

2019 NEW SOLID SURFACE COLORS – FABRICATION CHARACTERISTICS

Introduction

This bulletin has brief descriptions of the fabrication characteristics of the new 2019 solid surface colors.

Aggregate

Directional veined aesthetic with particulates

COLORS

- Ash Aggregate, Carbon Aggregate, Neutral Aggregate, and Weathered Aggregate

BULLETIN FOR FABRICATION GUIDANCE

- *Veined Aesthetics* (K-26828)

DESIGN NOTES

- Edge Design – V-groove or stacked edge recommended. Drop Edge not recommended.
- Expect visual break in pattern at seams

Linear

Linear veins, edges can have varying appearance depending on angle of cut

COLORS

- Sepia Linear and Silver Linear

BULLETIN FOR FABRICATION GUIDANCE

- *Veined Aesthetics* (K-26828)

DESIGN NOTES

- Edge Design – V-groove edge recommended. Stack and drop edges not recommended.
- Expect visual break in pattern at seams
- Sink Cutouts - edge view can be dominated by veining pigment, will look different depending on whether cut is parallel or perpendicular to vein
- Not recommended for applications requiring an inside corner as there is no method to maintain pattern and have the required corner radius.

Nuwood

Veined aesthetic

COLORS

- Beech Nuwood and Mahogany Nuwood

BULLETIN FOR FABRICATION GUIDANCE

- *Veined Aesthetics* (K-26828)

DESIGN NOTES

- Edge Design – V-groove or stacked edge recommended. Drop edge not recommended.
- Expect visual break in pattern at seams.

Onyx

Translucent veined aesthetic

COLORS

- Golden Onyx and Jade Onyx

BULLETINS FOR FABRICATION GUIDANCE

- *Veined Aesthetics* (K-26828) and *Illumination Series Fabrication*

DESIGN NOTES

- Edge Design – V-groove or stacked edge recommended. Drop edge not recommended.
- Expect visual break in pattern at seams

Solid

Dark solid colors

COLORS

- Laguna and Verdant

DESIGN NOTES

- Standard fabrication methods apply. Follow dark color finishing guidance.

Terrazzo

High density large particulates. Particles concentrated towards face with visible segregation visible when viewing edges

COLORS

- Basalt Terrazzo, Domino Terrazzo, and Pebble Terrazzo

DESIGN NOTES

- Edge Design – V-groove or drop edge with rabbet to underside of top surface recommended. Stack Edge not recommended.
- Sink cutouts – particle segregation will be visible.

General Note for Finishing

Please review *Finishing and Polishing* (K-25298) which was updated in 2017 with enhanced guidance for darker colors.

PLEASE VISIT OUR WEB SITE: WWW.CORIAN.COM OR CONTACT YOUR CORIAN® REPRESENTATIVE FOR MORE INFORMATION ABOUT CORIAN® SOLID SURFACE

This information is based on technical data that DuPont Specialty Products USA, LLC and its affiliates ("DuPont") believe to be reliable, and is intended for use by persons having technical skill and at their own discretion and risk. DuPont cannot and does not warrant that this information is absolutely current or accurate, although every effort is made to ensure that it is kept as current and accurate as possible. Because conditions of use are outside DuPont's control, DuPont makes no representations or warranties, express or implied, with respect to the information, or any part thereof, including any warranties of title, non-infringement of copyright or patent rights of others, merchantability, or fitness or suitability for any purpose and assumes no liability or responsibility for the accuracy, completeness, or usefulness of any information. This information should not be relied upon to create specifications, designs, or installation guidelines. The persons responsible for the use and handling of the product are responsible for ensuring the design, fabrication, or installation methods and process present no health or safety hazards. Do not attempt to perform specification, design, fabrication, or installation work without proper training or without the proper personal protection equipment. Nothing herein is to be taken as a license to operate under or a recommendation to infringe any patents. DuPont shall have no liability for the use of or results obtained from such information, whether or not based on DuPont's negligence. DuPont shall not be liable for (i) any damages, including claims relating to the specification, design, fabrication, installation, or combination of this product with any other product(s), and (ii) special, direct, indirect or consequential damages. DuPont reserves the right to make changes to this information and to this disclaimer. DuPont encourages you to review this information and this disclaimer periodically for any updates or changes. Your continued access or use of this information shall be deemed your acceptance of this disclaimer and any changes and the reasonableness of these standards for notice of changes.

The Corian® Quartz Logo and Corian® are registered trademarks or trademarks of DuPont Specialty Products USA, LLC or its affiliates. ©2019. DuPont. All rights reserved.