+00 | -8.17E-02 |





### **WASTE PRODUCTION**

|                              | Results per per 1 m <sup>2</sup> FENIX NTM 8 mm black core |           |          |          |          |          |           |  |  |  |  |  |  |  |
|------------------------------|--|-----------|----------|----------|----------|----------|-----------|--|--|--|--|--|--|--|
| Indicator                    | Unit   | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |  |  |  |  |
| Hazardous waste disposed     | kg   | 4.03E-02  | 3.01E-04 | 4.94E-05 | 6.12E-01 | 0.00E+00 | -3.78E-03 |  |  |  |  |  |  |  |
| Non-hazardous waste disposed | kg   | 4.15E+00  | 4.38E-02 | 1.56E-01 | 2.53E-01 | 0.00E+00 | -4.34E-01 |  |  |  |  |  |  |  |
| Radioactive waste disposed   | kg   | 1.43E-03  | 2.58E-05 | 5.41E-07 | 1.77E-06 | 0.00E+00 | -7.41E-04 |  |  |  |  |  |  |  |

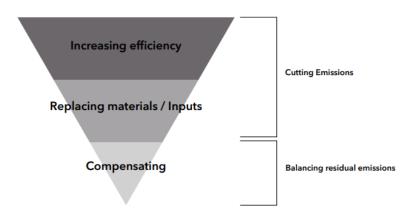
### **OUTPUT FLOWS**

|                               | Result | ts per per 1 m² l | FENIX NTM 8 m | m black core |          |          |          |
|-------------------------------|--------|-------------------|---------------|--------------|----------|----------|----------|
| Indicator                     | Unit   | Tot.A1-A3         | C1            | C2           | C3       | C4       | D        |
| Components for re-use         | kg     | 0.00E+00          | 0.00E+00      | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Material for recycling        | kg     | 3.31E-01          | 0.00E+00      | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Materials for energy recovery | kg     | 0.00E+00          | 0.00E+00      | 0.00E+00     | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy, electricity  | MJ     | 0.00E+00          | 0.00E+00      | 0.00E+00     | 4.40E-02 | 0.00E+00 | 0.00E+00 |
| Exported energy, thermal      | MJ     | 0.00E+00          | 0.00E+00      | 0.00E+00     | 8.93E-02 | 0.00E+00 | 0.00E+00 |



# **ADDITIONAL INFORMATION**

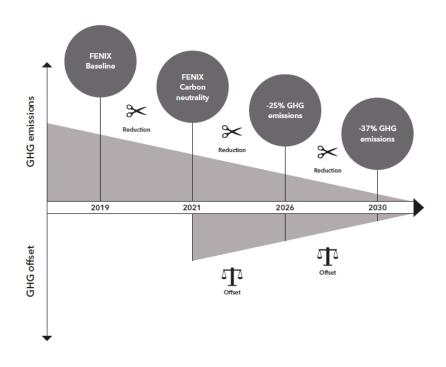
A credible carbon neutrality strategy is a long-term strategy. Companies should first invest in building a robust climate impact reduction strategy and compensate only what cannot be reasonably cut or reduced. In light of that, our strategy towards carbon neutrality is based on the following solutions' hierarchy:



FENIX was developed with this strategy in mind and is reflected in:

- How it is manufactured: FENIX panels are produced in a state-of-the-art plant
- The source of electricity: only renewable electricity is used in the manufacturing process, either from the solar panels installed on the factory's roof or from the grid; and
- Its composition: approximately 60% of FENIX is made of biobased material.

Despite all the efforts, CO2 emissions cannot be completely eliminated, at least not in the short-term. Hard-to-abate emissions can be then compensated by an equivalent amount of removed CO<sub>2</sub>. By doing so, a product can be declared carbon neutral. The emissions generated throughout the whole life cycle of our FENIX products have been calculated (and verified by a third party) and will be completely compensated via certified carbon offsets, making our products carbon neutral.



Further details can be found in the fenixforinteriors.com website. - Information on the product, its performance, testing and certification evidence can be found on www.fenixforinteriors.info website.



# **PROGRAM INFORMATION**

| Programme: | The International EPD® System                              |
|------------|--|
| Address:   | EPD International AB Box 210 60 SE-100 31 Stockholm Sweden |
| Website:   | www.environdec.com   |
| E-mail:    | info@environdec.com  |

| Product Category Rules (PCR)  |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR)   |
| Product category rules (PCR): PCR 2019:14 CONSTRUCTION PRODUCTS VERSION 1.2.5   |
| PCR review was conducted by: the Technical Committee of the International EPD® System. Chair of the review is Claudia A. Peña. The review panel may be contacted via info@environdec.com  |
| Life Cycle Assessment (LCA)   |
| LCA accountability: Anandu Syrus, Nemho   |
| Third-party verification  |
| Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:  |
|   |
| Internal auditor: Irmak Akal, Nemho   |
| Third-party verification: SGS Italia S.p.A. Via Caldera 21, 20153 Milano.(www.it.sgs.com) is an approved certification body accountable for third-party verification  |
| Third-party verifier is accredited by: Accredia, certificate n.006H   |
| *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v.4, Section 7.5. |
| Procedure for follow-up of data during EPD validity involves third party verifier:  |
| □ Yes ⊠ No  |

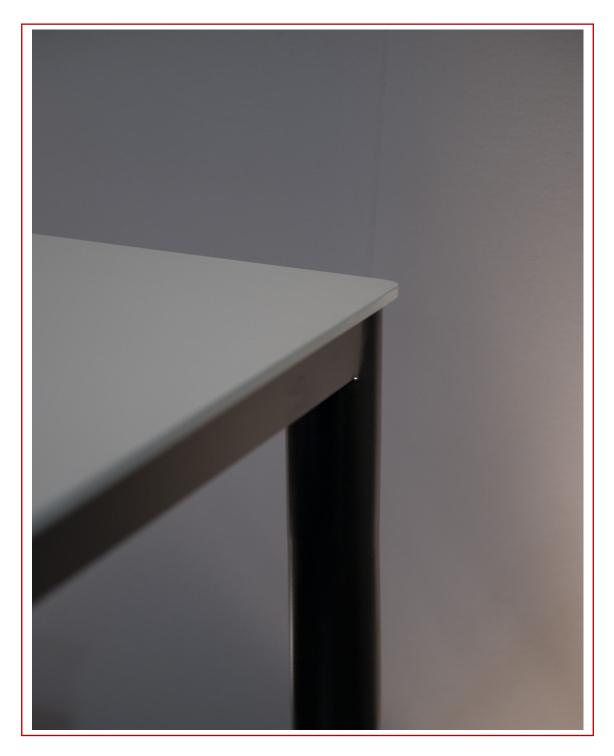


The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

# **REFERENCES**

- General Programme instructions of the International EPD® System. Version 4.
- Gervasio, Dimova, Pinto (2018). Benchmarking the Life-Cycle Environmental Performance of Buildings. Sustainability.
- LCA background report for FENIX NTM 8 mm black core.
- PCR 2019:14 Construction products, Version 1.2.5.





### **Environmental Product Declaration**

In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021, and ISO 21930:2017

# **FENIX® NTM 10 mm Matched Colour Core**

Arpa Industriale S.p.A.

By Nemho, center of excellence for innovation and technology for Broadview Holding B.V.

Programme The International EPD® System

Programme operator www.environdec.com EPD International AB

EPD registration number S-P-09984

Publication date 2023-10-03

Revision date 2023-10-13 (Version 1)

Valid until 2028-10-02

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com





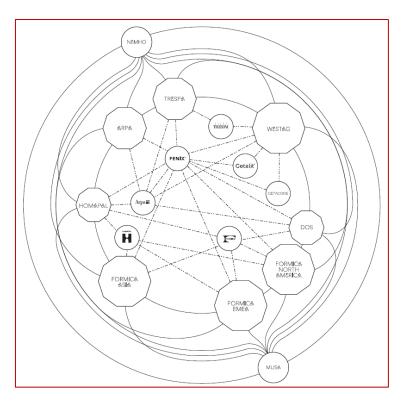


# **NEMHO**

Nemho is located in Weert in the Netherlands and it is the Innovation Centre of the material companies of the Broadview Holding, namely Arpa Industriale S.p.A. (Will be referred to as Arpa from here on), Trespa International, Formica, Homapal, Westag and DOS. Nemho carries out all sustainability-related activities, including LCA studies, for the above-mentioned companies.

Nemho is the owner of this EPD.

Contact Person: Sara Corrado (s.corrado@nemho.com).



# ARPA INDUSTRIALE S.P.A.

Since 1954, Arpa has been designing and manufacturing high-quality surface materials for a vast array of interior design uses. It offers a wide range of extremely diversified products, both in terms of structure and aesthetics. Arpa is also the creator of FENIX®, the innovative materials for interior design. Arpa decorative laminates are made in the 150,000 sq.m plant in Bra, Piedmont, and are the expression of the vivid and original Italian creativity. Over 65 years of investments in research, advanced technology, and personnel training have allowed Arpa to consolidate its reputation as a highly reliable player in the industry.

Arpa is, amongst other certification schemes, certified according to ISO 9001, FSC and PEFC.





# FENIX® NTM 10 MM MATCHED COLOUR CORE

FENIX® NTM 10 mm matched colour core is made of paper (over 60%) and thermosetting resins (30 - 40%). The FENIX products are created by a pressing process in which heat and pressure are applied simultaneously in order to obtain a homogeneous non-porous product.

The core structure is composed of paper, impregnated with thermosetting resins. The outer coloured surface is treated with next generation acrylic resins, which are hardened and fixed through an Electron Beam Curing process.

Created with proprietary technologies, FENIX makes you experience unique features. At first glance, the surfaces strike for their supermatt appearance. By touching them, you feel how pleasantly soft they

are, with the further surprise of leaving no fingerprints. Thermal healing of superficial micro-scratches is also possible.

FENIX NTM 10 mm matched colour core is used for interior design horizontal and vertical applications.

### PRODUCT IDENTIFICATION

High pressure decorative thin and solid panels tested in accordance with the European standard EN 438 part 4 and solid panels partially CE marked according to EN 438 part 7.

### UN CPC CODE

Not applicable.



LOW LIGHT REFLECTIVITY, EXTREMELY MATT SURFACE



SOFT TOUCH



ANTI-FINGERPRINT



THERMAL HEALING OF SUPERFICIAL MICRO-SCRATCHES



# **METHODOLOGY**

This EPD has been developed based on the PCR for construction products 2019:14, Version 1.2.5.

#### **DECLARED UNIT**

The declared unit is 1 square meter of finished panel, 10 mm thick, weighing 15.79 kg, plus primary packaging. All the possible product décor layers, different for the colour and for the finishing, are covered by this EPD.

FENIX NTM 10mm matched colour core is produced by Arpa in the production plant located in Bra (Italy).

### REFERENCE SERVICE LIFE

Not applicable.

### TIME REPRESENTATIVENESS

Data used for the LCA calculation refer to the production year 2022.

### DATA, DATABASE(S) AND LCA SOFTWARE

Activities under the direct control of the company are modelled using specific data.

The LCA study was performed with the support of the Simapro LCA software (version 9.5).

Generic data are taken from Ecoinvent 3.9.1 ad Carbon Minds database.

### **ELECTRICITY MODELLING**

Electricity used at Arpa comes partially from the grid and partially is generated onsite through PV panels. The grid electricity mix is modelled based on guarantees of origin (GOs) purchased by Arpa in 2022 and includes the following sources: wind (99%) and Bioliquids (1%).

### **ALLOCATION APPROACH**

Environmental impacts of multi-output processes at the plant level are allocated to the outputs based on their mass.

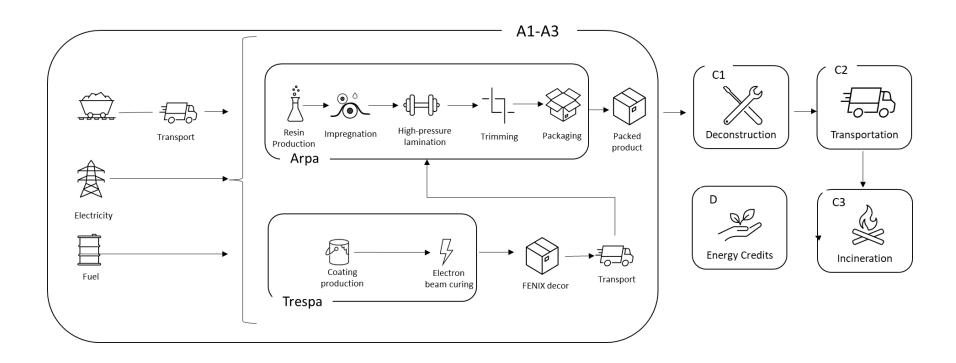


# **SYSTEM BOUNDARIES**

The system boundaries of this EPD are from cradle to gate with modules C1-C4 and module D (A1-A3+C+D).

The product stage (modules A1-A3) includes the manufacturing process of FENIX NTM 10 mm matched colour core, carried out in the plants of Arpa located in Bra (Italy), the production of raw materials, electricity, and natural gas.

The deconstruction of FENIX NTM 10 mm matched colour core (module C1) is modelled according to Gervasio et al. (2018). The transport of the panels at the end of life (module C2) assumed an average transport distance equal to 100km. FENIX is commonly used as secondary material for energy recovery, therefore it is assumed that at the end of life is sent to incineration (module C3). Loads from material incineration and resulting energy credits (module D) are declared. Energy credits are calculated considering a lower heating value (LHV) of panels equal to 19 MJ/kg as showed by an incineration test run internally with the support of BioMassaKraftcentrale (Germany, Luhnen).





### MODULES DECLARED, GEOGRAPHICAL SCOPE, SHARE OF SPECIFIC DATA (IN GWP-GHG INDICATOR) AND DATA VARIATION

|                     | Product stage Construction process stage |           |               |           |                           |     | Use stage   |        |             |               |                        |                       | End of life stage          |           |                  |          | Resource recovery stage                |
|---------------------|--|-----------|---------------|-----------|---------------------------|-----|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|--|
|                     | Raw material supply                      | Transport | Manufacturing | Transport | Construction installation | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-<br>Recycling-potential |
| Module              | A1                                       | A2        | А3            | A4        | A5                        | B1  | B2          | В3     | B4          | B5            | В6                     | В7                    | C1                         | C2        | C3               | C4       | D                                      |
| Modules<br>declared | Х  | Х         | X             | ND        | ND                        | ND  | ND          | ND     | ND          | ND            | ND                     | ND                    | X                          | Χ         | X                | Х        | X                                      |
| Geography           | GLO                                      | GLO       | ITA           | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | GLO                        | GLO       | GLO              | GLO      | GLO                                    |
| Specific data used  |  | >90%      |               | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                | -        | -                                      |
| Variation – sites   |  | n.a.      |               | -         | -                         | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                | -        | -                                      |

X: module declared, ND: module not declared, n.a: not applicable



# **CONTENT INFORMATION**

| Product components     | Weight, kg    | Post-consumer material, weight-% | Biogenic material, weight-% and kg<br>C/kg |
|------------------------|---------------|----------------------------------|--|
| Paper/woodchips        | 8.034 ± 0.161 | 0%                               | 50.9% ± 1%<br>0 ± 0                        |
| Core Resin             | 7.369 ± 0.147 | 0%                               | 0%<br>0                                    |
| Décor Resin & Coatings | 0.387 ± 0.008 | 0%                               | 0%<br>0                                    |
| TOTAL                  | 15.79 ± 0.316 | 0%                               | 50.9% ± 1%<br>0 ± 0                        |

| Packaging materials | Weight, kg | Weight-% (versus the product) | Weight biogenic carbon, kg C/kg |
|---------------------|------------|-------------------------------|---------------------------------|
| Plastic film        | 0.105      | 0.7%                          | 0.0%                            |
| Cardboard           | 0.015      | 0.1%                          | 3.6%                            |
| Ledorex             | 0.073      | 0.5%                          | 17.5%                           |
| TOTAL               | 0.193      | 1.2%                          | 21.1%                           |

FENIX 10 mm matched colour core does not contain substances listed on the candidate list of Substances of Very High Concern, as published on the ECHA website, in concentrations exceeding 0.1 percentage by mass.





# **ENVIRONMENTAL PERFORMANCE**

### POTENTIAL ENVIRONMENTAL IMPACT – MANDATORY INDICATORS ACCORDING TO EN 15804

| Results per 1 m <sup>2</sup> FENIX NTM 10 mm matched colour core |                        |           |          |          |          |          |           |  |  |  |
|--|------------------------|-----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator  | Unit                   | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |
| Climate change – total   | kg CO <sub>2</sub> eq. | 4.74E+01  | 1.03E+00 | 1.67E-01 | 2.72E+01 | 0.00E+00 | -1.55E+01 |  |  |  |
| Climate change - fossil  | kg CO <sub>2</sub> eq. | 6.15E+01  | 1.02E+00 | 1.67E-01 | 1.30E+01 | 0.00E+00 | -1.54E+01 |  |  |  |
| Climate change – biogenic  | kg CO <sub>2</sub> eq. | -1.42E+01 | 0.00E+00 | 0.00E+00 | 1.42E+01 | 0.00E+00 | 0.00E+00  |  |  |  |
| Climate change – land use and land use change                    | kg CO <sub>2</sub> eq. | 7.32E-02  | 2.08E-03 | 7.77E-05 | 1.11E-04 | 0.00E+00 | -1.60E-02 |  |  |  |
| Ozone depletion  | kg CFC 11 eq.          | 4.83E-06  | 6.37E-09 | 3.58E-09 | 2.44E-08 | 0.00E+00 | -5.11E-07 |  |  |  |
| Acidification  | mol H <sup>+</sup> eq. | 2.52E-01  | 4.88E-03 | 6.76E-04 | 6.89E-03 | 0.00E+00 | -3.69E-02 |  |  |  |
| Eutrophication aquatic freshwater                                | kg P eq.               | 1.31E-02  | 4.53E-04 | 1.17E-05 | 9.74E-05 | 0.00E+00 | -5.66E-03 |  |  |  |
| Eutrophication aquatic marine                                    | kg N eq.               | 5.02E-02  | 9.75E-04 | 2.56E-04 | 4.01E-03 | 0.00E+00 | -7.54E-03 |  |  |  |
| Eutrophication terrestrial                                       | mol N eq.              | 6.67E-01  | 9.78E-03 | 2.74E-03 | 3.64E-02 | 0.00E+00 | -7.09E-02 |  |  |  |
| Photochemical ozone formation                                    | kg NMVOC<br>eq.        | 2.06E-01  | 2.90E-03 | 1.03E-03 | 9.34E-03 | 0.00E+00 | -3.09E-02 |  |  |  |
| Depletion of abiotic resources - minerals and metals*            | kg Sb eq.              | 4.00E-04  | 9.09E-07 | 4.42E-07 | 6.96E-07 | 0.00E+00 | -2.05E-05 |  |  |  |
| Depletion of abiotic resources - fossil fuels*                   | MJ                     | 1.08E+03  | 1.29E+01 | 2.40E+00 | 2.38E+00 | 0.00E+00 | -2.66E+02 |  |  |  |
| Water use  | m³ eq.                 | 6.17E+01  | 1.74E-01 | 1.16E-02 | 7.56E-02 | 0.00E+00 | -1.61E+00 |  |  |  |

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





### POTENTIAL ENVIRONMENTAL IMPACT – ADDITIONAL MANDATORY AND VOLUNTARY INDICATORS

| Results per per 1 m <sup>2</sup> FENIX NTM 10 mm matched colour core |            |          |          |          |          |          |           |  |  |  |
|--|------------|----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator Unit Tot.A1-A3 C1 C2 C3 C4 D                               |            |          |          |          |          |          |           |  |  |  |
| GWP-GHG**  | kg CO2 eq. | 6.00E+01 | 1.00E+00 | 1.63E-01 | 1.30E+01 | 0.00E+00 | -1.51E+01 |  |  |  |

### POTENTIAL ENVIRONMENTAL IMPACT - ADDITIONAL VOLUNTARY INDICATORS. RESULTS FOR NORTH AMERICA CALCULATED ACCORDING TO ISO 21930

| Results per per 1 m <sup>2</sup> FENIX NTM 10 mm matched colour core |               |          |          |          |          |          |           |  |  |  |
|--|---------------|----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator  | Unit          | C3       | C4       | D        |          |          |           |  |  |  |
| Climate change – GWP 100 (ISO 21930)                                 | kg CO2 eq.    | 5.87E+01 | 9.87E-01 | 1.60E-01 | 1.30E+01 | 0.00E+00 | -1.49E+01 |  |  |  |
| Ozone depletion - ODP (ISO 21930)                                    | kg CFC-11 eq. | 4.71E-06 | 1.15E-08 | 3.87E-09 | 2.52E-08 | 0.00E+00 | -5.39E-07 |  |  |  |
| Eutrophication potential - EP (ISO 21930)                            | kg N eq       | 1.33E-01 | 3.49E-03 | 1.37E-04 | 1.41E-02 | 0.00E+00 | -4.34E-02 |  |  |  |
| Acidification potential - AP (ISO 21930)                             | kg SO2 eq     | 2.00E-01 | 4.19E-03 | 6.05E-04 | 6.26E-03 | 0.00E+00 | -3.06E-02 |  |  |  |
| Photochemical ozone<br>formation potential – POCP<br>(ISO 21930)     | kg O3 eq.     | 2.53E+00 | 5.55E-02 | 1.58E-02 | 1.97E-01 | 0.00E+00 | -3.91E-01 |  |  |  |

<sup>.\*\*</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product.





### **U**SE OF RESOURCES

| Results per per 1 m <sup>2</sup> FENIX NTM 10 mm matched colour core   |                |           |          |          |          |          |           |  |  |
|--|----------------|-----------|----------|----------|----------|----------|-----------|--|--|
| Indicator  | Unit           | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)          | MJ             | 6.59E+01  | 1.36E+00 | 2.72E-02 | 1.13E-01 | 0.00E+00 | -2.21E+01 |  |  |
| Use of renewable primary energy resources used as raw materials (PERM)   | MJ             | 4.30E+02  | 2.18E-01 | 7.88E-03 | 2.55E-02 | 0.00E+00 | -4.13E+00 |  |  |
| Total use of renewable primary energy resources (PERT)   | MJ             | 4.96E+02  | 1.58E+00 | 3.51E-02 | 1.38E-01 | 0.00E+00 | -2.62E+01 |  |  |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE) | MJ             | 8.50E+02  | 1.29E+01 | 2.40E+00 | 2.38E+00 | 0.00E+00 | -2.66E+02 |  |  |
| Use of non-renewable primary energy resources used as raw materials (PENRM)  | MJ             | 2.30E+02  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |
| Total use of non-renewable primary energy re-sources (PENRT)   | MJ             | 1.08E+03  | 1.29E+01 | 2.40E+00 | 2.38E+00 | 0.00E+00 | -2.66E+02 |  |  |
| Use of secondary material (SM)   | kg             | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |
| Use of renewable secondary fuels (RSF)   | MJ             | 1.31E+01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |
| Use of non-renewable secondary fuels (NRSF)  | MJ             | 1.76E+01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |
| Use of net fresh water (FW)  | m <sup>3</sup> | 1.70E+00  | 6.92E-03 | 3.76E-04 | 8.78E-03 | 0.00E+00 | -1.10E-01 |  |  |





### **WASTE PRODUCTION**

| Results per per 1 m <sup>2</sup> FENIX NTM 10 mm matched colour core |      |           |          |          |          |          |           |  |  |  |
|--|------|-----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator  | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |
| Hazardous waste disposed   | kg   | 5.33E-02  | 4.07E-04 | 6.68E-05 | 8.26E-01 | 0.00E+00 | -5.11E-03 |  |  |  |
| Non-hazardous waste disposed   | kg   | 7.57E+00  | 5.92E-02 | 2.10E-01 | 3.42E-01 | 0.00E+00 | -5.86E-01 |  |  |  |
| Radioactive waste disposed   | kg   | 1.29E-03  | 3.49E-05 | 7.31E-07 | 2.39E-06 | 0.00E+00 | -1.00E-03 |  |  |  |

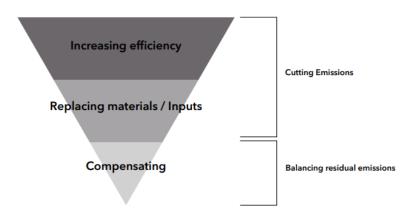
### **OUTPUT FLOWS**

|                               | Results per | per 1 m <sup>2</sup> FENIX | NTM 10 mm ma | atched colour o | core     |          |          |
|-------------------------------|-------------|----------------------------|--------------|-----------------|----------|----------|----------|
| Indicator                     | Unit        | Tot.A1-A3                  | C1           | C2              | C3       | C4       | D        |
| Components for re-use         | kg          | 0.00E+00                   | 0.00E+00     | 0.00E+00        | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Material for recycling        | kg          | 4.44E-01                   | 0.00E+00     | 0.00E+00        | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Materials for energy recovery | kg          | 0.00E+00                   | 0.00E+00     | 0.00E+00        | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy, electricity  | MJ          | 0.00E+00                   | 0.00E+00     | 0.00E+00        | 5.94E-02 | 0.00E+00 | 0.00E+00 |
| Exported energy, thermal      | MJ          | 0.00E+00                   | 0.00E+00     | 0.00E+00        | 1.21E-01 | 0.00E+00 | 0.00E+00 |



# **ADDITIONAL INFORMATION**

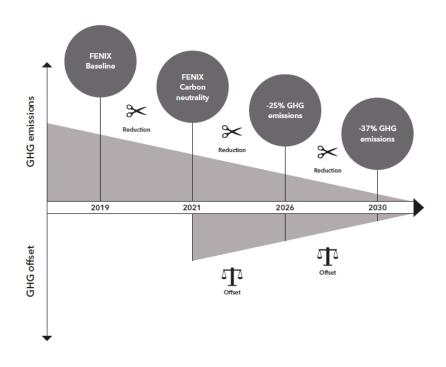
A credible carbon neutrality strategy is a long-term strategy. Companies should first invest in building a robust climate impact reduction strategy and compensate only what cannot be reasonably cut or reduced. In light of that, our strategy towards carbon neutrality is based on the following solutions' hierarchy:



FENIX was developed with this strategy in mind and is reflected in:

- How it is manufactured: FENIX panels are produced in a state-of-the-art plant
- The source of electricity: only renewable electricity is used in the manufacturing process, either from the solar panels installed on the factory's roof or from the grid; and
- Its composition: approximately 60% of FENIX is made of biobased material.

Despite all the efforts, CO2 emissions cannot be completely eliminated, at least not in the short-term. Hard-to-abate emissions can be then compensated by an equivalent amount of removed CO<sub>2</sub>. By doing so, a product can be declared carbon neutral. The emissions generated throughout the whole life cycle of our FENIX products have been calculated (and verified by a third party) and will be completely compensated via certified carbon offsets, making our products carbon neutral.



Further details can be found in the fenixforinteriors.com website. - Information on the product, its performance, testing and certification evidence can be found on www.fenixforinteriors.info website.



# **PROGRAM INFORMATION**

| Programme: | The International EPD® System |
|------------|-------------------------------|
| Adduses    | EPD International AB          |
|            | Box 210 60                    |
| Address:   | SE-100 31 Stockholm           |
|            | Sweden                        |
| Website:   | www.environdec.com            |
| E-mail:    | info@environdec.com           |

| Product Category Rules (PCR)  |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR)   |
| Product category rules (PCR): PCR 2019:14 CONSTRUCTION PRODUCTS VERSION 1.2.5:  |
| PCR review was conducted by: the Technical Committee of the International EPD® System. Chair of the review is Claudia A. Peña. The review panel may be contacted via info@environdec.com  |
| Life Cycle Assessment (LCA)   |
| LCA accountability: Anandu Syrus, Nemho   |
| Third-party verification  |
| Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:  |
| ☑ EPD verification by EPD Process Certification*  |
| Internal auditor: Irmak Akal, Nemho   |
| Third-party verification: SGS Italia S.p.A. Via Caldera 21, 20153 Milano.(www.it.sgs.com) is an approved certification body accountable for third-party verification  |
| Third-party verifier is accredited by: Accredia, certificate n.006H   |
| *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v.4, Section 7.5. |
| Procedure for follow-up of data during EPD validity involves third party verifier:  |
| □ Yes ⊠ No  |



The EPD owner has the sole ownership, liability, and responsibility for the EPD.

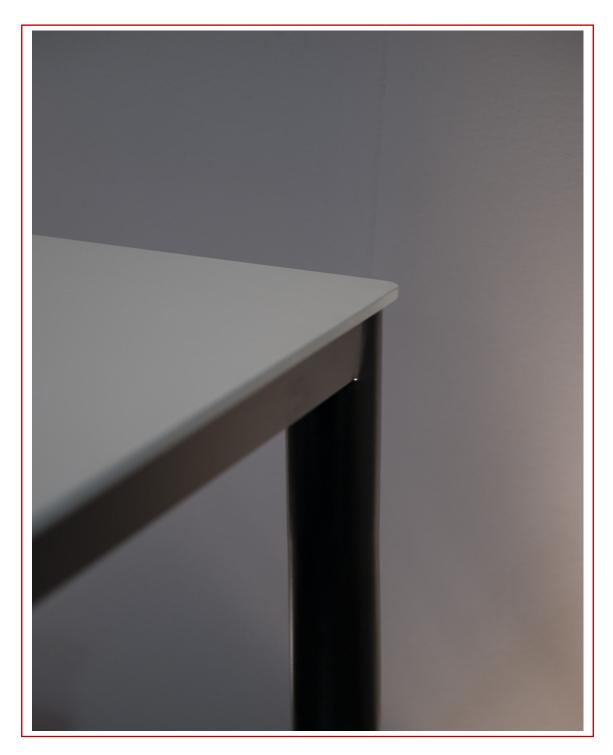
EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

### DIFFERENCES VS PREVIOUS VERSIONS

 2023-10-13, Version 1 Editorial changes.

# **REFERENCES**

- General Programme instructions of the International EPD® System. Version 4.
- Gervasio, Dimova, Pinto (2018). Benchmarking the Life-Cycle Environmental Performance of Buildings. Sustainability.
- LCA background report for FENIX NTM 10 mm matched colour core.
- PCR 2019:14 Construction products, Version 1.2.5





### **Environmental Product Declaration**

In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021, and ISO 21930:2017

# **FENIX® NTM 12 mm Matched Colour** Core

Arpa Industriale S.p.A.

Valid until

By Nemho, center of excellence for innovation and technology for Broadview Holding B.V.

Programme System www.environdec.com **EPD International AB** Programme operator EPD registration number S-P-09985 Publication date 2023-10-13

International

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com

2028-10-12





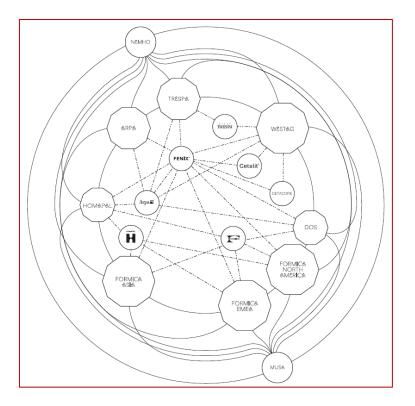


# **NEMHO**

Nemho is located in Weert in the Netherlands and it is the Innovation Centre of the material companies of the Broadview Holding, namely Arpa Industriale S.p.A. (Will be referred to as Arpa from here on), Trespa International, Formica, Homapal, Westag and DOS. Nemho carries out all sustainability-related activities, including LCA studies, for the above-mentioned companies.

Nemho is the owner of this EPD.

Contact Person: Sara Corrado (s.corrado@nemho.com).



# ARPA INDUSTRIALE S.P.A.

Since 1954, Arpa has been designing and manufacturing high-quality surface materials for a vast array of interior design uses. It offers a wide range of extremely diversified products, both in terms of structure and aesthetics. Arpa is also the creator of FENIX®, the innovative materials for interior design. Arpa decorative laminates are made in the 150,000 m² plant in Bra, Piedmont, and are the expression of the vivid and original Italian creativity. Over 65 years of investments in research, advanced technology, and personnel training have allowed Arpa to consolidate its reputation as a highly reliable player in the industry.

Arpa is, amongst other certification schemes, certified according to ISO 9001, FSC and PEFC.





# FENIX® NTM 12 MM MATCHED COLOUR CORE

FENIX® NTM 12 mm matched colour core is made of paper (over 60%) and thermosetting resins (30 - 40%). The FENIX products are created by a pressing process in which heat and pressure are applied simultaneously in order to obtain a homogeneous non-porous product.

The core structure is composed of paper, impregnated with thermosetting resins. The outer coloured surface is treated with next generation acrylic resins, which are hardened and fixed through an Electron Beam Curing process.

Created with proprietary technologies, FENIX makes you experience unique features. At first glance, the surfaces strike for their supermatt appearance. By touching them, you feel how pleasantly soft they

are, with the further surprise of leaving no fingerprints. Thermal healing of superficial micro-scratches is also possible.

FENIX NTM 12 mm matched colour core is used for interior design horizontal and vertical applications.

#### PRODUCT IDENTIFICATION

High pressure decorative thin and solid panels tested in accordance with the European standard EN 438 part 4 and solid panels partially CE marked according to EN 438 part 7.

### UN CPC CODE

Not applicable.



LOW LIGHT REFLECTIVITY, EXTREMELY MATT SURFACE



SOFT TOUCH



ANTI-FINGERPRINT



THERMAL HEALING OF SUPERFICIAL MICRO-SCRATCHES



# **METHODOLOGY**

This EPD has been developed based on the PCR for construction products 2019:14, Version 1.2.5.

#### DECLARED UNIT

The declared unit is 1 square meter of finished panel, 12 mm thick, weighing 18.95 kg, plus primary packaging. All the possible product décor layers, different for the colour and for the finishing, are covered by this EPD.

FENIX NTM 12mm matched colour core is produced by Arpa in the production plant located in Bra (Italy).

### REFERENCE SERVICE LIFE

Not applicable.

### TIME REPRESENTATIVENESS

Data used for the LCA calculation refer to the production year 2022.

### DATA, DATABASE(S) AND LCA SOFTWARE

Activities under the direct control of the company are modelled using specific data.

The LCA study was performed with the support of the Simapro LCA software (version 9.5).

Generic data are taken from Ecoinvent 3.9.1 ad Carbon Minds database.

#### **ELECTRICITY MODELLING**

Electricity used at Arpa comes partially from the grid and partially is generated onsite through PV panels. The grid electricity mix is modelled based on guarantees of origin (GOs) purchased by Arpa in 2022 and includes the following sources: wind (99%) and bioliquids (1%).

### **ALLOCATION APPROACH**

Environmental impacts of multi-output processes at the plant level are allocated to the outputs based on their mass.

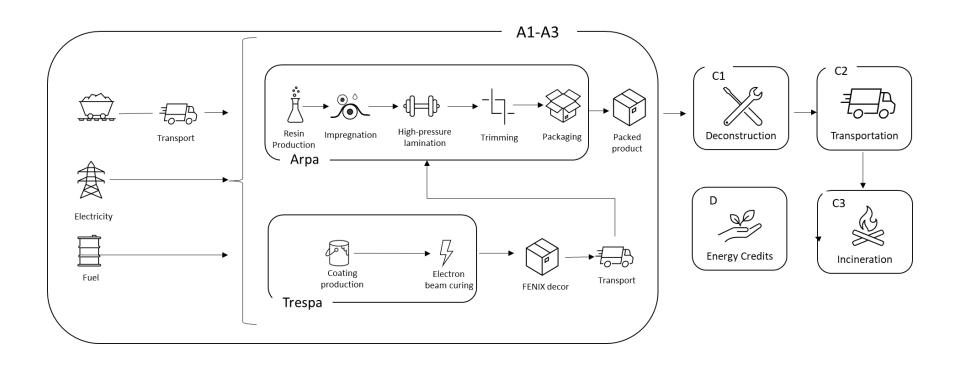


# **SYSTEM BOUNDARIES**

The system boundaries of this EPD are from cradle to gate with modules C1-C4 and module D (A1-A3+C+D).

The product stage (modules A1-A3) includes the manufacturing process of FENIX NTM 12 mm matched colour core, carried out in the plants of Arpa located in Bra (Italy), the production of raw materials, electricity, and natural gas.

The deconstruction of FENIX NTM 12 mm matched colour core (module C1) is modelled according to Gervasio et al. (2018). The transport of the panels at the end of life (module C2) assumed an average transport distance equal to 100km. FENIX is commonly used as secondary material for energy recovery, therefore it is assumed that at the end of life is sent to incineration (module C3). Loads from material incineration and resulting energy credits (module D) are declared. Energy credits are calculated considering a lower heating value (LHV) of panels equal to 19 MJ/kg as showed by an incineration test run internally with the support of BioMassaKraftcentrale (Germany, Luhnen).





### MODULES DECLARED, GEOGRAPHICAL SCOPE, SHARE OF SPECIFIC DATA (IN GWP-GHG INDICATOR) AND DATA VARIATION

|                     | Pro                 | oduct sta | age           |           | ruction<br>s stage        | Use stage |             |        |             | End of life stage |                        |                       |                            | Resource recovery stage |                  |          |  |
|---------------------|---------------------|-----------|---------------|-----------|---------------------------|-----------|-------------|--------|-------------|-------------------|------------------------|-----------------------|----------------------------|-------------------------|------------------|----------|--|
|                     | Raw material supply | Transport | Manufacturing | Transport | Construction installation | Use       | Maintenance | Repair | Replacement | Refurbishment     | Operational energy use | Operational water use | De-construction demolition | Transport               | Waste processing | Disposal | Reuse-Recovery-<br>Recycling-potential |
| Module              | A1                  | A2        | А3            | A4        | A5                        | B1        | B2          | В3     | B4          | B5                | В6                     | В7                    | C1                         | C2                      | C3               | C4       | D                                      |
| Modules<br>declared | Х                   | Х         | X             | ND        | ND                        | ND        | ND          | ND     | ND          | ND                | ND                     | ND                    | X                          | Χ                       | X                | Х        | X                                      |
| Geography           | GLO                 | GLO       | ITA           | -         | -                         | -         | -           | -      | -           | -                 | -                      | -                     | GLO                        | GLO                     | GLO              | GLO      | GLO                                    |
| Specific data used  |                     | >90%      |               | -         | -                         | -         | -           | -      | -           | -                 | -                      | -                     | -                          | -                       | -                | -        | -                                      |
| Variation – sites   |                     | n.a.      |               | -         | -                         | -         | -           | -      | -           | -                 | -                      | -                     | -                          | -                       | -                | -        | -                                      |

X: module declared, ND: module not declared, n.a: not applicable



# **CONTENT INFORMATION**

| Product components     | Weight, kg     | Post-consumer material, weight-% | Biogenic material, weight-% and kg<br>C/kg |
|------------------------|----------------|----------------------------------|--|
| Paper/woodchips        | 9.66 ± 0.193   | 0.0%                             | 51% ± 1%<br>0.244 ± 0.005                  |
| Core Resin             | 8.902 ± 0.178  | 0.0%                             | 0% ± 0%<br>0 ± 0                           |
| Décor Resin & Coatings | 0.387 ± 0.008  | 0.0%                             | 0% ± 0%<br>0 ± 0                           |
| TOTAL                  | 18.948 ± 0.379 | 0.0%                             | 51% ± 1%<br>0.244 ± 0.005                  |

| Packaging materials | Weight, kg | Weight-% (versus the product) | Weight biogenic carbon, kg C/kg |
|---------------------|------------|-------------------------------|---------------------------------|
| Plastic film        | 0.126      | 0.7%                          | 0.0%                            |
| Cardboard           | 0.018      | 0.1%                          | 3.6%                            |
| Ledorex             | 0.088      | 0.5%                          | 17.5%                           |
| TOTAL               | 0.232      | 1.2%                          | 21.1%                           |

FENIX NTM 12 mm matched colour core does not contain substances listed on the candidate list of Substances of Very High Concern, as published on the ECHA website, in concentrations exceeding 0.1 percentage by mass.





# **ENVIRONMENTAL PERFORMANCE**

### POTENTIAL ENVIRONMENTAL IMPACT – MANDATORY INDICATORS ACCORDING TO EN 15804

| Results per 1 m <sup>2</sup> FENIX NTM 12 mm matched colour core |                        |           |          |          |          |          |           |  |
|--|------------------------|-----------|----------|----------|----------|----------|-----------|--|
| Indicator  | Unit                   | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |
| Climate change – total   | kg CO <sub>2</sub> eq. | 5.64E+01  | 1.23E+00 | 2.01E-01 | 3.26E+01 | 0.00E+00 | -1.86E+01 |  |
| Climate change - fossil  | kg CO <sub>2</sub> eq. | 7.32E+01  | 1.23E+00 | 2.01E-01 | 1.56E+01 | 0.00E+00 | -1.85E+01 |  |
| Climate change – biogenic  | kg CO <sub>2</sub> eq. | -1.70E+01 | 0.00E+00 | 0.00E+00 | 1.70E+01 | 0.00E+00 | 0.00E+00  |  |
| Climate change – land use and land use change                    | kg CO <sub>2</sub> eq. | 8.73E-02  | 2.50E-03 | 9.33E-05 | 1.34E-04 | 0.00E+00 | -1.92E-02 |  |
| Ozone depletion  | kg CFC 11 eq.          | 5.28E-06  | 7.64E-09 | 4.30E-09 | 2.92E-08 | 0.00E+00 | -6.13E-07 |  |
| Acidification  | mol H+ eq.             | 3.00E-01  | 5.86E-03 | 8.12E-04 | 8.26E-03 | 0.00E+00 | -4.43E-02 |  |
| Eutrophication aquatic freshwater                                | kg P eq.               | 1.56E-02  | 5.43E-04 | 1.40E-05 | 1.17E-04 | 0.00E+00 | -6.79E-03 |  |
| Eutrophication aquatic marine                                    | kg N eq.               | 5.98E-02  | 1.17E-03 | 3.08E-04 | 4.81E-03 | 0.00E+00 | -9.04E-03 |  |
| Eutrophication terrestrial                                       | mol N eq.              | 7.96E-01  | 1.17E-02 | 3.28E-03 | 4.37E-02 | 0.00E+00 | -8.51E-02 |  |
| Photochemical ozone formation                                    | kg NMVOC<br>eq.        | 2.45E-01  | 3.48E-03 | 1.23E-03 | 1.12E-02 | 0.00E+00 | -3.71E-02 |  |
| Depletion of abiotic resources - minerals and metals*            | kg Sb eq.              | 4.71E-04  | 1.09E-06 | 5.31E-07 | 8.35E-07 | 0.00E+00 | -2.46E-05 |  |
| Depletion of abiotic resources - fossil fuels*                   | MJ                     | 1.29E+03  | 1.55E+01 | 2.88E+00 | 2.86E+00 | 0.00E+00 | -3.19E+02 |  |
| Water use  | m³ eq.                 | 7.37E+01  | 2.09E-01 | 1.39E-02 | 9.07E-02 | 0.00E+00 | -1.93E+00 |  |

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





### POTENTIAL ENVIRONMENTAL IMPACT – ADDITIONAL MANDATORY AND VOLUNTARY INDICATORS

| Results per per 1 m <sup>2</sup> FENIX NTM 12 mm matched colour core |                                       |          |          |          |          |          |           |  |
|--|---------------------------------------|----------|----------|----------|----------|----------|-----------|--|
| Indicator  | ndicator Unit Tot.A1-A3 C1 C2 C3 C4 D |          |          |          |          |          |           |  |
| GWP-GHG**  | kg CO2 eq.                            | 7.14E+01 | 1.20E+00 | 1.96E-01 | 1.56E+01 | 0.00E+00 | -1.82E+01 |  |

### POTENTIAL ENVIRONMENTAL IMPACT - ADDITIONAL VOLUNTARY INDICATORS. RESULTS FOR NORTH AMERICA CALCULATED ACCORDING TO ISO 21930

| Results per per 1 m <sup>2</sup> FENIX NTM 12 mm matched colour core |               |           |          |          |          |          |           |  |
|--|---------------|-----------|----------|----------|----------|----------|-----------|--|
| Indicator  | Unit          | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |
| Climate change – GWP 100 (ISO 21930)                                 | kg CO2 eq.    | 6.99E+01  | 1.18E+00 | 1.93E-01 | 1.56E+01 | 0.00E+00 | -1.79E+01 |  |
| Ozone depletion - ODP (ISO 21930)                                    | kg CFC-11 eq. | 5.19E-06  | 1.38E-08 | 4.65E-09 | 3.03E-08 | 0.00E+00 | -6.46E-07 |  |
| Eutrophication potential - EP (ISO 21930)                            | kg N eq       | 1.57E-01  | 4.19E-03 | 1.64E-04 | 1.69E-02 | 0.00E+00 | -5.21E-02 |  |
| Acidification potential - AP (ISO 21930)                             | kg SO2 eq     | 2.38E-01  | 5.02E-03 | 7.26E-04 | 7.51E-03 | 0.00E+00 | -3.68E-02 |  |
| Photochemical ozone<br>formation potential – POCP<br>(ISO 21930)     | kg O3 eq.     | 3.00E+00  | 6.65E-02 | 1.89E-02 | 2.37E-01 | 0.00E+00 | -4.69E-01 |  |

<sup>.\*\*</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product.





### **U**SE OF RESOURCES

| Results per per 1 m <sup>2</sup> FENIX NTM 12 mm matched colour core   |                |           |          |          |          |          |           |
|--|----------------|-----------|----------|----------|----------|----------|-----------|
| Indicator  | Unit           | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)          | MJ             | 7.81E+01  | 1.63E+00 | 3.27E-02 | 1.35E-01 | 0.00E+00 | -2.65E+01 |
| Use of renewable primary energy resources used as raw materials (PERM)   | MJ             | 5.14E+02  | 2.62E-01 | 9.45E-03 | 3.06E-02 | 0.00E+00 | -4.95E+00 |
| Total use of renewable primary energy resources (PERT)   | MJ             | 5.93E+02  | 1.89E+00 | 4.21E-02 | 1.66E-01 | 0.00E+00 | -3.15E+01 |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE) | MJ             | 1.01E+03  | 1.55E+01 | 2.88E+00 | 2.86E+00 | 0.00E+00 | -3.19E+02 |
| Use of non-renewable primary energy resources used as raw materials (PENRM)  | MJ             | 2.76E+02  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total use of non-renewable primary energy re-sources (PENRT)   | MJ             | 1.29E+03  | 1.55E+01 | 2.88E+00 | 2.86E+00 | 0.00E+00 | -3.19E+02 |
| Use of secondary material (SM)   | kg             | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of renewable secondary fuels (RSF)   | MJ             | 1.57E+01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of non-renewable secondary fuels (NRSF)  | MJ             | 2.11E+01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Use of net fresh water (FW)  | m <sup>3</sup> | 2.03E+00  | 8.30E-03 | 4.52E-04 | 1.05E-02 | 0.00E+00 | -1.32E-01 |





### **WASTE PRODUCTION**

| Results per per 1 m <sup>2</sup> FENIX NTM 12 mm matched colour core |      |           |          |          |          |          |           |  |  |  |
|--|------|-----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator  | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |
| Hazardous waste disposed   | kg   | 6.31E-02  | 4.88E-04 | 8.01E-05 | 9.91E-01 | 0.00E+00 | -6.13E-03 |  |  |  |
| Non-hazardous waste disposed   | kg   | 9.00E+00  | 7.11E-02 | 2.52E-01 | 4.11E-01 | 0.00E+00 | -7.03E-01 |  |  |  |
| Radioactive waste disposed   | kg   | 1.54E-03  | 4.19E-05 | 8.77E-07 | 2.87E-06 | 0.00E+00 | -1.20E-03 |  |  |  |

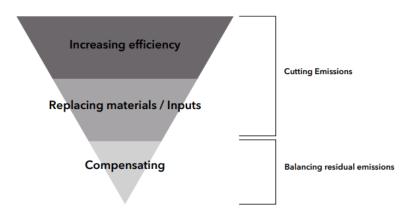
## **OUTPUT FLOWS**

| Results per per 1 m <sup>2</sup> FENIX NTM 12 mm matched colour core |      |           |          |          |          |          |          |  |  |  |
|--|------|-----------|----------|----------|----------|----------|----------|--|--|--|
| Indicator  | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D        |  |  |  |
| Components for re-use  | kg   | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |  |  |  |
| Material for recycling   | kg   | 5.33E-01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |  |  |  |
| Materials for energy recovery  | kg   | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |  |  |  |
| Exported energy, electricity   | MJ   | 0.00E+00  | 0.00E+00 | 0.00E+00 | 7.13E-02 | 0.00E+00 | 0.00E+00 |  |  |  |
| Exported energy, thermal   | MJ   | 0.00E+00  | 0.00E+00 | 0.00E+00 | 1.45E-01 | 0.00E+00 | 0.00E+00 |  |  |  |



# **ADDITIONAL INFORMATION**

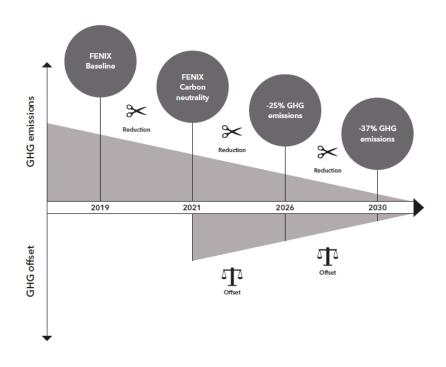
A credible carbon neutrality strategy is a long-term strategy. Companies should first invest in building a robust climate impact reduction strategy and compensate only what cannot be reasonably cut or reduced. In light of that, our strategy towards carbon neutrality is based on the following solutions' hierarchy:



FENIX was developed with this strategy in mind and is reflected in:

- How it is manufactured: FENIX panels are produced in a state-of-the-art plant
- The source of electricity: only renewable electricity is used in the manufacturing process, either from the solar panels installed on the factory's roof or from the grid; and
- Its composition: approximately 60% of FENIX is made of biobased material.

Despite all the efforts,  $CO_2$  emissions cannot be completely eliminated, at least not in the short-term. Hard-to-abate emissions can be then compensated by an equivalent amount of removed  $CO_2$ . By doing so, a product can be declared carbon neutral. The emissions generated throughout the whole life cycle of our FENIX products have been calculated (and verified by a third party) and will be completely compensated via certified carbon offsets, making our products carbon neutral.



Further details can be found in the fenixforinteriors.com website. - Information on the product, its performance, testing and certification evidence can be found on www.fenixforinteriors.info website.



# **PROGRAM INFORMATION**

| Programme: | The International EPD® System |
|------------|-------------------------------|
| Address    | EPD International AB          |
|            | Box 210 60                    |
| Address:   | SE-100 31 Stockholm           |
|            | Sweden                        |
| Website:   | www.environdec.com            |
| E-mail:    | info@environdec.com           |

| Product Category Rules (PCR)  |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR)   |
| Product category rules (PCR): PCR 2019:14 CONSTRUCTION PRODUCTS VERSION 1.2.5   |
| PCR review was conducted by: the Technical Committee of the International EPD® System. Chair of the review is Claudia A. Peña. The review panel may be contacted via info@environdec.com  |
| Life Cycle Assessment (LCA)   |
| LCA accountability: Anandu Syrus, Nemho   |
| Third-party verification  |
| Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:  |
| ☑ EPD verification by EPD Process Certification*  |
| Internal auditor: Lara Naested, Nemho   |
| Third-party verification: SGS Italia S.p.A. Via Caldera 21, 20153 Milano.(www.it.sgs.com) is an approved certification body accountable for third-party verification  |
| Third-party verifier is accredited by: Accredia, certificate n.006H   |
| *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v.4, Section 7.5. |
| Procedure for follow-up of data during EPD validity involves third party verifier:  |
| □ Yes ⊠ No  |



The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

# **REFERENCES**

- General Programme instructions of the International EPD® System. Version 4.
- Gervasio, Dimova, Pinto (2018). Benchmarking the Life-Cycle Environmental Performance of Buildings. Sustainability.
- LCA background report for FENIX NTM 12 mm matched colour core.
- PCR 2019:14 Construction products, Version 1.2.5.





## **Environmental Product Declaration**

In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021, and ISO 21930:2017

# **FENIX® NTM 12 mm black core**

Arpa Industriale S.p.A.

By Nemho, center of excellence for innovation and technology for Broadview Holding B.V.

Programme The International EPD® System

Programme operator <u>www.environdec.com</u> EPD International AB

EPD registration number | S-P-09533

Publication date 2023-10-03

Revision date 2023-10-13 (Version 1)

Valid until 2028-10-02

An EPD should provide current information and may be updated if conditions change. The stated





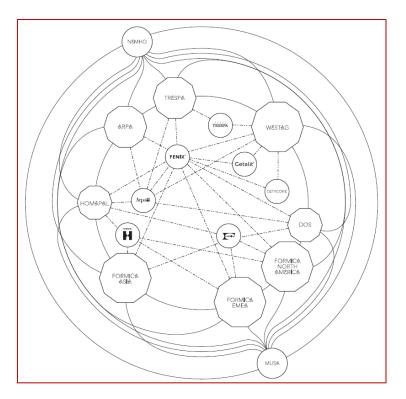


# **NEMHO**

Nemho is located in Weert in the Netherlands and it is the Innovation Centre of the material companies of the Broadview Holding, namely Arpa Industriale S.p.A. (will be referred to as Arpa from here on), Trespa International, Formica, Homapal, Westag and DOS. Nemho carries out all sustainability-related activities, including LCA studies, for the above-mentioned companies.

Nemho is the owner of this EPD.

Contact Person: Sara Corrado (s.corrado@nemho.com).



# ARPA INDUSTRIALE S.P.A.

Since 1954, Arpa has been designing and manufacturing high-quality surface materials for a vast array of interior design uses. It offers a wide range of extremely diversified products, both in terms of structure and aesthetics. Arpa is also the creator of FENIX®, the innovative materials for interior design. Arpa decorative laminates are made in the 150,000 sq.m plant in Bra, Piedmont, and are the expression of the vivid and original Italian creativity. Over 65 years of investments in research, advanced technology, and personnel training have allowed Arpa to consolidate its reputation as a highly reliable player in the industry.

Arpa is, amongst other certification schemes, certified according to ISO 9001, FSC, and PEFC.





# **FENIX® NTM 12 MM BLACK CORE**

FENIX® NTM 12 mm black core is made of paper (over 60%) and thermosetting resins (30 - 40%). The FENIX products are created by a pressing process in which heat and pressure are applied simultaneously in order to obtain a homogeneous non-porous product.

The core structure is composed of paper, impregnated with thermosetting resins. The outer colored surface is treated with next generation acrylic resins, which are hardened and fixed through an Electron Beam Curing process

Created with proprietary technologies, FENIX makes you experience unique features. At first glance, the surfaces strike for their supermatt appearance. By touching them, you feel how pleasantly soft they

are, with the further surprise of leaving no fingerprints. Thermal healing of superficial micro-scratches is also possible.

FENIX NTM 12 mm black core is used for interior design horizontal and vertical applications.

#### PRODUCT IDENTIFICATION:

High pressure decorative thin and solid panels tested in accordance with the European standard EN 438 part 4 and solid panels partially CE marked according to EN 438 part 7.

#### **UN CPC CODE**

Not applicable.



LOW LIGHT REFLECTIVITY, EXTREMELY MATT SURFACE



SOFT TOUCH



ANTI-FINGERPRINT



THERMAL HEALING OF SUPERFICIAL MICRO-SCRATCHES



# **METHODOLOGY**

This EPD has been developed based on the PCR for construction products 2019:14, Version 1.2.5.

#### DECLARED UNIT

The declared unit is 1 square meter of finished panel, 12 mm thick, weighing 17.5 kg, plus primary packaging. All the possible product décor layers, different for the color and for the finishing, are covered by this EPD.

FENIX NTM 12mm black core is produced by Arpa in the production plant located in Bra (Italy).

#### REFERENCE SERVICE LIFE

Not applicable.

#### TIME REPRESENTATIVENESS

Data used for the LCA calculation refer to the production year 2022.

#### DATA, DATABASE(S) AND LCA SOFTWARE

Activities under the direct control of the company are modelled using specific data.

The LCA study was performed with the support of the Simapro LCA software (version 9.5).

Generic data are taken from Ecoinvent 3.9.1 ad Carbon Minds database.

#### **ELECTRICITY MODELLING**

Electricity used at Arpa comes partially from the grid and partially is generated onsite through PV panels. The grid electricity mix is modelled based on guarantees of origin (GOs) purchased by Arpa in 2022 and includes the following sources: wind (99%) and Bioliquids (1%).

#### **ALLOCATION APPROACH**

Environmental impacts of multi-output processes at the plant level are allocated to the outputs based on their mass.

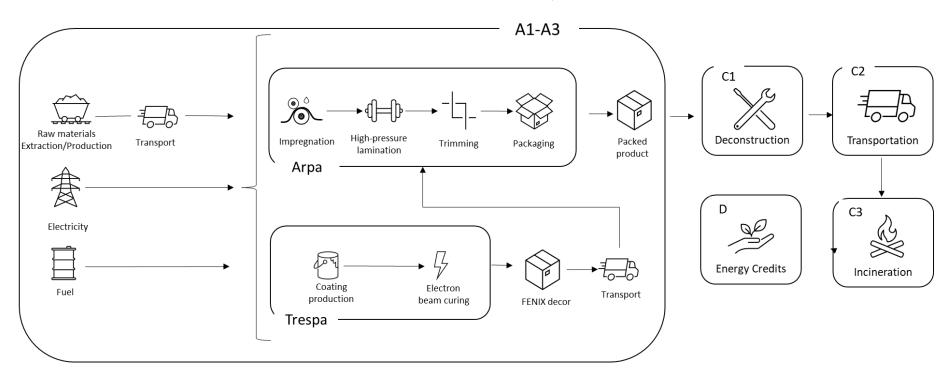


# **SYSTEM BOUNDARIES**

The system boundaries of this EPD are from cradle to gate with modules C1-C4 and module D (A1-A3+C+D).

The product stage (modules A1-A3) includes the manufacturing process of FENIX NTM 12mm black core, carried out in the plants of Arpa located in Bra (Italy), the production of raw materials, electricity, and natural gas.

The deconstruction of FENIX NTM 12mm black core (module C1) is modelled according to Gervasio et al. (2018). The transport of the panels at the end of life (module C2) assumed an average transport distance equal to 100km. FENIX is commonly used as secondary material for energy recovery, therefore it is assumed that at the end of life is sent to incineration (module C3). Loads from material incineration and resulting energy credits (module D) are declared. Energy credits are calculated considering a lower heating value (LHV) of panels equal to 19 MJ/kg as showed by an incineration test run internally with the support of BioMassaKraftcentrale (Germany, Luhnen).





## MODULES DECLARED, GEOGRAPHICAL SCOPE, SHARE OF SPECIFIC DATA (IN GWP-GHG INDICATOR) AND DATA VARIATION

|                     | Pro                 | oduct sta | age           |           | ruction<br>s stage        | Use stage |             |        |             | End of life stage |                        |                       |                            | Resource recovery stage |                  |          |  |
|---------------------|---------------------|-----------|---------------|-----------|---------------------------|-----------|-------------|--------|-------------|-------------------|------------------------|-----------------------|----------------------------|-------------------------|------------------|----------|--|
|                     | Raw material supply | Transport | Manufacturing | Transport | Construction installation | Use       | Maintenance | Repair | Replacement | Refurbishment     | Operational energy use | Operational water use | De-construction demolition | Transport               | Waste processing | Disposal | Reuse-Recovery-<br>Recycling-potential |
| Module              | A1                  | A2        | А3            | A4        | A5                        | B1        | B2          | В3     | B4          | B5                | В6                     | В7                    | C1                         | C2                      | C3               | C4       | D                                      |
| Modules<br>declared | Х                   | Х         | X             | ND        | ND                        | ND        | ND          | ND     | ND          | ND                | ND                     | ND                    | X                          | Χ                       | Χ                | Х        | Х                                      |
| Geography           | GLO                 | GLO       | ITA           | -         | -                         | -         | -           | -      | -           | -                 | -                      | -                     | GLO                        | GLO                     | GLO              | GLO      | GLO                                    |
| Specific data used  |                     | >90%      |               | -         | -                         | -         | -           | -      | -           | -                 | -                      | -                     | -                          | -                       | -                | -        | -                                      |
| Variation – sites   |                     | n.a.      |               | -         | -                         | -         | -           | -      | -           | -                 | -                      | -                     | -                          | -                       | -                | -        | -                                      |

X: module declared, ND: module not declared, n.a: not applicable



# **CONTENT INFORMATION**

| Product components | Weight, kg     | Post-consumer material, weight-% | Biogenic material, weight-% and kg<br>C/kg |
|--------------------|----------------|----------------------------------|--|
| Paper/woodchips    | 11,233 ± 0,225 | 0%                               | 64.1% ± 1.3%<br>0.262 ± 0.005              |
| Phenolic resin     | 5,911 ± 0,118  | 0%                               | 0%<br>0                                    |
| Melamine resin     | 0,388 ± 0,008  | 0%                               | 0%<br>0                                    |
| TOTAL              | 17,532 ± 0,351 | 0%                               | 64,1% ± 1,3%<br>0.262 ± 0.005              |

| Packaging materials | Weight, kg | Weight-% (versus the product) | Weight biogenic carbon, kg C/kg |
|---------------------|------------|-------------------------------|---------------------------------|
| Plastic film        | 0.117      | 0.7%                          | 0.0%                            |
| Cardboard           | 0.117      | 0.1%                          | 3.6%                            |
| Ledorex             | 0.081      | 0.5%                          | 17.5%                           |
| TOTAL               | 0.214      | 1.2%                          | 21.1%                           |

FENIX NTM 12mm black core does not contain substances listed on the candidate list of Substances of Very High Concern, as published on the ECHA website, in concentrations exceeding 0.1 percentage by mass.





# **ENVIRONMENTAL PERFORMANCE**

#### POTENTIAL ENVIRONMENTAL IMPACT – MANDATORY INDICATORS ACCORDING TO EN 15804

| Results per 1 m <sup>2</sup> FENIX NTM 12 mm black core |                        |           |          |          |          |          |           |  |  |  |  |
|---|------------------------|-----------|----------|----------|----------|----------|-----------|--|--|--|--|
| Indicator   | Unit                   | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |  |
| Climate change – total                                  | kg CO <sub>2</sub> eq. | 3.07E+01  | 1.14E+00 | 1.86E-01 | 3.13E+01 | 0.00E+00 | -1.72E+01 |  |  |  |  |
| Climate change - fossil                                 | kg CO <sub>2</sub> eq. | 4.75E+01  | 1.14E+00 | 1.86E-01 | 1.45E+01 | 0.00E+00 | -1.71E+01 |  |  |  |  |
| Climate change – biogenic                               | kg CO <sub>2</sub> eq. | -1.68E+01 | 0.00E+00 | 0.00E+00 | 1.68E+01 | 0.00E+00 | 0.00E+00  |  |  |  |  |
| Climate change – land use and land use change           | kg CO <sub>2</sub> eq. | 4.96E-02  | 2.31E-03 | 8.63E-05 | 1.24E-04 | 0.00E+00 | -1.78E-02 |  |  |  |  |
| Ozone depletion   | kg CFC 11 eq.          | 7.62E-06  | 7.07E-09 | 3.98E-09 | 2.70E-08 | 0.00E+00 | -5.67E-07 |  |  |  |  |
| Acidification   | mol H⁺ eq.             | 1.50E-01  | 5.42E-03 | 7.51E-04 | 7.65E-03 | 0.00E+00 | -4.10E-02 |  |  |  |  |
| Eutrophication aquatic freshwater                       | kg P eq.               | 1.99E-02  | 5.03E-04 | 1.30E-05 | 1.08E-04 | 0.00E+00 | -6.29E-03 |  |  |  |  |
| Eutrophication aquatic marine                           | kg N eq.               | 4.24E-02  | 1.08E-03 | 2.85E-04 | 4.45E-03 | 0.00E+00 | -8.37E-03 |  |  |  |  |
| Eutrophication terrestrial                              | mol N eq.              | 4.12E-01  | 1.09E-02 | 3.04E-03 | 4.05E-02 | 0.00E+00 | -7.87E-02 |  |  |  |  |
| Photochemical ozone formation                           | kg NMVOC<br>eq.        | 1.59E-01  | 3.22E-03 | 1.14E-03 | 1.04E-02 | 0.00E+00 | -3.43E-02 |  |  |  |  |
| Depletion of abiotic resources - minerals and metals*   | kg Sb eq.              | 1.25E-04  | 1.01E-06 | 4.91E-07 | 7.73E-07 | 0.00E+00 | -2.28E-05 |  |  |  |  |
| Depletion of abiotic resources - fossil fuels*          | MJ                     | 7.92E+02  | 1.44E+01 | 2.66E+00 | 2.65E+00 | 0.00E+00 | -2.95E+02 |  |  |  |  |
| Water use   | m³ eq.                 | 1.23E+01  | 1.94E-01 | 1.29E-02 | 8.40E-02 | 0.00E+00 | -1.78E+00 |  |  |  |  |

<sup>\*</sup> The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





#### POTENTIAL ENVIRONMENTAL IMPACT – ADDITIONAL MANDATORY AND VOLUNTARY INDICATORS

| Results per per 1 m <sup>2</sup> FENIX NTM 12 mm black core |            |          |          |          |          |          |           |  |  |
|---|------------|----------|----------|----------|----------|----------|-----------|--|--|
| Indicator Unit Tot.A1-A3 C1 C2 C3 C4 D                      |            |          |          |          |          |          |           |  |  |
| GWP-GHG**   | kg CO2 eq. | 4.67E+01 | 1.11E+00 | 1.81E-01 | 1.45E+01 | 0.00E+00 | -1.68E+01 |  |  |

## POTENTIAL ENVIRONMENTAL IMPACT - ADDITIONAL VOLUNTARY INDICATORS. RESULTS FOR NORTH AMERICA CALCULATED ACCORDING TO ISO 21930

|  | Results per per 1 m <sup>2</sup> FENIX NTM 12 mm black core |           |          |          |          |          |           |  |  |  |  |
|--|---|-----------|----------|----------|----------|----------|-----------|--|--|--|--|
| Indicator  | Unit  | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |  |
| Climate change – GWP 100 (ISO 21930)                             | kg CO2 eq.  | 4.59E+01  | 1.10E+00 | 1.78E-01 | 1.44E+01 | 0.00E+00 | -1.66E+01 |  |  |  |  |
| Ozone depletion - ODP (ISO 21930)                                | kg CFC-11 eq.   | 7.64E-06  | 1.28E-08 | 4.30E-09 | 2.80E-08 | 0.00E+00 | -5.98E-07 |  |  |  |  |
| Eutrophication potential - EP (ISO 21930)                        | kg N eq   | 1.82E-01  | 3.88E-03 | 1.52E-04 | 1.56E-02 | 0.00E+00 | -4.82E-02 |  |  |  |  |
| Acidification potential - AP (ISO 21930)                         | kg SO2 eq   | 1.26E-01  | 4.65E-03 | 6.71E-04 | 6.95E-03 | 0.00E+00 | -3.40E-02 |  |  |  |  |
| Photochemical ozone<br>formation potential – POCP<br>(ISO 21930) | kg O3 eq.   | 2.10E+00  | 6.16E-02 | 1.75E-02 | 2.19E-01 | 0.00E+00 | -4.34E-01 |  |  |  |  |

<sup>.\*\*</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product.





## **U**SE OF RESOURCES

| Results per per 1 m <sup>2</sup> FENIX NTM 12 mm black core  |      |           |          |          |          |          |           |  |  |  |  |
|--|------|-----------|----------|----------|----------|----------|-----------|--|--|--|--|
| Indicator  | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |  |
| Use of renewable primary energy excluding renewable primary energy resources used as raw materials (PERE)          | MJ   | 4.97E+01  | 1.51E+00 | 3.02E-02 | 1.25E-01 | 0.00E+00 | -2.45E+01 |  |  |  |  |
| Use of renewable primary energy resources used as raw materials (PERM)   | MJ   | 4.11E+02  | 2.42E-01 | 8.74E-03 | 2.83E-02 | 0.00E+00 | -4.58E+00 |  |  |  |  |
| Total use of renewable primary energy resources (PERT)   | MJ   | 4.61E+02  | 1.75E+00 | 3.90E-02 | 1.53E-01 | 0.00E+00 | -2.91E+01 |  |  |  |  |
| Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (PENRE) | MJ   | 6.42E+02  | 1.44E+01 | 2.66E+00 | 2.65E+00 | 0.00E+00 | -2.95E+02 |  |  |  |  |
| Use of non-renewable primary energy resources used as raw materials (PENRM)  | MJ   | 1.50E+02  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |  |  |
| Total use of non-renewable primary energy re-sources (PENRT)   | MJ   | 7.92E+02  | 1.44E+01 | 2.66E+00 | 2.65E+00 | 0.00E+00 | -2.95E+02 |  |  |  |  |
| Use of secondary material (SM)   | kg   | 0.00E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |  |  |
| Use of renewable secondary fuels (RSF)   | MJ   | 1.45E+01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |  |  |
| Use of non-renewable secondary fuels (NRSF)  | MJ   | 1.95E+01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |  |  |  |  |
| Use of net fresh water (FW)  | m³   | 3.29E-01  | 7.68E-03 | 4.18E-04 | 9.75E-03 | 0.00E+00 | -1.23E-01 |  |  |  |  |





### **WASTE PRODUCTION**

| Results per per 1 m <sup>2</sup> FENIX NTM 12 mm black core |      |           |          |          |          |          |           |  |  |  |
|---|------|-----------|----------|----------|----------|----------|-----------|--|--|--|
| Indicator   | Unit | Tot.A1-A3 | C1       | C2       | C3       | C4       | D         |  |  |  |
| Hazardous waste disposed                                    | kg   | 5.84E-02  | 4.52E-04 | 7.42E-05 | 9.17E-01 | 0.00E+00 | -5.67E-03 |  |  |  |
| Non-hazardous waste disposed                                | kg   | 6.02E+00  | 6.58E-02 | 2.33E-01 | 3.80E-01 | 0.00E+00 | -6.50E-01 |  |  |  |
| Radioactive waste disposed                                  | kg   | 2.12E-03  | 3.87E-05 | 8.12E-07 | 2.65E-06 | 0.00E+00 | -1.11E-03 |  |  |  |

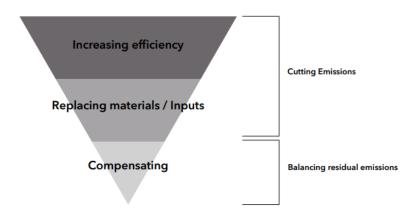
## **OUTPUT FLOWS**

|                               | Result | s per per 1 m² F | ENIX NTM 12 m | ım black core |          |          |          |
|-------------------------------|--------|------------------|---------------|---------------|----------|----------|----------|
| Indicator                     | Unit   | Tot.A1-A3        | C1            | C2            | C3       | C4       | D        |
| Components for re-use         | kg     | 0.00E+00         | 0.00E+00      | 0.00E+00      | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Material for recycling        | kg     | 4.97E-01         | 0.00E+00      | 0.00E+00      | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Materials for energy recovery | kg     | 0.00E+00         | 0.00E+00      | 0.00E+00      | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy, electricity  | MJ     | 0.00E+00         | 0.00E+00      | 0.00E+00      | 6.60E-02 | 0.00E+00 | 0.00E+00 |
| Exported energy, thermal      | MJ     | 0.00E+00         | 0.00E+00      | 0.00E+00      | 1.34E-01 | 0.00E+00 | 0.00E+00 |



# **ADDITIONAL INFORMATION**

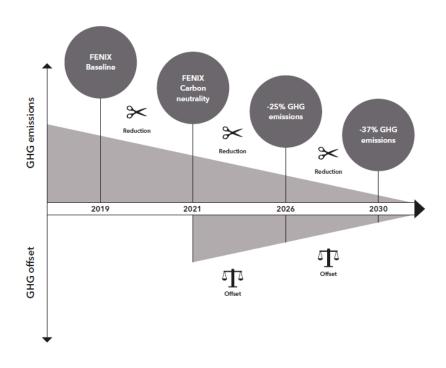
A credible carbon neutrality strategy is a long-term strategy. Companies should first invest in building a robust climate impact reduction strategy and compensate only what cannot be reasonably cut or reduced. In light of that, our strategy towards carbon neutrality is based on the following solutions' hierarchy:



FENIX was developed with this strategy in mind and is reflected in:

- How it is manufactured: FENIX panels are produced in a state-of-the-art plant
- The source of electricity: only renewable electricity is used in the manufacturing process, either from the solar panels installed on the factory's roof or from the grid; and
- Its composition: approximately 60% of FENIX is made of biobased material.

Despite all the efforts, CO2 emissions cannot be completely eliminated, at least not in the short-term. Hard-to-abate emissions can be then compensated by an equivalent amount of removed CO<sub>2</sub>. By doing so, a product can be declared carbon neutral. The emissions generated throughout the whole life cycle of our FENIX products have been calculated (and verified by a third party) and will be completely compensated via certified carbon offsets, making our products carbon neutral.



Further details can be found in the fenixforinteriors.com website. - Information on the product, its performance, testing and certification evidence can be found on www.fenixforinteriors.info website.



# **PROGRAM INFORMATION**

| Programme: | The International EPD® System |  |
|------------|-------------------------------|--|
| Address:   | EPD International AB          |  |
|            | Box 210 60                    |  |
|            | SE-100 31 Stockholm           |  |
|            | Sweden                        |  |
| Website:   | www.environdec.com            |  |
| E-mail:    | info@environdec.com           |  |

| Product Category Rules (PCR)  |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR)   |
| Product category rules (PCR): PCR 2019:14 CONSTRUCTION PRODUCTS VERSION 1.2.5:  |
| PCR review was conducted by: the Technical Committee of the International EPD® System. Chair of the review is Claudia A. Peña. The review panel may be contacted via info@environdec.com  |
| Life Cycle Assessment (LCA)   |
| LCA accountability: Anandu Syrus, Nemho   |
| Third-party verification  |
| Independent third-party verification of the declaration and data, according to ISO 14025:2006 via:  |
| ☑ EPD verification by EPD Process Certification*  |
| Internal auditor: Irmak Akal, Nemho   |
| Third-party verification: SGS Italia S.p.A. Via Caldera 21, 20153 Milano.(www.it.sgs.com) is an approved certification body accountable for third-party verification  |
| Third-party verifier is accredited by: Accredia, certificate n.006H   |
| *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI v.4, Section 7.5. |
| Procedure for follow-up of data during EPD validity involves third party verifier:  |
| □ Yes ⊠ No  |



The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

# **DIFFERENCES VS PREVIOUS VERSIONS**

 2023-10-13, Version 1 Editorial changes.

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